

SolarRoof, SADL Bracket

Code-Compliant Planning and Installation Guide V 2.1 Complying with AS/NZS1170.2-2021







Introduction

The Clenergy PVezRack[®] SolarRoof[™] has been developed as a universal PV-mounting system for roofmounting on pitched and flat roofs. SADL Brackets are another innovative Tin roof interface, SADL Bracket A1 specified for Kingspan KS1000 RW trapezoidal roof panel, SADL Bracket A2 specified for Lysaght R & W Trimdek Trapezoidal Roof and SADL Bracket A3 specified for metecnospan roofing sheet. SADL Brackets have been tested on the roof panel above in a National Association of Testing Authorities (NATA) accredited lab.

Please review this manual thoroughly before installing PVezRack[®] SolarRoof[™]. This manual provides:

1) Supporting documentation for building permit applications relating to PVezRack[®] SolarRoof[™] Universal PV Module Mounting System.

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The PVezRack[®] SolarRoof[™] parts, when installed in accordance with this guide, will be structurally sound and will meet the AS/NZS1170.2:2021 standard. During installation, and especially when working on the roof, please comply with the appropriate Occupational Health and Safety regulations. Please also pay attention to any other relevant State or Federal regulations. Please check that you are using the latest version of the Installation Manual, which you can do by contacting Clenergy Australia via email at tech@clenergy.com.au or contacting your local distributor in Australia.

Product Warranty:

Please refer <u>PVezRack[®] Product Warranty</u> on our website.

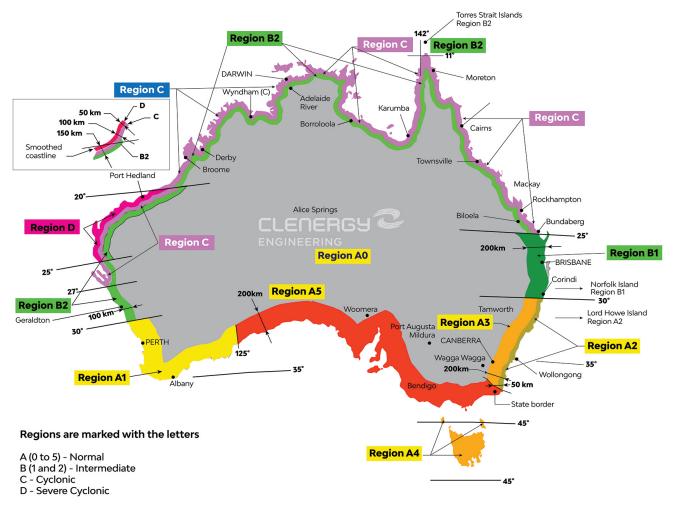
The installer is solely responsible for:

- Complying with all applicable local or national building codes, including any that may supersede this manual.
- Ensuring that PVezRack[®] and other products are appropriate for the installation and the installation environment.
- Using only PVezRack[®] parts and installer-supplied parts as specified by the PVezRack[®] project plan. (substitution of parts may void the warranty and invalidate the letter of certification).
- Recycling: Recycle according to the local relative statute.
- Removal: Reverse installation process.
- Ensure that there are no less than two professionals working on panel installation.
- Ensure the installation of related electrical equipment is performed by licensed electricians.
- Ensuring safe installation of all electrical aspects of the PV array. This includes adequate earth bonding of the PV array and PVezRack^{®®} SolarRoof[™] components as required in AS/NZS 5033-2021.
- Ensuring that the roof, its rafters/purlins, connections, and other structural support members can support the array under building live load conditions.
- Ensuring that screws to fix interfaces have adequate pull-out strength and shear capacities as installed.
- Maintaining the waterproof integrity of the roof, including the selection of appropriate flashing.
- Verifying the compatibility of the installation considering preventing electrochemical corrosion between dissimilar metals. This may occur between structures and the building and between structures, fasteners and PV modules, as detailed in AS/NZS 5033: 2021.
- Verifying atmospheric corrosivity zone of installation site by referring to AS 4312: 2019 or consulting local construction business to determine appropriate products and installations.



Planning

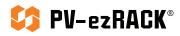
Determine the wind region of your installation site





Wind regions across Australia are defined by the Australian Standard AS 1170.2:2021. Compared to the 2011 version, the 2021 update includes significant changes to the wind region classifications.

- Central Australia is now classified as Wind Region A0 and Terrain Classification 2 instead of Wind Region A4.
- Region A1, which previously covered most of Australia's South Coast, is now divided into Regions A1 and A5.
- Tasmania has been reclassified as Region A4.
- Region B has been divided into regions B1 and B2. This will affect installations in Northern NSW, Gold Coast, Brisbane, Sunshine Coast, and Gladstone.
- Region B1 now includes more inland cities around Brisbane. This may require additional structural considerations, such as installing extra rails.



Determine the Terrain Category

You will need to determine the terrain category to ensure the installation meets the required standard.

Terrain Category 1 (TC1) – Very exposed open terrain with very few or no obstructions, and all water surfaces, e.g. flat, treeless, poorly grassed plains; open ocean, rivers, canals, bays and lakes.

Terrain Category 2 (TC2) – Open terrain, including grassland, with well-scattered obstructions having heights generally from 1.5m to 5m, with no more than two obstructions per hectare, e.g. farmland and cleared subdivisions with isolated trees and uncut grass.

Terrain Category 2.5 (TC2.5) – Terrain with some trees or isolated obstructions, terrains in developing outer urban areas with scattered houses, or larger acreage developments with more than two and less than 10 buildings per hectare.

Terrain Category 3 (TC3) – Terrain with numerous closely spaced obstructions having heights generally from 3m to 10m. The minimum density of obstructions shall be at least the equivalent of 10 house-size obstructions per hectare, e.g. suburban housing, light industrial estates or dense forests.

Terrain Category 4 (TC4) – Terrain with numerous larger, high (10m to 30m tall) and closely-spaced constructions buildings, such as large city centers and well-developed industrial complexes.

If your installation site is not at TC 2, 2.5 or 3, please contact Clenergy to obtain a project-specific engineering certificate to support your installation.

Determine the Roof Type

This document provides sufficient information for SADL bracket A1 installation on Kingspan KS1000 RW trapezoidal roof panel, SADL Bracket A2 installation on Lysaght R & W Trimdek Trapezoidal Roof and SADL Bracket A3 installation on metecnospan roofing sheet, having different insulation core thickness (40-120 mm) with an exterior sheet of a minimum 0.42 mm thick. If your installation is on a different roof type, please contact Clenergy to obtain a project-specific engineering certificate to support your installation.

Note: SADL bracket installation is allowed on the full rib of corresponding roof only. Installation on lap joints must be avoided.

Kingspan KS1000 RW trapezoidal roof

Lysaght R & W Trimdek Trapezoidal Roof

Metecnospan roofing sheet



Verify Atmospheric Corrosivity Zone of Installation Site

Please refer to "AS 4312: 2019 Atmospheric Corrosivity Zones in Australia" or consult local construction business to verify corrosivity category of installation site.

Note: Clenergy provided screws for Tin interfaces are suitable for up to C4 corrosive environments only.

Determine the Height of the Installation Site

This document provides sufficient information for the PVezRack^{®®} SolarRoof[™] system installation up to heights of 30 meters. If your installation site is more than 30 meters high, please contact Clenergy to obtain a project-specific engineering certificate to support your installation.

Determine Roof slope

SADL bracket A1 installation on Kingspan KS1000 RW trapezoidal roof panel is certified for roof slopes up to 15°. Please verify that the installation site roof slope is between 0° and 15°.

SADL bracket A2 installation on Lysaght R & W Trimdek Trapezoidal Roof and SADL bracket A3 installation on metecnospan roofing sheet are certified for roof slopes up to 30°. Please verify that the installation site roof slope is between 0° and 30°.

