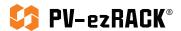


SolarRoof, SADL Bracket A1

Code-Compliant Planning and Installation Guide V 2.0 Complying with AS/NZS1170.2-2021







Disclaimer

The document you have accessed is provided for general informational purposes only. While we strive to ensure the accuracy and relevance of our documents, we acknowledge that search engines may occasionally return outdated or incorrect results. Therefore, we strongly recommend that customers refer directly to the official Clenergy website for the most up-to-date and country-specific documents.

This document should only be used as a last resort if no country-specific document is available on the respective Clenergy website. If the document does not comply with the content or standards of national legal documents, the national legal documents shall take precedence. Clenergy bears no responsibility for any inaccuracies, errors, or discrepancies that may arise from the use of this document in lieu of official, country-specific guidance and does not warrant the up-to-dateness, correctness, completeness, or quality of the information provided.

For the latest and most accurate information, please visit the Clenergy website corresponding to your country of residence or installation. If you have any questions or concerns regarding the information provided herein, please contact Clenergy at communications@clenergy.com.



Introduction

The Clenergy PVezRack® SolarRoof™ has been developed as a universal PV-mounting system for roof-mounting on pitched and flat roofs. SADL bracket A1 is another innovative Tin roof interface, specified for Kingspan KS1000 RW trapezoidal roof panel. SADL bracket A1 has been tested on the roof panel above in a National Association of Testing Authorities (NATA) accredited lab.

Please review this manual thoroughly before installing PVezRack® SolarRoof™. This manual provides:

1) Supporting documentation for building permit applications relating to $PVezRack^{\circ}$ SolarRoofTM Universal PV Module Mounting System.

Contents

Introduction	01
Planning	02
Tools & Component	05
System Overview	07
Installation Instructions	09
Certification Letter	14
Elite Rail Splice Certification Letter	28

The PVezRack® SolarRoof™ parts, when installed in accordance with this guide, will be structurally sound and will meet the AS/NZS1170.2:2021 standard. During installation, and especially when working on the roof, please comply with the appropriate Occupational Health and Safety regulations. Please also pay attention to any other relevant State or Federal regulations. Please check that you are using the latest version of the Installation Manual, which you can do by contacting Clenergy Australia via email at tech@clenergy.com.au or contacting your local distributor in Australia.

Product Warranty:

Please refer PVezRack® Product Warranty on our website.

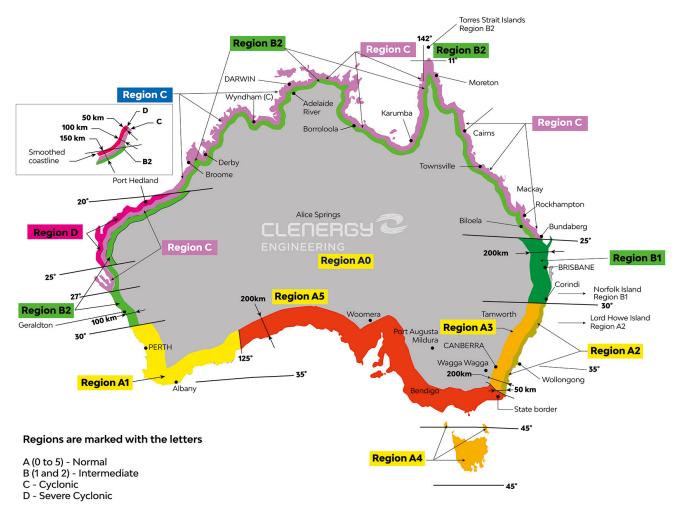
The installer is solely responsible for:

- Complying with all applicable local or national building codes, including any that may supersede this manual.
- Ensuring that PV-ezRack and other products are appropriate for the installation and the installation environment.
- Using only PV-ezRack parts and installer-supplied parts as specified by the PV-ezRack project plan. (substitution of parts may void the warranty and invalidate the letter of certification).
- Recycling: Recycle: according to the local relative statute
- · Removal: Reverse installation process.
- Ensure that there are no less than two professionals working on panel installation.
- Ensure the installation of related electrical equipment is performed by licenced electricians.
- Ensuring safe installation of all electrical aspects of the PV array. This includes adequate earth bonding of the PV array and PV-ezRack® SolarRoof™ components as required in AS/NZS 5033-2021.
- Ensuring that the roof, its rafters/purlins, connections, and other structural support members can support the array under building live load conditions.
- Ensuring that screws to fix interfaces have adequate pull-out strength and shear capacities as installed.
- Maintaining the waterproof integrity of the roof, including the selection of appropriate flashing.
- Verifying the compatibility of the installation considering preventing electrochemical corrosion between dissimilar metals. This may occur between structures and the building and between structures, fasteners and PV modules, as detailed in AS/NZS 5033: 2021.
- Verifying atmospheric corrosivity zone of installation site by referring to AS 4312-2008 or consulting local construction business to determine appropriate products and installations.



Planning

Determine the wind region of your installation site

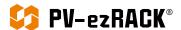


Wind Regions - Australia

Wind regions are pre-defined for the whole of Australia by the Australian Standard 1170.2:2021. Comparing to 1170.2:2011, 2021 version has a lot of changes in wind regions.

- Central Australia is now classified as Wind Region A0 and Terrain Classification 2 instead of Wind Region A4.
- Region A1, previously most of the South coast of Australia, now is divided into Regions A1 and A5.
- · Tasmania is now Region A4.

- Region B has been divided into regions B1 and B2.
 This will affect installations in Northern NSW, Gold Coast, Brisbane, Sunshine Coast, and Gladstone.
- Region B1 was increased to include more inland cities around Brisbane. This will likely mean extra structural requirements such as extra rail for installs.