Determine the Installation Area of Roof

Please refer to the generic notes of the Certification Letter to determine the installation area based on building height, length, and width. Please be aware that under certain building conditions there is an Exclusion Zone for flush installation, which is the minimum distance between PV solar panel and roof edge of "2 x s", where "s" is the gap between the underside of the panel and the roof surface.

Determine the Maximum Rail Support Spacing

Please refer to the Certification Letter and Interface Spacing Table. If a project-specific Certification Letter has been provided, please refer to the support spacing in this letter.

Verify Maximum Rail End Overhang

Rail end overhang is defined as the distance from the last interface to the end of the panel. The maximum rail end overhang is 40% of the last interface installed spacing. For example, if the max interface spacing in the generic engineering certificate is 1200 mm and installed spacing is 1000 mm, the maximum rail end overhang is 400 mm.

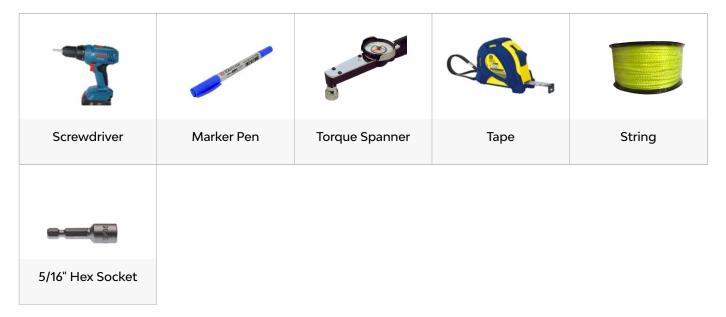
Acquire PV Modules Clamping Zone Information

It is important to check PV modules clamping requirements (e.g, clamp dimensions and clamping distance from the end of the panel) with the manufacturer before installations. This ensures the correct clamp size is used and aids in planning the interface positions on the roof, as well as the orientation and placement of the rails.



Tools and Components

Tools



Components

			10	21 manage
ER-R-ECO ECO Rail	ER-R-ELT Elite Rail	ER-SP-ECO Splice for ECO Rail	ER-SP-ELT Splice for Elite Rail	ER-CAP-ELT Cap for Elite Rail
Î ţţţţ				
ER-I-55 SADL Bracket A1	ER-I-65 SADL Bracket A2	ER-I-75 SADL Bracket A3	ER-I-05 Tin Interface	ER-I-05/CM Tin Interface with Click Module

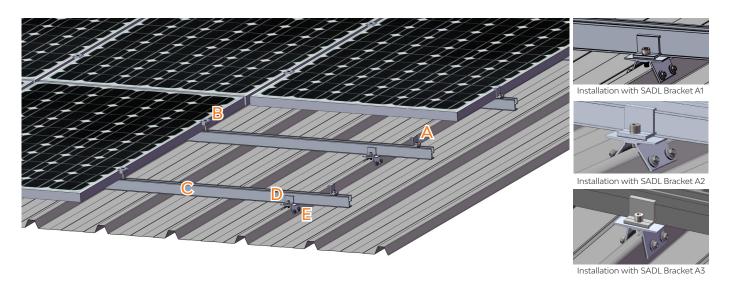






System Overview

Overview of SADL Bracket with Cross Connector Clamp



A. End Clamp B. Inter Clamp C. ECO/Elite Rail D. Cross Connector Clamp E. SADL Bracket

Overview of SADL Bracket with Tin Interface



Installation with SADL Bracket A3

Note: SADL brackets installation is allowed on the full rib of corresponding roof only. Installation on lap joints must be avoided.



Precautions during Stainless Steel Fastener Installation

Improper operation may lead to the deadlock of Nuts and Bolts. The steps below should be applied to stainless steel nut and bolt assembly to reduce this risk.

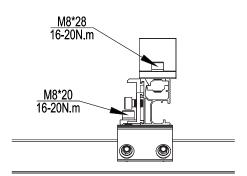
General installation instructions:

- (1) Apply force to fasteners in the direction of the thread
- (2) Apply force uniformly, to maintain the required torque
- (3) Professional tools and tool belts are recommended

(4) In some cases, fasteners could be seized over time. To prevent galling or thread seizing, apply lubricant (such as grease or 40# engine oil) to the fasteners before tightening.

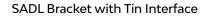
Safe Torques:

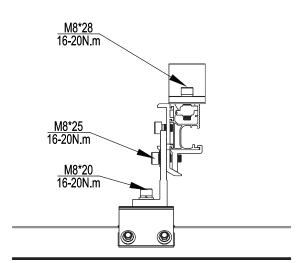
Please refer to the safe torques values specified in this guide, as shown in the figures below. If power tools are required, Clenergy recommends using low speed only. High speed tools and impact drivers increase the risk of bolt galling (deadlock). If deadlock occurs and fasteners need to be cut, ensure there is no load on the fastener before cut. Avoid damaging the anodized or galvanized surfaces.



M8*28 16-20N.m M8*25 16-20N.m M8*20 16-20N.m

SADL Bracket with Cross Connector Clamp





SADL Bracket with Tin Interface with ezClick connection

ECO Rail Splice (ER-SP-ECO) Torques: 10-12 N.m for ECO rail and 2-4 N.m for Elite rail.

Note:



Installation Instructions

SADL Bracket Installation

Position the SADL bracket correctly on the full rib of the roof accordingly to the layout plan, and press the bracket down to ensure the EPDM pad on each side makes proper contact with the roof rib. Once positioned, release the bracket after installing 4 screws.

Screw installation instruction:

1. Use a 5/16" Hex Socket.

2. Use a mains-powered or cordless screwdriver with a maximum drive speed of 3,000 RPM.

3. Fit the driver bit into the screw and place it at the fastening position.

4. Apply consistently firm pressure (end load) to the screwdriver until the screw has fastened.

Note:

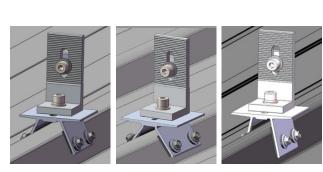
Screws that are not exposed to frequent rain should be washed down with fresh water at least every 6 months to meet the warranty conditions of Buildex Screws.

Tin Interface Installation

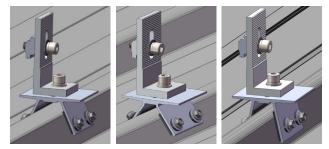
According to the installation plan, determine the mounting position and orientation of the Tin Interface depending on rails running parallel or perpendicular to the roof rib, then fasten the bolt with 16-20 N·m torque.

Note:

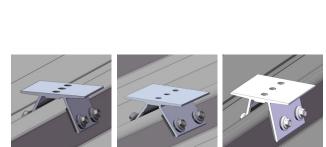
Pre-fitted rubber pad (if applicable) at the bottom surface of Tin Interface shall be taken off to avoid rubber aging effect on fastener torque.



Rail running perpendicular to roof rib



Rail running parallel to roof rib



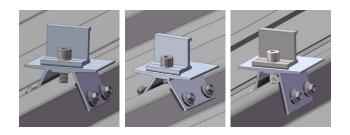




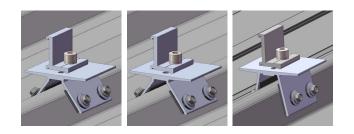
Cross Connector Clamp Installation

According to the installation plan, determine the mounting position and orientation of the Cross Connector Clamp depending on rails running parallel or perpendicular to the roof rib, then fasten the bolt with 16-20 N•m torque.

Note: A side hole of bracket must be used to fasten cross connector clamp to keep rail fully sit on the adaptor without overhang when rails running perpendicular to the roof rib.



Rail running perpendicular to roof rib



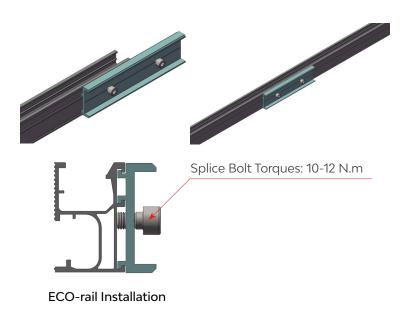
Rail running parallel to roof rib

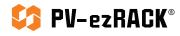
Rail Installation

When connecting ECO rails:

To connect multiple rails, sliding half of the splice into the rear side of the rail, and fasten the first M8 bolt. Slide the next rail into the splice and tighten the second M8 bolt. Splice provides the electrical connection between the 2 rails through the pressure bolts. This eliminates the need of using 2 earthing lugs.

Required torque is 10 ~12 N.m.





When connecting Elite rails:

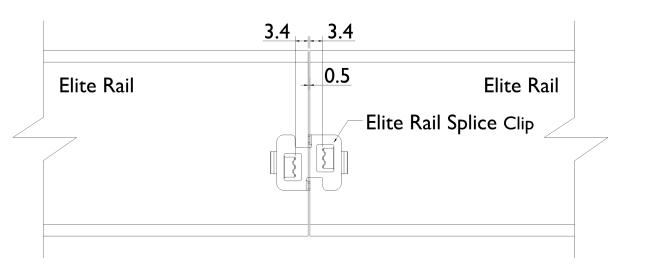
Option 1: Using Elite Rail Splice (ER-SP-ELT)

To connect several rails together, slide half of the splice into the rear side of the rail. The connection clip of splice can make self-locking with the rail without using any tool. Slide the next rail into the splice to complete two rails connection. The sharp teeth of connection clip of splice can provide the earthing continuity between two rails. This eliminates the need of using 2 grounding lugs.



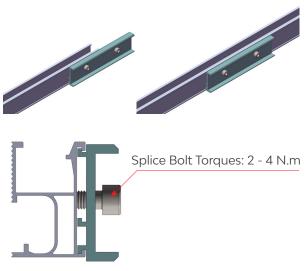
Elite-rail installation with Elite rail splice

In case of requiring rails cutting to be joined by Elite rail splice, please make sure cutting as straight as possible to avoid splice clip teeth mistouching rails. It is because after installation it is just 3.4 mm from the rail end to the clip teeth as shown in the diagram.



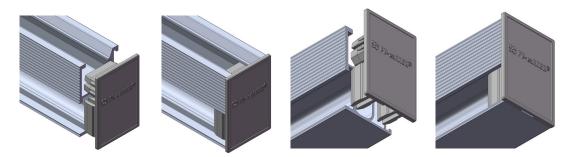
Option 2: Using ECO Rail Splice (ER-SP-ECO)

ECO rail splice can be used for connecting Elite rails. To connect several rails together, slide half of the splice into the rear side of the rail. Fasten the first M8 bolt with torque of $2 \sim 4$ N.m and slide the next rail into the splice and fasten the second M8 bolt with torque of $2 \sim 4$ N.m. The low torque will not affect the structural integrity of the system as the defined $2 \sim 4$ N.m. Torque is sufficient to secure the required positioning of the splice for the design life of the system, and can provide the earthing continuity between two rails through the bolts and splice. This eliminates the need of using 2 grounding lugs.



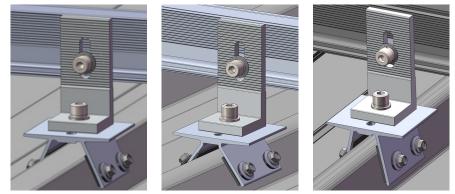
Elite-rail installation with ECO rail splice





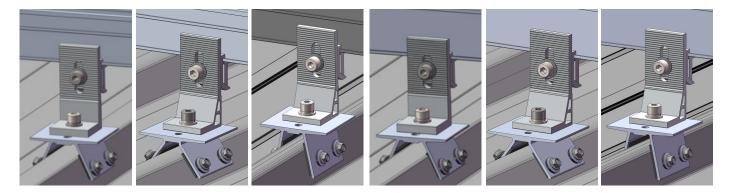
When installing Elite rail end cap, align the cap with the end of the Elite rail and firmly press and secure it in place.

For installations using ER-I-05, install the Z module into the side channel of ECO Rail and Elite Rail as shown in the figure below.



ER-I-05 with ECO Rail and Elite Rail

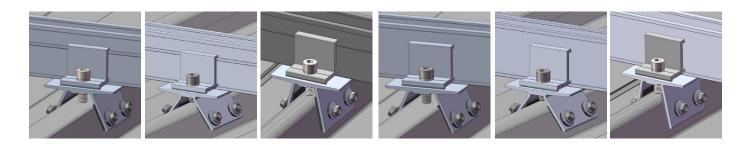
For installations using ER-I-05A/EZC/ECO, clip the ECO Rail and Elite Rail into the ezClick connection as shown in the figures below.



ER-I-05A/EZC/ECO with ECO Rail

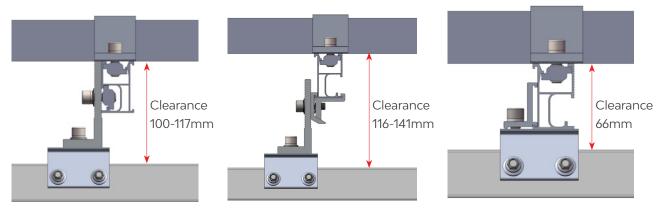
ER-I-05A/EZC/ECO with Elite Rail

For installations using CRC-R/ECO, clip the ECO Rail and Elite Rail into the cross connector clamp as shown in the figures below.



CRC-R/ECO with ECO Rail

CRC-R/ECO with Elite Rail



Installation with ER-I-05

PV-ezRACK[®]

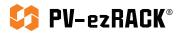
Installation with ER-I-05A/EZC/ECO

Installation with CRC-R/ECO

PV Module Installation

Please refer to the <u>PVezRack Grounding System</u> Installation Guide for PV modules clamps and grounding lugs installations.

The installers must ensure panel clamps are installed flush mounted to the panel frame and apply the correct torque value of the clamp fastener as shown in this guide.



SADL Bracket A1 Certification Letter



CIVIL & STRUCTURAL ENGINEERS

RESIDENTIAL - INDUSTRIAL - COMMERCIAL - PRODUCT DEVELOPMENT

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20 September 2023

Clenergy Australia 1/10 Duerdin Street Clayton, VIC 3168

CERTIFICATION LETTER

Clenergy PV-ezRack SADL Bracket Flush Mounting Interface spacing tables for Kingspan roof spacing tables (ECO and Elite rails) Solar Roof Certification – TC2, 2.5, 3 – Wind Region A, B1, B2, C, D. Internal REF: **00557.** Project REF: **CL-688-S**

MW Engineering Melbourne, being Structural Engineers within the meaning of Australian regulations, have calculated the maximum spacings for the PV ez-Rack rail system for the following conditions:

- Wind Loads to AS 1170.2-2021
 - Wind Terrain Category 2, 2.5 and 3
 - Wind average recurrence of 500 years
 - Wind Region A, B1, B2, C, D
- Solar panel length up to 2.4m
- Solar panel width up to 1.2 m

Attached are the tables showing the spacings according to Wind Region, roof pitch, and building height.

The values shown on these tables will be valid unless an amendment is issued on any of the following codes:

General Principles

Imposed Loadings

- AS/NZS 1170.0- 2002 AMDT 4-2016

AS/NZS 1170.1- 2002 AMDT 4-2016

AS/NZS 1170.2- 2021

Wind Loadings Aluminium Code

- AS/NZS 1664.1- 1997 AMDT 1:1999

Should you have any queries, do not hesitate to contact us.