Determine the Terrain Category

You will need to determine the terrain category to ensure the installation meets the required standard.

Terrain Category 1 (TC1) – Very exposed open terrain with very few or no obstructions, and all water surfaces, e.g. flat, treeless, poorly grassed plains; open ocean, rivers, canals, bays and lakes.

Terrain Category 2 (TC2) - Open terrain, including grassland, with well-scattered obstructions having heights generally from 1.5m to 5m, with no more than two obstructions per hectare, e.g. farmland and cleared subdivisions with isolated trees and uncut grass.

Terrain Category 2.5 (TC2.5) – Terrain with some trees or isolated obstructions, terrains in developing outer urban areas with scattered houses, or larger acreage developments with more than two and less than 10 buildings per hectare.

Terrain Category 3 (TC3) – Terrain with numerous closely spaced obstructions having heights generally from 3m to 10m. The minimum density of obstructions shall be at least the equivalent of 10 house-size obstructions per hectare, e.g. suburban housing, light industrial estates or dense forests.

Terrain Category 4 (TC4) - Terrain with numerous larger, high (10m to 30m tall) and closely-spaced constructions buildings, such as large city centers and well-developed industrial complexes.

If your installation site is not at TC 2, 2.5 or 3, please contact Clenergy to obtain a project-specific engineering certificate to support your installation.

Determine the Roof Type

This document provides sufficient information for SADL bracket A1 installation on Kingspan KS1000 RW Trapezoidal Roof Panel having different insulation core thickness (40-120 mm) with an exterior sheet of a minimum 0.42 mm thick. If your installation is on a different roof type, please contact Clenergy to obtain a project-specific engineering certificate to support your installation.

Note: Bracket installation is allowed on the full rib of Kingspan roof only. Installation on lap joints must be avoided.

Verify Atmospheric Corrosivity Zone of Installation Site

Please refer to "AS 4312-2008 Atmospheric Corrosivity Zones in Australia" or consult local construction business to verify corrosivity category of installation site.

Note: Clenergy provided screws for Tin interfaces are suitable for up to C4 corrosive environments only.

Determine the Height of the Installation Site

This document provides sufficient information for the PV-ezRack® SolarRoof™ system installation up to heights of 30 meters. If your installation site is more than 30 meters high please contact Clenergy to obtain a project-specific engineering certificate to support your installation.



Determine Roof slope

SADL bracket A1 installation on Kingspan KS1000 RW Trapezoidal Roof is certified for roof slopes up to 15°. Please verify that the Installation site roof slope is between 0° and 15°..

Determine the Installation Area of Roof

Please refer to the generic notes of the Certification Letter to determine the installation area based on building height, length, and width. Please be aware at certain building conditions there is an Exclusion Zone for flush installation, which is the minimum distance between PV solar panel and roof edge of "2 x s", where "s" is the gap between the underside of the panel and the roof surface.

Determine the Maximum Rail Support Spacing

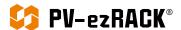
Please refer to the Certification Letter and Interface Spacing Table. If a project-specific Certification Letter has been provided, please refer to the support spacing in this letter.

Verify Maximum Rail End Overhang

Rail end overhang is defined as the distance from the last interface to the end of the panel. The maximum rail end overhang is 40% of the last interface installed spacing. For example, if the max interface spacing in the generic engineering certificate is 1200 mm and installed spacing is 1000 mm, the maximum rail end overhang is 400 mm.

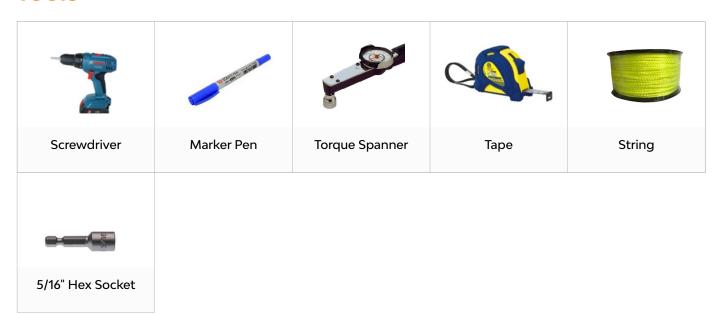
Acquire PV Modules Clamping Zone Information

It is important to check PV modules clamping requirements (for example clamp dimensions, clamping distance from the end of the panel) from PV modules manufacturer before installations, which can help to avoid using the incorrect size of clamps and help to plan interface's positions on the roof and rail's orientation and position.