Best Regards,



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STRUCTURAL DESIGN CERTIFICATION



SADL Bracket Flush Mounting Interface spacing tables for Kingspan roof

Standard: AS/NZS 1170.2:2021 Terrain Category: 2, 2.5 & 3

Client: Clenergy Australia

REF: 00557

Date: SEPTEMBER 2023

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Clenergy reference: CL-688-S-REV 1

Project: PV-ezRack SolarRoof SADL bracket interface spacing tables

Australian Standards

AS/NZS 1170.0:2002 (R2016) AS/NZS 1170.1:2002 (R2016) AS/NZS 1170.2:2021 AS/NZS 1664.1:1997-Amdt 1:1999 General Principles Imposed Loadings Wind Loadings Aluminium

Rail type: ECO-RAIL

Wind Terrain Category: 2, 2.5 & 3

Wind average recurrence: 500 years

Wind average recurrence interval: 500 years

This engineering document was designed to cater for most common installation scenarios defined with an importance level 3 (500 years wind average recurrence) such as buildings and facilities where a large group of people can congregate in one area, commercial buildings, schools, aged cares, large office buildings, large commercial warehouses, multi-storey dwelling and churches. If the project conditions do not fit on the above criteria, please contact Clenergy for an assessment.

From I May 2023 installers must follow AS/NZS1170.2:2021 only.

Designed: SM

Date: SEPTEMBER 2023

Disclaimer: From the date of publication onwards, any amendment made to any of the abovementioned Standards will make this report outdated and a new one will have to be released, unless the amendment has no implications on this certificate.





Type of Rail	ER-R-ECO & ER-R-ELT (Refer to <u>Note 7</u> for other compatible rails)
Type of Interface	ER-I-55
Solar Panel Dimension	2.2 m x 1.2 m (Refer to <u>Note 20</u> for other panel sizes)
Terrain Category	3

Roof Angle - $0^{\circ} < \alpha \le 10^{\circ}$

		Building Height (m)									
Wind Region	H<5		5 < H <u><</u> 10		10 < H <u><</u> 15		15 < H <u><</u> 20		20 < H <u><</u> 30		
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	
Α	1548	1703	1439	1583	1282	1487	1208	1449	1118	1342	
B1	1111	1360	926	1204	840	1008	688	846	623	778	
B2	864	1058	815	937	741	889	524	645	437	502	
С	803	963	601	781	546	655	384	500	359	438	
D	492	590	309	393	276	345	251	326	234	292	

Roof Angle - $10^{\circ} < \alpha \le 15^{\circ}$

	Building Height (m)									
Wind Region	H <u><</u> 5		5 < H <u><</u> 10		10 < H <u><</u> 15		15 < H <u><</u> 20		20 < H <u><</u> 30	
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central
Α	1341	1475	1247	1372	1153	1338	1076	1291	996	1195
B1	990	1212	825	1073	748	898	613	754	555	693
B2	770	942	726	835	660	792	467	575	389	448
С	715	858	535	696	487	584	342	445	320	390
D	438	525	275	350	246	307	223	290	208	260





Type of Rail	ER-R-ECO & ER-R-ELT (Refer to Note 7 for other compatible rails)
Type of Interface	ER-I-55
Solar Panel Dimension	2.2 m x 1.2 m (Refer to Note 20 for other panel sizes)
Terrain Category	2.5

Roof Angle - $0^{\circ} < \alpha \le 10^{\circ}$

		Building Height (m)									
Wind Region	H <u><</u>	5	5 < H <u><</u>	<u><</u> 10	10 < H	10 < H <u><</u> 15		15 < H <u><</u> 20		20 < H <u><</u> 30	
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	
Α	1384	1523	1287	1416	1147	1330	1080	1296	1000	1200	
B1	994	1217	828	1077	751	901	615	757	557	696	
B2	773	946	729	838	663	795	469	577	391	449	
С	718	861	537	699	488	586	344	447	321	392	
D	440	528	276	351	247	308	224	291	209	261	

Roof Angle - $10^{\circ} < \alpha \le 15^{\circ}$

	Building Height (m)									
Wind Region	H <u><</u>	5	5 < H <u><</u>	<u><</u> 10	10 < H	<u><</u> 15	15 < H	<u><</u> 20	20 < H	<u><</u> 30
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central
А	1182	1300	1099	1209	1016	1179	948	1138	878	1054
B1	873	1068	727	945	659	791	540	665	489	611
B2	679	831	640	736	582	698	412	506	343	395
С	630	756	472	613	429	515	302	392	282	344
D	386	463	243	308	216	271	197	256	184	230





Type of Rail	ER-R-ECO & ER-R-ELT (Refer to <u>Note 7</u> for other compatible rails)
Type of Interface	ER-I-55
Solar Panel Dimension	2.2 m x 1.2 m (Refer to <u>Note 20</u> for other panel sizes)
Terrain Category	2

Roof Angle - $0^{\circ} < \alpha \le 10^{\circ}$

	Building Height (m)									
Wind Region	Wind H < 5		5 5 < H <u><</u> 10		10 10 < H <u><</u> 15		15 < H <u><</u> 20		20 < H <u><</u> 30	
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central
Α	1264	1391	1176	1293	1047	1215	987	1184	914	1096
B1	908	1111	757	983	686	823	562	691	509	636
B2	706	864	666	766	605	726	428	527	357	410
С	656	787	491	638	446	535	314	408	293	358
D	402	482	252	321	225	281	205	266	191	239

Roof Angle - $10^{\circ} < \alpha \le 15^{\circ}$

		Building Height (m)									
Wind Region	H <u><</u> 5		H <u><</u> 5 5 < H <u><</u> 10		10 < H <u><</u> 15		15 < H <u><</u> 20		20 < H <u><</u> 30		
Region	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	UW & DW	Central	
Α	1124	1236	1045	1149	966	1121	902	1082	835	1002	
B1	830	1015	691	899	627	752	514	632	465	581	
B2	645	790	608	700	553	664	391	481	326	375	
С	599	719	448	583	408	489	287	373	268	327	
D	367	440	231	293	206	257	187	243	175	218	





General Notes

Note 1. This engineering document was designed to cater for most common installation scenarios however, it does not cater for all of them. Contact Clenergy if you are unable to comply with any of the installation specifications listed on this document.

Note 2. Maximum roof pitch of 15°.

Note 3. Installation on lapjoints must be avoided. Being the lapjoints the intersection between 2 roof sheets.

Note 4. Clenergy ER-I-55 bracket to be installed only on Kingspan KS1000 RW trapezoidal roof panel with a minimum thickness of 0.42 mm. All KS1000 RW are included.

Note 5. This certificate <u>only</u> covers the assessment of Clenergy's PV mounting system, including the components listed on note 6 and 7 and the Kingspan roof sheet. Assessment of the roof structure, PV panels and other fixings are to be checked by the installer/contractor.

Note 6. Clenergy ER-I-55 bracket shall be installed using 4 x M6-11 x 25 Hex Head Roofzips with 16 mm ABW Climaseal 4 (By Buildex) per clamp. A screw with equal or higher capacity can be used as an alternative.

Note 7. The following components are satisfied for use according to AS/NZS 1664.1:1997-Amdt 1:1999 and AS/NZS 1170.2:2021.

Components	Part No.	Description
ECO-Rail	ER-R-ECO/XXXX	All ECO rails
Splice	ER-SP-ECO	PV-ezRack Splice for ECO rail
Elite rail	ER-R-ELT/XXXX	Elite rail
ECO Rail Black	ER-R-ECO/XXXX/BA	ECO Rail Black
Black Splice ECO Rail	ER-SP-ECO/BA	Splice ECO Rail Black
Inter Clamp	ER-IC-STXX	Inter Clamp = clamp + Z-Module + Bolt.