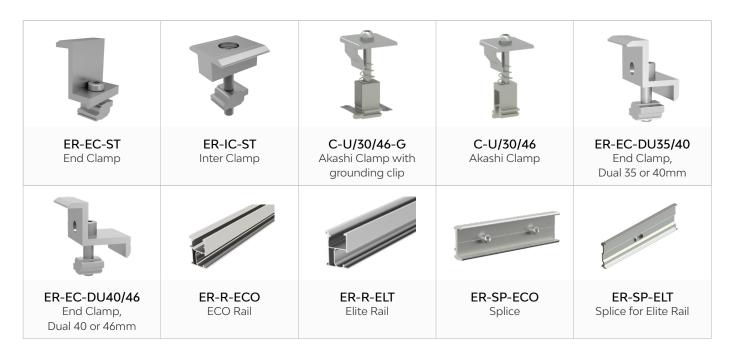


Tools and Components

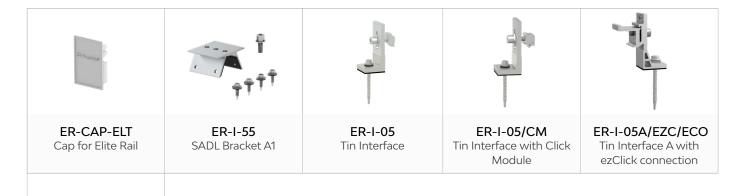
Tools



Components







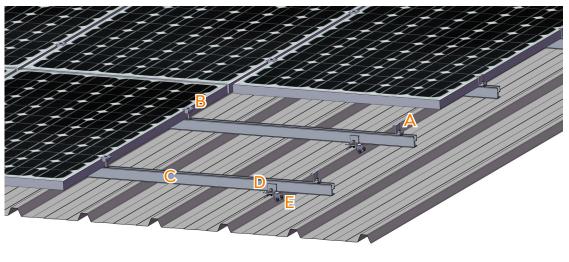


CRC-R/ECO Cross Connector Clamp



System Overview

Overview of SADL Bracket A1 with Cross Connector Clamp on Kingspan Roof



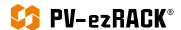
A. End Clamp B. Inter Clamp C. Elite Rail D. Cross Connector Clamp E. SADL Bracket A1

Overview of SADL Bracket A1 with Tin Interface on Kingspan Roof



A. End Clamp B. Inter Clamp C. Elite Rail D. Tin interface E. SADL Bracket A1

Note: Bracket installation is allowed on full rib of the Kingspan roof only. Installation on lap joints must be avoided.



Precautions during Stainless Steel Fastener Installation

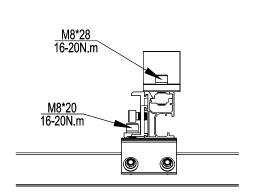
Improper operation may lead to the deadlock of Nuts and Bolts. The steps below should be applied to stainless steel nut and bolt assembly to reduce this risk.

General installation instructions:

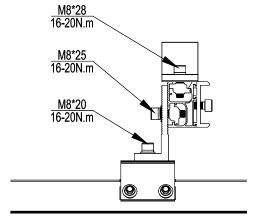
- (1) Apply force to fasteners in the direction of the thread
- (2) Apply force uniformly, to maintain the required torque
- (3) Professional tools and tool belts are recommended
- (4) In some cases, fasteners could be seized over time. As an option, if want to avoid galling or seizing of thread, apply lubricant (grease or 40# engine oil) to fasteners prior to tightening.

Safe Torques:

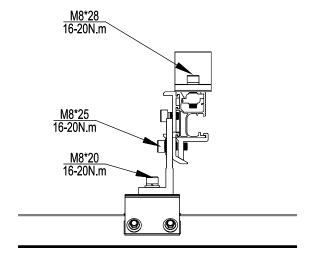
Please refer to safe torques defined in this guide as shown in the figures below. In case power tools are required, Clenergy recommends the use of low speed only. High speed and impact drivers increase the risk of bolt galling (deadlock) If deadlock occurs and you need to cut fasteners, ensure that there is no load on the fastener before you cut it. Avoid damaging the anodized or galvanized surfaces.



SADL Bracket A1 with Cross Connector Clamp



SADL Bracket A1 with Tin Interface



SADL Bracket A1 with Tin Interface with ezClick connection

Note:

ECO Rail Splice (ER-SP-ECO) Torques: 10-12 N.m for ECO rail and 2-4 N.m for Elite rail.



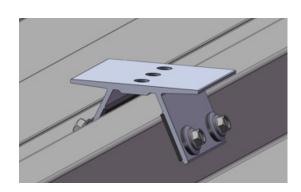
Installation Instructions

SADL Bracket A1 Installation

Position the SADL Bracket A1 on Kingspan roof full rib correctly according to layout plan and press the bracket down to make sure EPDM pad each side well touch on roof rib, release bracket after installing 4 screws.

Screw installation instruction:

- 1. Use a 5/16" Hex Socket.
- 2. Use a mains powered or cordless screwdriver with a drive speed of 3,000 RPM maximum.
- 3. Fit the driver bit into the screw and place it at the fastening position.
- 4. Apply consistently firm pressure (end load) to the screwdriver until the screw has fastened.





Note:

Screws not exposed to frequent rain should be washed down with fresh water at least every 6 months to meet the warranty conditions of Buildex Screws.

Tin Interface Installation

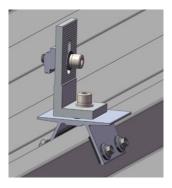
According to the installation plan, determine the mounting position and orientation of the Tin Interface depending on rails running parallel or perpendicular to the roof rib, then fasten the bolt with 16-20 N·m torque.



Rail running perpendicular to roof rib

Note:

Pre-fitted rubber pad (if applicable) at the bottom surface of Tin Interface shall be taken off to avoid rubber aging effect on fastener torque.



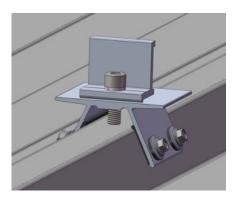
Rail running parallel to roof rib



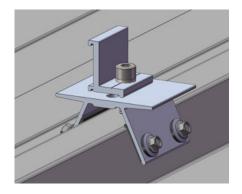
Cross Connector Clamp Installation

According to the installation plan, determine the mounting position and orientation of the Cross Connector Clamp depending on rails running parallel or perpendicular to the roof rib, then fasten the bolt with 16-20 N·m torque.

Note: A side hole of bracket must be used to fasten cross connector clamp to keep rail fully sit on the adaptor without overhang when rails running perpendicular to the roof rib.



Rail running perpendicular to roof rib



Rail running parallel to roof rib

Rail Installation

When connecting ECO rails if necessay, slide half of the splice into the rear side of the rail, and fasten the first M8 bolt. Slide the next rail into the splice and tighten the second M8 bolt. Splice provides the electrical connection between the 2 rails through the pressure bolts. This eliminates the need of using 2 earthing lugs.

Required torque is 10 ~12 Nm.

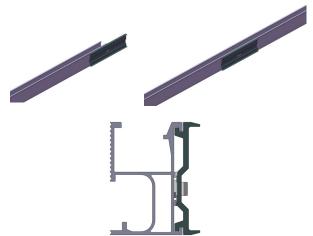




When connecting Elite rails:

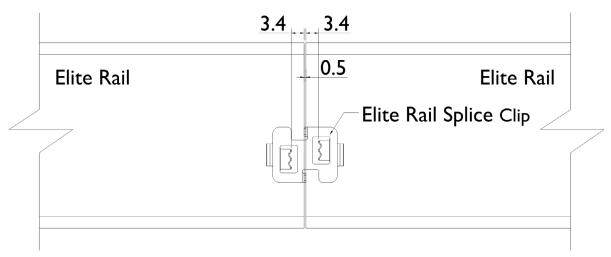
· Option 1: Using Elite Rail Splice (ER-SP-ELT)

To connect several rails together, slide half of the splice into the rear side of the rail. The connection clip of splice can make selflocking with the rail without using any tool. Slide the next rail into the splice to complete two rails connection. The sharp teeth of connection clip of splice can provide the earthing continuity between two rails. This eliminates the need of using 2 grounding lugs.



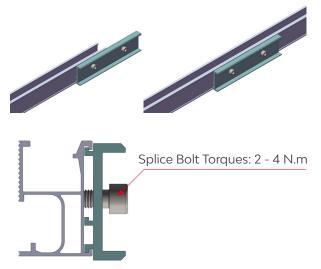
Elite-rail installation with Elite rail splice

In case of requiring rails cutting to be joined by Elite rail splice, please make sure cutting as straight as possible to avoid splice clip teeth mistouching rails. It is because after installation it is just 3.4 mm from the rail end to the clip teeth as shown in the diagram.



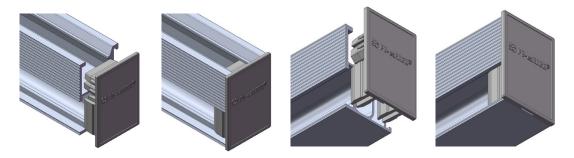
Option 2: Using ECO Rail Splice (ER-SP-ECO)

ECO rail splice can be used for connecting Elite rails. To connect several rails together, slide half of the splice into the rear side of the rail. Fasten the first M8 bolt with torque of 2 ~ 4 Nm and slide the next rail into the splice and fasten the second M8 bolt with torque of 2 ~ 4 Nm. The low torque is not to impact the structural integrity of the system as the defined 2 ~ 4 N.m. Torque is sufficient to secure the required positioning of the splice for the design life of the system, and can provide the earthing continuity between two rails through the bolts and splice. This eliminates the need of using 2 grounding lugs.



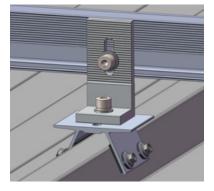
Elite-rail installation with ECO rail splice





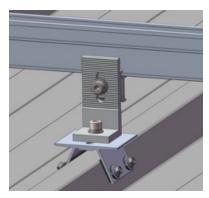
When installating Elite rail end cap, align the cap with the end of the Elite rail and firmly press and secure it in place.

For installations using ER-I-05. Install the Z module into the side channel of ECO Rail and Elite Rail as shown in the figure below.

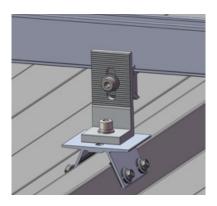


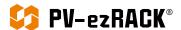
ER-I-05 with ECO Rail and Elite Rail

For installations using ER-I-05A/EZC/ECO. Clip the ECO Rail and Elite Rail into the ezClick connection as shown in the figures below.

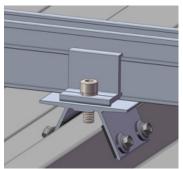


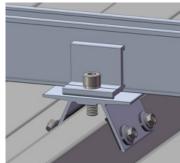






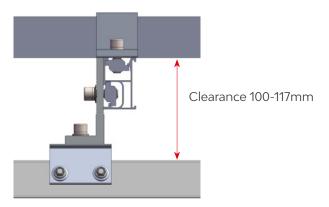
For installations using CRC-R/ECO. Clip the ECO Rail and Elite Rail into the cross connector clamp as shown in the figures below.

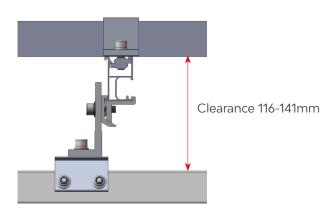


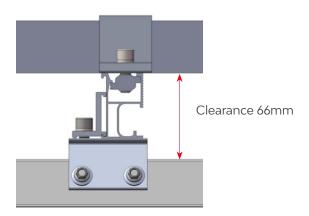


CRC-R/ECO with ECO Rail

CRC-R/ECO with Elite Rail







PV Module Installation

Please refer to the PVezRack Grounding System Installation Guide for PV modules clamps and grounding lugs installations.

The installers must ensure panel clamps are installed flush mounted to the panel frame and apply the correct torque value of the clamp fastener as shown in this guide.