End Clamp	ER-EC-STXX	End Clamp = clamp + Z-Module + bolt
Clamp	C-U/30/46-G	Akashi Clamp for Frame Height 30-46mm with Grounding Clip
Clamp	C-U/30/46	Akashi Clamp for Frame Height 30-46mm
End Clamp	ER-EC-DU35/40	End Clamp dual 35 or 40mm
End Clamp	ER-EC-DU40/46	End Clamp dual 40 or 46mm
Inter Security Clamp	ER-IC-STXX/S	Inter Clamp = Clamp + Z-Module + Security Bolt
End Security Clamp	ER-EC-STXX/S	End Clamp = Clamp + Z-Module + Security Bolt
Interface	ER-I-05	Tin Interface
Black Interface	ER-I-05/BA	Black Tin Interface
Interface	ER-I-05/CM	Tin Interface with Click Module
Interface	ER-I-05A/EZC/ECO	ezClick connection for ECO-Rail
Interface	ER-I-55	SADL bracket
End Clamp (*)	EC-FL/GE/XX/XX	End Clamp for Frameless Module (glued EPDM)
Inter Clamp (*)	IC-FL/GE/XX/XX	Inter Clamp for Frameless Module (glued EPDM)



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End Clamp (*)	ER-EC-FL/XX/XX	End Clamp for Frameless Module
Inter Clamp (*)	ER-IC-FL/XX/XX	Inter Clamp for Frameless Module
Black End Clamp (*)	EC-FL/GE/XX/XX/B	Black End Clamp for Frameless Module (glued EPDM)
Black Inter Clamp (*)	IC-FL/GE/XX/XX/B	Black Inter Clamp for Frameless Module (glued EPDM)
Mid Clamp XX Black	ER-IC-STXXB	Inter Clamp XX Black
End Clamp XX Black	ER-EC-STXXB	End Clamp XX Black
Akashi Clamp	С-U/30/46-ВА	Black Akashi Clamp
Akashi Clamp	C-U/30/46-G-BA	Black Akashi Clamp with grounding clip
Interface	CRC-R/ECO	Cross connector clamp

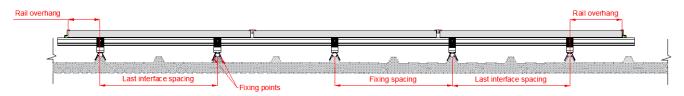
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(*) Subject to the panel manufacturer's installation guide.

Note 8. Clamping zone of the PV panels should be according to the manufacturer's specifications.

Note 9. Capacities checked and compared against testing data from Clenergy Australia and MTS (NATA certified).

Note 10. Rail overhang ends where the panel finishes and this should be less than 40% of the last installed interface spacing.







Note 11. From the date of publication onwards, any amendment made to any of the above-mentioned Standards will make this report outdated and a new one will have to be released, unless the amendment has no implications on this certificate.

Note 12. All components from Clenergy must be installed according to manufacturer's specification and the instructions shown in the relevant installation manual. Please check the Clenergy Australia website or contact them for access to the most recent installation manuals.

Note 13. No consideration has been taken on the effect of snow loads. In case the roof is located in a snow prone area, a special design must be made.

Note 14. No consideration has been taken on the effect of earthquake loads.

Note 15. For Terrain Category (TC) definition. Refer to clause 4.2.1 of AS/NZS 1170.2:2021 for more information.

Note 16. Topographic Multiplier (Mt) taken as 1.0. Refer to clause 4.4 of AS/NZS 1170.2:2021 for more information. For topographic Multiplier (Mt) more than 1.0 (installations on a mountain, hilly or sloped terrain) please refer to clause 4.4 of AS/NZS 1170.2:2021 to define appropriate Topographic multiplier value.

The below table provides a reduction factor applied for topographic multipliers greater than 1 (installation on a slope, hill on mountain). To achieve a more accurate and cost-effective design, please contact Clenergy Engineering department.

Mt	A, B1,	B2		
IVIC	U.W & D. W	Central		
1	1	1		
1.01	1.00	1.00		
1.02	1.00	1.00		
1.03	0.92	0.94		
1.04	0.92	0.94		
1.06	0.92	0.88		
1.08	0.85	0.88		
1.09	0.85	0.81		
1.1	0.85	0.81		
1.2	0.69	0.69		
1.3	0.54	0.56		
1.4	0.46	0.50		
1.5	0.38	0.44		





Note 17. Shielding Multiplier (Ms) taken as 1.0. Refer to clause 4.3 of AS/NZS 1170.2:2021 for more information.

Note 18. Wind Direction Multiplier (Md) taken as 1.0. Refer to clause 3.3 of AS/NZS 1170.2:2021 for more information.

Note 19. Contact Clenergy if you are planning to install on a curved, multi-span (pitched and saw-tooth), mansard, circular bin, silo, tank, pitched free, troughed free, hypar free, canopy, awning or cantilivered roofs.

Note 20. This Engineering report is based on 2.2 m x 1.2 m panels and two rails per panel. However, a percentage increase could be applied on all interface spacings as shown on the following table.

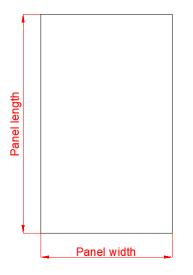
Number of rails	Panel length	Spacing +/-	Spacing +/-
per panel	(mm)	W.R – A & B1	W.R –B2, C & D
2 rails	<u><</u> 1700	12%	15%
3 rails	<u><</u> 1700	18%	25%
4 rails	<u><</u> 1700	20%	30%
2 rails	<u><</u> 1800	10%	12%
3 rails	<u><</u> 1800	15%	20%
4 rails	<u><</u> 1800	17%	26%
2 rails	<u><</u> 2000	8%	13%
3 rails	<u><</u> 2000	13%	18%
4 rails	<u><</u> 2000	15%	24%
2 rails	<u><</u> 2100	5%	10%
3 rails	<u><</u> 2100	10%	15%
4 rails	<u><</u> 2100	12%	20%
2 rails	<u><</u> 2200	0%	0%
3 rails	<u><</u> 2200	10%	18%
4 rails	<u><</u> 2200	18%	25%
2 rails	<u><</u> 2300	-5%	-25%
3 rails	<u><</u> 2300	10%	15%
4 rails	ails <u><</u> 2300		20%
2 rails	<u><</u> 2400	-8%	-28%
3 rails	<u><</u> 2400	10%	12%
4 rails	<u><</u> 2400	12%	18%





Note 20. Panel width cannot exceed 1.20 m for any of the above panel length dimensions and panel weight cannot exceed 15 kg/m².

Panel width is defined as the shortest side of the panel, as per the below picture depicts.



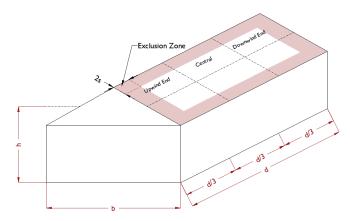
Note 22. Contact Clenergy if you are planning to install into pre-drilled holes.

Note 23. This document does not cover the building frame capacity. It has been assumed that the building frame will be able to resist the additional loadings imposed by the installation of the solar panels in conjunction with the Clenergy mounting system.

Note 24. The most conservative spacing has to be used if one panel or panel row fall between two roof zones. This should be applied if at least 15% of the panel area falls within a different roof zone.

Note 25. Conditions for flush mounted systems installed on flat and pitched roofs according to the B6 Appendix of the AS/NZS 1170.2:2021.

- Roof pitch to be between 1° and 15°.
- $h/d \le 0.5$ and $h/b \le 0.5$. Being h= height, b= width and d= length of the building as per the below picture.
- Gap between the underside of the panel and the roof to be no less than 50mm and no more than 300mm.