Certification



CIVIL & STRUCTURAL ENGINEERS

RESIDENTIAL - INDUSTRIAL - COMMERCIAL - PRODUCT DEVELOPMENT

info@mwengineering.melbourne Phone: 1300 MWENG-0 (1300 69364-0) www.mwengineering.melbourne ABN 37 605 815 585

20 September 2023

Clenergy Australia 1/10 Duerdin Street Clayton, VIC 3168

CERTIFICATION LETTER

Clenergy PV-ezRack SADL Bracket Flush Mounting Interface spacing tables for Kingspan roof spacing tables (ECO and Elite rails) Solar Roof Certification - TC2, 2.5, 3 - Wind Region A, B1, B2, C, D. Internal REF: 00557. Project REF: CL-688-S

MW Engineering Melbourne, being Structural Engineers within the meaning of Australian regulations, have calculated the maximum spacings for the PV ez-Rack rail system for the following conditions:

- Wind Loads to AS 1170.2-2021
 - Wind Terrain Category 2, 2.5 and 3
 - Wind average recurrence of 500 years
 - Wind Region A, B1, B2, C, D
- Solar panel length up to 2.4m
- Solar panel width up to 1.2 m

Attached are the tables showing the spacings according to Wind Region, roof pitch, and building height.

The values shown on these tables will be valid unless an amendment is issued on any of the following codes:

AS/NZS 1170.0- 2002 AMDT 4-2016 **General Principles** AS/NZS 1170.1- 2002 AMDT 4-2016 **Imposed Loadings** AS/NZS 1170.2- 2021 Wind Loadings AS/NZS 1664.1- 1997 AMDT 1:1999 **Aluminium Code**

Should you have any queries, do not hesitate to contact us.

Best Regards,

Alberto Escobar Civil/Structural Engineer **BEng MIEAust NER** PE 0003615 **RPEQ 18759 BDC 3134** BPB (NT) 262228ES BSP (TAS) 845530344

info@mwengineering.melbourne





STRUCTURAL DESIGN CERTIFICATION



SADL Bracket Flush Mounting Interface spacing tables for Kingspan roof

Standard: AS/NZS 1170.2:2021 Terrain Category: 2, 2.5 & 3

Client: Clenergy Australia

REF: 00557

Date: SEPTEMBER 2023

Copyright: The concepts and information contained in this document are the property of MW Engineering Melbourne. Use or copying of this document in whole or in part without the written permission of MW Engineering Melbourne constitutes an infringement in copyright.

Limitation: This report has been prepared for the exclusive use of Clenergy Australia, and is subject to and issued in connection with the provisions of the agreement between MW Engineering Melbourne and Clenergy Australia. MW Engineering Melbourne accepts no liability or responsibility whatsoever for any use of or reliance upon this report by any third party other than Clenergy's clients.





Clenergy reference: CL-688-S-REV 1

Project: PV-ezRack SolarRoof SADL bracket interface spacing tables

Australian Standards

AS/NZS 1170.0:2002 (R2016) General Principles
AS/NZS 1170.1:2002 (R2016) Imposed Loadings
AS/NZS 1170.2:2021 Wind Loadings

AS/NZS 1664.1:1997-Amdt 1:1999 Aluminium

Rail type: ECO-RAIL

Wind Terrain Category: 2, 2.5 & 3

Wind average recurrence: 500 years

Wind average recurrence interval: 500 years

This engineering document was designed to cater for most common installation scenarios defined with an importance level 3 (500 years wind average recurrence) such as buildings and facilities where a large group of people can congregate in one area, commercial buildings, schools, aged cares, large office buildings, large commercial warehouses, multi-storey dwelling and churches. If the project conditions do not fit on the above criteria, please contact Clenergy for an assessment.

From I May 2023 installers must follow AS/NZS1170.2:2021 only.

Designed: SM

Date: SEPTEMBER 2023

Disclaimer: From the date of publication onwards, any amendment made to any of the abovementioned Standards will make this report outdated and a new one will have to be released, unless the amendment has no implications on this certificate.





PV-ezRack SolarRoof Interface spacing tables

Type of Rail ER-R-ECO & ER-R-ELT (Refer to **Note 7** for other compatible rails)

Type of Interface ER-I-55

Solar Panel Dimension 2.2 m x 1.2 m (Refer to **Note 20** for other panel sizes)

Terrain Category 3

Roof Angle - $0^{\circ} < \alpha \le 10^{\circ}$

14.5° I	Building Height (m)										
Region	Wind H≤5		5 < H <u><</u> 10		10 < H <u><</u> 15		15 < H <u><</u> 20		20 < H <u><</u> 30		
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	
Α	1548	1703	1439	1583	1282	1487	1208	1449	1118	1342	
B1	1111	1360	926	1204	840	1008	688	846	623	778	
B2	864	1058	815	937	741	889	524	645	437	502	
С	803	963	601	781	546	655	384	500	359	438	
D	492	590	309	393	276	345	251	326	234	292	

Roof Angle - $10^{\circ} < \alpha \le 15^{\circ}$

	Building Height (m)										
Region	Wind H≤5		5 < H < 10		10 < H ≤ 15		15 < H <u><</u> 20		20 < H <u><</u> 30		
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	
Α	1341	1475	1247	1372	1153	1338	1076	1291	996	1195	
B1	990	1212	825	1073	748	898	613	754	555	693	
B2	770	942	726	835	660	792	467	575	389	448	
С	715	858	535	696	487	584	342	445	320	390	
D	438	525	275	350	246	307	223	290	208	260	





PV-ezRack SolarRoof Interface spacing tables

Type of Rail ER-R-ECO & ER-R-ELT (Refer to <u>Note 7</u> for other compatible rails)

Type of Interface ER-I-55

Solar Panel Dimension 2.2 m x 1.2 m (Refer to Note 20 for other panel sizes)

Terrain Category 2.5

Roof Angle - $0^{\circ} < \alpha \le 10^{\circ}$

140° I	Building Height (m)									
Wind Region	H <u><</u> 5		5 < H <u><</u> 10		10 < H <u><</u> 15		15 < H <u><</u> 20		20 < H <u><</u> 30	
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central
Α	1384	1523	1287	1416	1147	1330	1080	1296	1000	1200
B1	994	1217	828	1077	751	901	615	757	557	696
B2	773	946	729	838	663	795	469	577	391	449
С	718	861	537	699	488	586	344	447	321	392
D	440	528	276	351	247	308	224	291	209	261

Roof Angle - $10^{\circ} < \alpha \le 15^{\circ}$

	Building Height (m)										
Wind Region	Wind H≤5		5 < H <u><</u> 10		10 < H ≤ 15		15 < H <u><</u> 20		20 < H <u><</u> 30		
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	
Α	1182	1300	1099	1209	1016	1179	948	1138	878	1054	
B1	873	1068	727	945	659	791	540	665	489	611	
B2	679	831	640	736	582	698	412	506	343	395	
С	630	756	472	613	429	515	302	392	282	344	
D	386	463	243	308	216	271	197	256	184	230	





PV-ezRack SolarRoof Interface spacing tables

Type of Rail ER-R-ECO & ER-R-ELT (Refer to **Note 7** for other compatible rails)

Type of Interface ER-I-55

Solar Panel Dimension 2.2 m x 1.2 m (Refer to **Note 20** for other panel sizes)

Terrain Category 2

Roof Angle - $0^{\circ} < \alpha \le 10^{\circ}$

	Building Height (m)									
Wind H Region		5 5 4 <u>5</u>		<u><</u> 10 10 < H <		<u><</u> 15	.5 15 < H < 20		20 < H <u><</u> 30	
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central
Α	1264	1391	1176	1293	1047	1215	987	1184	914	1096
B1	908	1111	757	983	686	823	562	691	509	636
B2	706	864	666	766	605	726	428	527	357	410
С	656	787	491	638	446	535	314	408	293	358
D	402	482	252	321	225	281	205	266	191	239

Roof Angle - $10^{\circ} < \alpha \le 15^{\circ}$

	Building Height (m)									
Wind Region	H <u><</u> 5		5 < H <u><</u> 10		10 < H <u><</u> 15		15 < H <u><</u> 20		20 < H <u><</u> 30	
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central
Α	1124	1236	1045	1149	966	1121	902	1082	835	1002
B1	830	1015	691	899	627	752	514	632	465	581
B2	645	790	608	700	553	664	391	481	326	375
С	599	719	448	583	408	489	287	373	268	327
D	367	440	231	293	206	257	187	243	175	218





General Notes

- **Note 1.** This engineering document was designed to cater for most common installation scenarios however, it does not cater for all of them. Contact Clenergy if you are unable to comply with any of the installation specifications listed on this document.
- Note 2. Maximum roof pitch of 15°.
- **Note 3.** Installation on lapjoints must be avoided. Being the lapjoints the intersection between 2 roof sheets.
- **Note 4.** Clenergy ER-I-55 bracket to be installed only on Kingspan KS1000 RW trapezoidal roof panel with a minimum thickness of 0.42 mm. All KS1000 RW are included.
- **Note 5.** This certificate <u>only</u> covers the assessment of Clenergy's PV mounting system, including the components listed on note 6 and 7 and the Kingspan roof sheet. Assessment of the roof structure, PV panels and other fixings are to be checked by the installer/contractor.
- **Note 6.** Clenergy ER-I-55 bracket shall be installed using $4 \times M6-11 \times 25$ Hex Head Roofzips with 16 mm ABW Climaseal 4 (By Buildex) per clamp. A screw with equal or higher capacity can be used as an alternative.

Note 7. The following components are satisfied for use according to AS/NZS 1664.1:1997-Amdt 1:1999 and AS/NZS 1170.2:2021.

Components	Part No.	Description
ECO-Rail	ER-R-ECO/XXXX	All ECO rails
Splice	ER-SP-ECO	PV-ezRack Splice for ECO rail
Elite rail	ER-R-ELT/XXXX	Elite rail
ECO Rail Black	ER-R-ECO/XXXX/BA	ECO Rail Black
Black Splice ECO Rail	ER-SP-ECO/BA	Splice ECO Rail Black
Inter Clamp	ER-IC-STXX	Inter Clamp = clamp + Z-Module + Bolt.





End Clamp	ER-EC-STXX	End Clamp = clamp + Z-Module + bolt
Clamp	C-U/30/46-G	Akashi Clamp for Frame Height 30-46mm with Grounding Clip
Clamp	C-U/30/46	Akashi Clamp for Frame Height 30-46mm
End Clamp	ER-EC-DU35/40	End Clamp dual 35 or 40mm
End Clamp	ER-EC-DU40/46	End Clamp dual 40 or 46mm
Inter Security Clamp	ER-IC-STXX/S	Inter Clamp = Clamp + Z-Module + Security Bolt
End Security Clamp	ER-EC-STXX/S	End Clamp = Clamp + Z-Module + Security Bolt
Interface	ER-I-05	Tin Interface
Black Interface	ER-I-05/BA	Black Tin Interface
Interface	ER-I-05/CM	Tin Interface with Click Module
Interface	ER-I-05A/EZC/ECO	ezClick connection for ECO-Rail
Interface	ER-I-55	SADL bracket
End Clamp (*)	EC-FL/GE/XX/XX	End Clamp for Frameless Module (glued EPDM)
Inter Clamp (*)	IC-FL/GE/XX/XX	Inter Clamp for Frameless Module (glued EPDM)