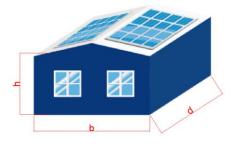


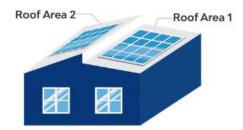




Note 26. Exclusion zone for flush installation to be the minimum distance from the edge of the roof " $2 \times s$ ", where "s" is the gap between the underside of the panel and the roof.

Roof area is defined as a single surface that has no height variance.





Example

Building dimensions: 15 x 11 m Building height: 5m Roof pitch: less than 3° Panel dimension: 1.8 m x 1.2 m

Step 1: Define wind region, terrain category and topographic multiplier based on the project address. Please refer to AS/NZS 1170.2:2021 to define Wind regions, terrain category and topographic multiplier. If the site has a topographic multiplier > 1 refer to note 10.

For this example:

Wind region: A Terrain category: 3 Topographic multiplier: 1

Step 2: Check if the Flush system meets the conditions on the B6 Appendix of the AS/NZS 1170.2:2021. Where the following conditions need to be met:

- Roof pitch to be between 1° and 30°. 🗸
- $h/d \le 0.5$ and $h/b \le 0.5$. Being h= height, b= width and d= length of the building as per the below picture. $5/11 = 0.45 \le 0.5 \checkmark$ and $5/15 = 0.33 \le 0.5 \checkmark$
- Gap between the underside of the panel and the roof to be no less than 50mm and no more than 300mm.





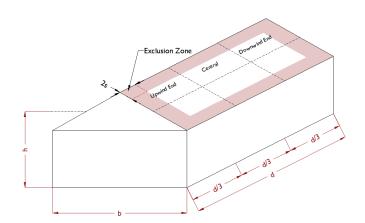
Step 3: According to the spacing tables shown on this document:

Installation on intermediate zone to be:

- U.W and D.W spacing: 1548 mm
- Central spacing: 1703 mm

Step 4: Define your roof zone definition, where exclusion zone for flush installation to be the minimum distance from the edge of the roof "2 x s", where "s" is the gap between the underside of the panel and the roof.

d = 15 m b = 11 m d/3 = 15/3 = 5 m





SADL Bracket A2 Certification Letter



CIVIL & STRUCTURAL ENGINEERS

RESIDENTIAL - INDUSTRIAL - COMMERCIAL - PRODUCT DEVELOPMENT

info@mwengineering.melbourne Phone: 1300 MWENG-0 (1300 69364-0) www.mwengineering.melbourne ABN 37 605 815 585

27 November 2024

Clenergy Australia 1/10 Duerdin Street Clayton, VIC 3168

CERTIFICATION LETTER

Clenergy PV-ezRack SADL Bracket A2 Flush Mounting Interface spacing tables for Trimdeck roof spacing tables (ECO, Elite and Tunnal rails) Solar Roof Certification – TC2, 2.5, 3 – Wind Region A, B1, B2, C, D. Internal REF: **00767.** Project REF: **CL-1712-T**

MW Engineering Melbourne, being Structural Engineers within the meaning of Australian regulations, have calculated the maximum spacings for the PV ez-Rack rail system for the following conditions:

- Wind Loads to AS 1170.2-2021
 - Wind Terrain Category 2, 2.5 and 3
 - Wind average recurrence of 200 years
 - Wind Region A, B1, B2, C, D
- Solar panel length up to 2.4 m
- Solar panel width up to 1.2 m

Attached are the tables showing the spacings according to Wind Region, roof pitch, and building height.

The values shown on these tables will be valid unless an amendment is issued on any of the following codes:

- AS/NZS 1170.0- 2002 AMDT 4-2016

AS/NZS 1170.1- 2002 AMDT 4-2016

AS/NZS 1664.1- 1997 AMDT 1:1999

AS/NZS 1170.2- 2021

General Principles Imposed Loadings Wind Loadings Aluminium Code

Should you have any queries, do not hesitate to contact us.

Best Regards,



Alberto Escobar Civil/Structural Engineer **BEng MIEAust NER** PE 0003615 RPEQ 18759 BDC 3134 BPB (NT) 262228ES BSP (TAS) 845530344 info@mwengineering.melbourne





STRUCTURAL DESIGN CERTIFICATION



SADL Bracket A2 (ER-I-65) to Lysaght Trimdek Roof Sheeting Interface spacing tables

Standard: AS/NZS 1170.2:2021 Terrain Category: 2, 2.5 & 3

Client: Clenergy Australia

REF: 00767

Date: NOVEMBER 2024

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REF: 00767

Client: Clenergy Australia Internal reference: CL- 1712-T-REV 1

Project: PV-ezRack SolarRoof SADL Bracket A2 (ER-I-65) to Lysaght Trimdek Roof Sheeting Interface spacing tables.

Australian Standards

AS/NZS 1170.0:2002 (R2016) Ge AS/NZS 1170.1:2002 (R2016) In AS/NZS 1170.2:2021 W AS/NZS 1664.1:1997-Amdt 1:1999 AI

General Principles Imposed Loadings Wind Loadings Aluminium

Wind Terrain Category: 2, 2.5 & 3 Wind average recurrence: 200 years

Designed: AE

Date: NOVEMBER 2024

Disclaimer: From the date of publication onwards, any amendment made to any of the above-mentioned Standards will make this report outdated and a new one will have to be released, unless the amendment has no implications on this certificate.





Type of Rail	ER-R-ECO & ER-R-ELT & CR-RT-TUN
Type of Interface	ER-I-65
Solar Panel Dimension	1.8 m x 1.2 m (Refer to Note 19 for other panel sizes)
Terrain Category	3

Roof Angle - $0^\circ < \alpha \leq 30^\circ$

	Building Height (m)									
Wind	H	<u><</u> 5	5 < H <u><</u> 10		10 < H <u><</u> 15		5 < H <u><</u> 20		20 < H <u><</u> 30	
Region	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central
Α	1156	1716	1156	1716	991	1462	765	1123	669	978
BI	664	970	664	970	572	832	451	654	395	572
B2	598	871	598	871	516	748	407	588	357	516
С	378	546	327	473	283	408	189	272	166	239
D	232	333	232	333	150	216	134	192	118	169

Type of Rail	ER-R-ECO & ER-R-ELT & CR-RT-TUN
Type of Interface	ER-I-65
Solar Panel Dimension	1.8 m x 1.2 m (Refer to Note 19 for other panel sizes)
Terrain Category	2.5

Roof Angle - $0^\circ < \alpha \le 30^\circ$

	Building Height (m)										
Wind	H	<u><</u> 5	5 < H	5 < H <u><</u> 10		10 < H <u><</u> 15		I5 < H <u><</u> 20		20 < H <u><</u> 30	
Region	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	
Α	1042	1540	933	1372	822	1204	655	957	591	860	
BI	600	875	539	784	477	691	387	560	350	505	
B2	541	786	486	705	430	622	350	505	316	456	
С	342	494	267	384	236	340	163	234	147	212	
D	210	302	189	272	126	180	116	166	105	150	





Type of Rail	ER-R-ECO & ER-R-ELT & CR-RT-TUN
Type of Interface	ER-I-65
Solar Panel Dimension	1.8 m x 1.2 m (Refer to Note 19 for other panel sizes)
Terrain Category	2

Roof Angle - 0)° < α <u><</u> 30°
Building I	Height (m)

	Building Height (m)									
Wind	H	<u><</u> 5	5 < H	l <u><</u> 10	10 < H <u><</u> 15		5 < H <u><</u> 20		20 < H <u><</u> 30	
Region	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central
А	944	1390	770	1125	693	1010	568	826	526	763
BI	546	793	447	647	404	583	337	486	312	450
B2	492	713	404	583	365	525	304	438	282	406
С	312	449	222	319	201	288	142	204	132	189
D	192	275	158	226	107	153	101	144	N/A	134





General Notes

Note I. This engineering document was designed to cater for most common installation scenarios however, it does not cater for all of them. Contact Clenergy if you are unable to comply with any of the installation specifications listed on this document.