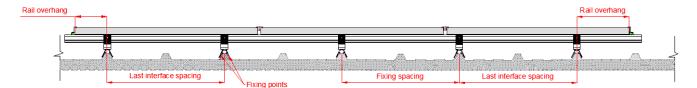




End Clamp (*)	ER-EC-FL/XX/XX	End Clamp for Frameless Module		
Inter Clamp (*)	ER-IC-FL/XX/XX	Inter Clamp for Frameless Module		
Black End Clamp (*)	EC-FL/GE/XX/XX/B	Black End Clamp for Frameless Module (glued EPDM)		
Black Inter Clamp (*)	IC-FL/GE/XX/XX/B	Black Inter Clamp for Frameless Module (glued EPDM)		
Mid Clamp XX Black	ER-IC-STXXB	Inter Clamp XX Black		
End Clamp XX Black	ER-EC-STXXB	End Clamp XX Black		
Akashi Clamp	C-U/30/46-BA	Black Akashi Clamp		
Akashi Clamp	C-U/30/46-G-BA	Black Akashi Clamp with grounding clip		
Interface	CRC-R/ECO	Cross connector clamp		

(*) Subject to the panel manufacturer's installation guide.

- **Note 8.** Clamping zone of the PV panels should be according to the manufacturer's specifications.
- **Note 9.** Capacities checked and compared against testing data from Clenergy Australia and MTS (NATA certified).
- **Note 10.** Rail overhang ends where the panel finishes and this should be less than 40% of the last installed interface spacing.







Note 11. From the date of publication onwards, any amendment made to any of the above-mentioned Standards will make this report outdated and a new one will have to be released, unless the amendment has no implications on this certificate.

Note 12. All components from Clenergy must be installed according to manufacturer's specification and the instructions shown in the relevant installation manual. Please check the Clenergy Australia website or contact them for access to the most recent installation manuals.

Note 13. No consideration has been taken on the effect of snow loads. In case the roof is located in a snow prone area, a special design must be made.

Note 14. No consideration has been taken on the effect of earthquake loads.

Note 15. For Terrain Category (TC) definition. Refer to clause 4.2.1 of AS/NZS 1170.2:2021 for more information.

Note 16. Topographic Multiplier (Mt) taken as 1.0. Refer to clause 4.4 of AS/NZS 1170.2:2021 for more information. For topographic Multiplier (Mt) more than 1.0 (installations on a mountain, hilly or sloped terrain) please refer to clause 4.4 of AS/NZS 1170.2:2021 to define appropriate Topographic multiplier value.

The below table provides a reduction factor applied for topographic multipliers greater than 1 (installation on a slope, hill on mountain). To achieve a more accurate and cost-effective design, please contact Clenergy Engineering department.

Mt	A, B1, B2						
IVIL	U.W & D. W	Central					
1	1	1					
1.01	1.00	1.00					
1.02	1.00	1.00					
1.03	0.92	0.94					
1.04	0.92	0.94					
1.06	0.92	0.88					
1.08	0.85	0.88					
1.09	0.85	0.81					
1.1	0.85	0.81					
1.2	0.69	0.69					
1.3	0.54	0.56					
1.4	0.46	0.50					
1.5	0.38	0.44					





Note 17. Shielding Multiplier (Ms) taken as 1.0. Refer to clause 4.3 of AS/NZS 1170.2:2021 for more information.

Note 18. Wind Direction Multiplier (Md) taken as 1.0. Refer to clause 3.3 of AS/NZS 1170.2:2021 for more information.

Note 19. Contact Clenergy if you are planning to install on a curved, multi-span (pitched and sawtooth), mansard, circular bin, silo, tank, pitched free, troughed free, hypar free, canopy, awning or cantilivered roofs.

Note 20. This Engineering report is based on 2.2 m x 1.2 m panels and two rails per panel. However, a percentage increase could be applied on all interface spacings as shown on the following table.

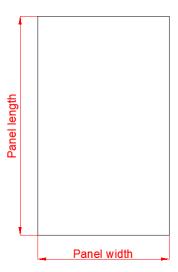
Number of rails	Panel length	Spacing +/-	Spacing +/-
per panel	(mm)	W.R – A & B1	W.R –B2, C & D
2 rails	<u><</u> 1700	12%	15%
3 rails	<u><</u> 1700	18%	25%
4 rails	<u><</u> 1700	20%	30%
2 rails	<u><</u> 1800	10%	12%
3 rails	<u><</u> 1800	15%	20%
4 rails	<u><</u> 1800	17%	26%
2 rails	<u><</u> 2000	8%	13%
3 rails	<u><</u> 2000	13%	18%
4 rails	<u><</u> 2000	15%	24%
2 rails	<u><</u> 2100	5%	10%
3 rails	<u><</u> 2100	10%	15%
4 rails	<u><</u> 2100	12%	20%
2 rails	<u><</u> 2200	0%	0%
3 rails	<u><</u> 2200	10%	18%
4 rails	<u><</u> 2200	18%	25%
2 rails	<u><</u> 2300	-5%	-25%
3 rails	<u><</u> 2300	10%	15%
4 rails	<u><</u> 2300	15%	20%
2 rails	<u><</u> 2400	-8%	-28%
3 rails	<u><</u> 2400	10%	12%
4 rails	<u><</u> 2400	12%	18%





Note 20. Panel width cannot exceed 1.20 m for any of the above panel length dimensions and panel weight cannot exceed 15 kg/m².

Panel width is defined as the shortest side of the panel, as per the below picture depicts.



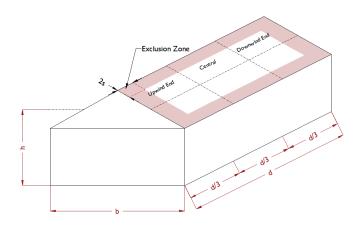
Note 22. Contact Clenergy if you are planning to install into pre-drilled holes.

Note 23. This document does not cover the building frame capacity. It has been assumed that the building frame will be able to resist the additional loadings imposed by the installation of the solar panels in conjunction with the Clenergy mounting system.

Note 24. The most conservative spacing has to be used if one panel or panel row fall between two roof zones. This should be applied if at least 15% of the panel area falls within a different roof zone.

Note 25. Conditions for flush mounted systems installed on flat and pitched roofs according to the B6 Appendix of the AS/NZS 1170.2:2021.

- Roof pitch to be between 1° and 15°.
- $h/d \le 0.5$ and $h/b \le 0.5$. Being h= height, b= width and d= length of the building as per the below picture.
- Gap between the underside of the panel and the roof to be no less than 50mm and no more than 300mm.

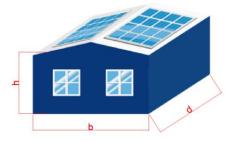


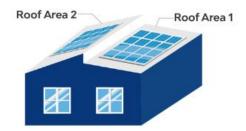




Note 26. Exclusion zone for flush installation to be the minimum distance from the edge of the roof "2 x s", where "s" is the gap between the underside of the panel and the roof.

Roof area is defined as a single surface that has no height variance.





Example

Building dimensions: 15 x 11 m

Building height: 5m Roof pitch: less than 3°

Panel dimension: 1.8 m x 1.2 m

Step 1: Define wind region, terrain category and topographic multiplier based on the project address. Please refer to AS/NZS 1170.2:2021 to define Wind regions, terrain category and topographic multiplier. If the site has a topographic multiplier > 1 refer to note 10.

For this example:

Wind region: A
Terrain category: 3
Topographic multiplier: 1

Step 2: Check if the Flush system meets the conditions on the B6 Appendix of the AS/NZS 1170.2:2021. Where the following conditions need to be met:

- Roof pitch to be between 1° and 30°. ✓
- $h/d \le 0.5$ and $h/b \le 0.5$. Being h= height, b= width and d= length of the building as per the below picture. $5/11 = 0.45 \le 0.5$ and $5/15 = 0.33 \le 0.5$
- Gap between the underside of the panel and the roof to be no less than 50mm and no more than 300mm. ✓





Step 3: According to the spacing tables shown on this document:

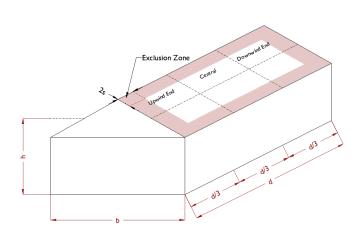
Installation on intermediate zone to be:

- U.W and D.W spacing: 1548 mm

- Central spacing: 1703 mm

Step 4: Define your roof zone definition, where exclusion zone for flush installation to be the minimum distance from the edge of the roof "2 x s", where "s" is the gap between the underside of the panel and the roof.

d = 15 m b = 11 m d/3 = 15/3 = 5 m





Elite Rail Splice Certification Letter



Clenergy Australia 1/10 Duerdin Street Clayton, VIC 3168

CIVIL & STRUCTURAL ENGINEERS

info@mwengineering.melbourne Phone: 1300 MWENG-0 (1300 69364-0) www.mwengineering.melbourne ABN 37 605 815 585

Date: 18 / 06 /2024

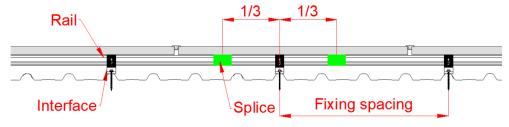
ER-SP-ELT & ER-SP-ELT/BA CERTIFICATION LETTER

MW Engineering Melbourne, being Structural Engineers within the meaning of Australian regulations, have assessed and certified ER-SP-ELT & ER-SP-ELT/BA splice component to be used with the following documents:

Ref. Number	Certificate	Version
CL-563-S	PV-ezRack SolarRoof Adjustable Tile (ECO & ELITE rails)	Rev.2
CL-688-S	PV-ezRack SADL Bracket Flush Mounting Interface spacing for Kingspan roof	Rev.1
CL-1151-Y	PV-ezRack Corrugated Profile Roof Adaptor Interface (ECO and Elite rails)	Rev.1
CL-1168-Y	PV-ezRack SolarRoof Penetrative Flush and Tilt interface	Rev.1
CL-1171-Y	PV-ezRack SolarRoof Tin and Tile penetrative Flush interface	Rev.1
CL-1172-Y	PV-ezRack SolarRoof Klip-lok Flush interface	Rev.1
CL-1173-Y	PV-ezRack SolarRoof Klip-lok Flush and Tilt interface	Rev.1

Note 1: ER-R-Elite rail splice can only be installed within 1/3 of the fixing spacing (center to center) from the nearest interface when fixing spacing is over 1500 mm.

Note 2: ER-R-ELT (Elite Rail) rail splice cannot be installed on rail overhangs.



The certificates will be valid unless an amendment is issued on any of the following codes:

AS/NZS 1170.0- 2002 AMDT 4 2016

AS/NZS 1170.1- 2002 AMDT 4-2016

AS/NZS 1170.2- 2021

AS/NZS 1664.1-1997 AMDT 1:1999

General Principles Imposed Loadings Wind Loadings

Aluminium Code

Should you have any queries, do not hesitate to contact us.

Best Regards,



Alberto Escobar Civil/Structural Engineer MEng MIEAust NER CPEng PE 0003615 RPEQ 18759 BDC 3134 BPB (NT) 262228ES BSP (TAS) 845530344 info@mwengineering.melbourne





Clenergy

3/10 Duerdin St Clayton VIC 3168 Australia

Phone: +61 3 9239 8088

Email: sales@clenergy.com.au Web: www.clenergy.com.au