Note 2. Maximum roof pitch of 30°.

Note 3. Installation on lapjoints must be avoided. Being the lapjoints the intersection between 2 roof sheets.

Note 4. Clenergy ER-I-65 bracket to be installed only on Trimdek roof panel manufactured by Lysaght with a minimum thickness of 0.42 mm

Note 5. This certificate <u>only</u> covers the assessment of Clenergy's PV mounting system, including the components listed on note 6 and 7. Assessment of the roof structure, PV panels and other fixings are to be checked by the installer/contractor.

Note 6. The SADL Bracket A2 (ER-I-65) shall be installed using $4 \times M6-11 \times 25$ Hex Head Roofzips with 16 mm ABW per clamp or screw with an equal or a higher capacity. Neither Clenergy nor MW Engineering is responsible for any damage or loss of warranty on the roofing sheet due to the installation of the bracket.

Note 7. The following components are satisfied for use according to AS/NZS 1664.1:1997-Amdt 1:1999 and AS/NZS 1170.2:2021.

Components	Part No.	Description		
ECO-Rail	ER-R-ECO/XXXX	All ECO rails		
Splice	ER-SP-ECO	PV-ezRack Splice for ECO rail		
Elite Rail	ER-R-ELT/XXXX	Elite Rail		
Elite Rail Splice	ER-SP-ELT	PV-ezRack Splice for ELT rail		
TUNNAL Rail	CR-RT-TUN/XXXX	TUNNAL Rail		
ECO Rail Black	ER-R-ECO/XXXX/BA	ECO Rail Black		
Black Splice ECO Rail	ER-SP-ECO/BA	Splice ECO Rail Black		
Black Splice ELT Rail	ER-SP-ELT/BA	Splice ELT Rail Black		





Inter Clamp	ER-IC-STXX	Inter Clamp = clamp + Z- Module + Bolt.
End Clamp	ER-EC-STXX	End Clamp = clamp + Z- Module + bolt
Clamp	C-U/30/46-G	Akashi Clamp for Frame Height 30-46mm with Grounding Clip
Clamp	C-U/30/46	Akashi Clamp for Frame Height 30-46mm
End Clamp	ER-EC-DU35/40	End Clamp dual 35 or 40mm
End Clamp	ER-EC-DU40/46	End Clamp dual 40 or 46mm
Inter Security Clamp	ER-IC-STXX/S	Inter Clamp = Clamp + Z- Module + Security Bolt
End Security Clamp	ER-EC-STXX/S	End Clamp = Clamp + Z- Module + Security Bolt
Interface	ER-I-05	Tin Interface
Black Interface	ER-I-05/BA	Black Tin Interface
Interface	ER-I-05/CM	Tin Interface with Click Module
Interface	ER-I-05A/EZC/ECO	ezClick connection for ECO- Rail
Interface	ER-I-65	SADL Bracket A2
Interface	CRC-R/ECO	Cross connector clamp
End Clamp (*)	EC-FL/GE/XX/XX	End Clamp for Frameless Module (glued EPDM)





Inter Clamp (*)	IC-FL/GE/XX/XX	Inter Clamp for Frameless Module (glued EPDM)
End Clamp (*)	ER-EC-FL/XX/XX	End Clamp for Frameless Module
Inter Clamp (*)	ER-IC-FL/XX/XX	Inter Clamp for Frameless Module
Black End Clamp (*)	EC-FL/GE/XX/XX/B	Black End Clamp for Frameless Module (glued EPDM)
Black Inter Clamp (*)	IC-FL/GE/XX/XX/B	Black Inter Clamp for Frameless Module (glued EPDM)
Mid Clamp XX Black	ER-IC-STXXB	Inter Clamp XX Black
End Clamp XX Black	ER-EC-STXXB	End Clamp XX Black
Black Akashi Clamp	C-U/30/46-BA	Black Akashi Clamp
Black Akashi Clamp	C-U/30/46-G-BA	Black Akashi Clamp with grounding clip
Zano End Clamp	ER-EC-28/40/L50	50mm length panel end clamp
Zano Inter Clamp	ER-IC-28/40/L50/G	50mm length panel inter clamp
Black Zano End Clamp	ER-EC-28/42/L50/BA	Black 50mm length panel end clamp
Black Zano Inter Clamp	ER-IC-28/42/L50/G/BA	Black 50mm length panel inter clamp

(*) Subject to the panel manufacturer's installation guide.

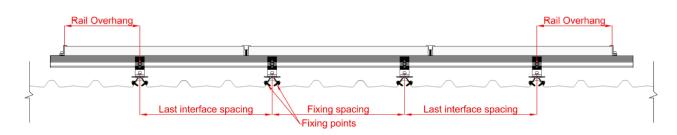
Note 8. Clamping zone of the PV panels shall be according to the manufacturer's specifications.

Note 9. Capacities checked and compared against testing data from test report No. 24-0829 by MTS (NATA certified).





Note 10. Rail overhang ends where the panel finishes, and this should be less than 40% of the last installed interface spacing.



Note 11. From the date of publication onwards, any amendment made to any of the above-mentioned Standards will make this report outdated and a new one will have to be released.

Note 12. All components from Clenergy must be installed according to manufacturer's specification and the instructions shown in the relevant installation manual. Please check the Clenergy Australia website or contact them for access to the most recent installation manuals.

Note 13. No consideration has been taken on the effect of snow loads. In case the roof is located in a snow prone area, a special design must be made.

Note 14. No consideration has been taken on the effect of earthquake loads.

Note 15. For Terrain Category (TC) definition. Refer to clause 4.2.1 of AS/NZS 1170.2:2021 for more information.

Note 16. For Topographic Multiplier (Mt) more than 1.0 (installations on a mountain, hilly or sloped terrain) please refer to clause 4.4 of AS/NZS 1170.2:2021 to define appropriate topographic multiplier value.

The below table provides a reduction factor applied for topographic multipliers greater than 1 (installation on a slope, hill on mountain). To achieve a more accurate and cost-effective design and installations on wind region C & D, please contact Clenergy Engineering department.

	Α, Ι	BI, B2
Mt	U.W & D. W	Central
I	I	I
1.01	1.00	1.00
1.02	1.00	1.00
1.03	0.92	0.94
1.04	0.92	0.94
1.06	0.92	0.88
1.08	0.85	0.88
1.09	0.85	0.81
1.1	0.85	0.81
1.2	0.69	0.69
1.3	0.54	0.56





1.4	0.46	0.50
1.5	0.38	0.44

Note 17. Shielding Multiplier (Ms) taken as 1.0. Refer to clause 4.3 of AS/NZS 1170.2:2021 for more information.

Note 18. Wind Direction Multiplier (Md) taken as 1.0. Refer to clause 3.3 of AS/NZS 1170.2:2021 for more information.

Note 19. Contact Clenergy if you are planning to install on a curved, multi-span (pitched and saw-tooth), mansard, circular bin, silo, tank, pitched free, troughed free, hypar free, canopy, awning or cantilivered roofs.

Note 20. This Engineering report is based on $1.8 \text{ m} \times 1.2 \text{ m}$ panels and two rails per panel. However, a percentage increase could be applied on all interface spacings as shown on the following table.

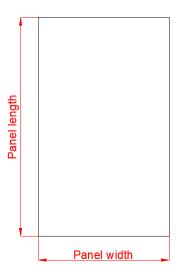
Number of	Panel length	Spacing +/-	Spacing +/-
rails per panel	(mm)	W.R – A & BI	W.R –B2, C & D
2 rails	<u><</u> 1700	0%	0%
3 rails	<u><</u> 1700	10%	12%
4 rails	<u><</u> 1700	12%	15%
2 rails	<u><</u> 1800	0%	0%
3 rails	<u><</u> 1800	5%	7%
4 rails	<u><</u> 1800	8%	10%
2 rails	<u><</u> 2000	0%	0%
3 rails	<u><</u> 2000	8%	10%
4 rails	<u><</u> 2000	10%	12%
2 rails	<u><</u> 2100	-5%	-3%
3 rails	<u><</u> 2100	8%	10%
4 rails	<u><</u> 2100	10%	12%
2 rails	<u><</u> 2200	-8%	-5%
3 rails	<u><</u> 2200	6%	8%
4 rails	<u><</u> 2200	8%	10%
2 rails	<u><</u> 2300	-8%	-5%
3 rails	<u><</u> 2300	6%	8%
4 rails	<u><</u> 2300	8%	10%
2 rails	<u><</u> 2400	-10%	-6%
3 rails	<u><</u> 2400	5%	7%
4 rails	<u><</u> 2400	7%	10%

Note 21. Panel width cannot exceed 1.20 m for any of the above panel length dimensions and panel weight cannot exceed 15 kg/m².





Panel width is defined as the shortest side of the panel, as per the below picture depicts.

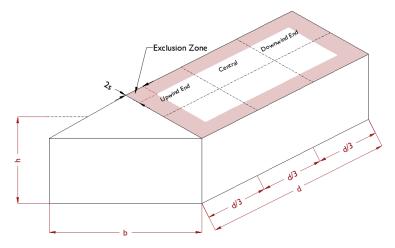


Note 22. This document does not cover the building frame capacity. It has been assumed that the building frame will be able to resist the additional loadings imposed by the installation of the solar panels in conjunction with the Clenergy mounting system.

Note 23. The most conservative spacing has to be used if one panel or panel row fall between two roof zones.

Note 24. Conditions for flush mounted systems installed on flat and pitched roofs according to the B6 Appendix of the AS/NZS 1170.2:2021.

- Roof pitch to be between 1° and 30°.
- $h/d \le 0.5$ and $h/b \le 0.5$. Being h= height, b= width and d= length of the building as per the below picture.
- Gap between the underside of the panel and the roof to be no less than 50mm and no more than 300mm.



Note 25. Exclusion zone for flush installation to be the minimum distance from the edge of the roof "2s", where "s" is the gap between the underside of the panel and the roof.

Note 26. Roof Zone definition when the installation doesn't meet the parameter on Appendix B6 of the AS/NZS 1170.2:2021 standard for roof angle is between 1° to 30°.

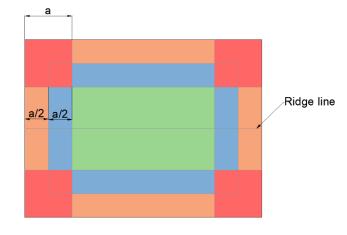
Step I. Determine building height (h), width (b) and length (d).

Step 2. "a" equates to the lowest value between "b x 0.2" and "d x 0.2", if "h/b" and "h/d" \geq 0.2.

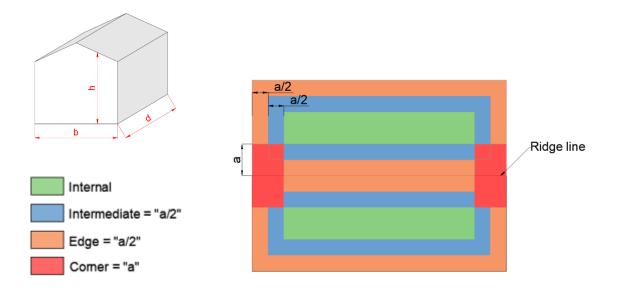
Step 3. If Step 2 is not met and "h/b" and "h/d" < 0.2, "a" equates to "2h".

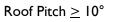












Note 27. Zone reduction factors to be the following:

Internal: Use the same spacings as central zone.
Intermediate: Divide central zone spacings by 1.5.
Edge: Divide central zone spacings by 2.
Corner: Divide central zone spacings by 3.





Example I. When building parameters fall outside Appendix B6 of the AS/NZS 1170.2:2021 standard (Refer to **Note 24** and **Note 26**)

Wind Region A Terrain Category: 3 Building height: 5m Roof pitch: less than 10° Panel dimension: 2.2 m x 1.2 m Fixing spacings obtained from the table:

• Central zone: 1716 mm

Final fixing spacings calculated using zone reduction factors based on Note 27.

- Internal zone: 1716 mm
- Intermediate zone: 1716 / 1.5 = 1144 mm
- Edge zone: 1716 / 2 = 858 mm
- Corner zone: 1716 / 3 = 572 mm

Example 2. When the conditions need to apply Note 16 and Note 20.

Wind region: A Terrain category: 2.5 Topographic multiplier: 1.04 (Refer to **Note 16**) Building height: 10 m Roof pitch: less than 10° Panel dimensions: 2.2 m x 1.2 m (Refer to **Note 20**) Number of rails per panel: 2 Fixing spacings obtained from the table:

- U.W and D.W zone: 933 mm
- Central zone: 1372 mm

Final fixing spacings after applying factors based on **Note 16** and **Note 20**.

- U.W and D.W zone: $933 \times 0.92 \times (1-8\%) = 789$ mm
- Central zone: 1372 x 0.94 x (1-8%) = 1186 mm



SADL Bracket A3 Certification Letter



CIVIL & STRUCTURAL ENGINEERS

RESIDENTIAL - INDUSTRIAL - COMMERCIAL - PRODUCT DEVELOPMENT

info@mwengineering.melbourne Phone: 1300 MWENG-0 (1300 69364-0) www.mwengineering.melbourne ABN 37 605 815 585

27 November 2024

Clenergy Australia 1/10 Duerdin Street Clayton, VIC 3168

CERTIFICATION LETTER

Clenergy PV-ezRack SADL Bracket A3 Flush Mounting Interface spacing tables for MetecnoSpan roof spacing tables (ECO, Elite and Tunnal rails) Solar Roof Certification – TC2, 2.5, 3 – Wind Region A, B1, B2, C, D. Internal REF: **00766.** Project REF: **CL-1711-T**

MW Engineering Melbourne, being Structural Engineers within the meaning of Australian regulations, have calculated the maximum spacings for the PV ez-Rack rail system for the following conditions:

- Wind Loads to AS 1170.2-2021
 - Wind Terrain Category 2, 2.5 and 3
 - Wind average recurrence of 500 years
 - Wind Region A, B1, B2, C, D
- Solar panel length up to 2.4 m
- Solar panel width up to 1.2 m

Attached are the tables showing the spacings according to Wind Region, roof pitch, and building height.

The values shown on these tables will be valid unless an amendment is issued on any of the following codes:

- AS/NZS 1170.0- 2002 AMDT 4-2016

AS/NZS 1170.1- 2002 AMDT 4-2016

AS/NZS 1664.1- 1997 AMDT 1:1999

AS/NZS 1170.2- 2021

General Principles Imposed Loadings Wind Loadings Aluminium Code

Should you have any queries, do not hesitate to contact us.

Best Regards,

Alberto Escobar Civil/Structural Engineer **BEng MIEAust NER** PE 0003615 RPEQ 18759 BDC 3134 BPB (NT) 262228ES BSP (TAS) 845530344 info@mwengineering.melbourne





STRUCTURAL DESIGN CERTIFICATION



SADL Bracket A3 (ER-I-75) to MetecnoSpan Roof Sheeting Interface spacing tables

Standard: AS/NZS 1170.2:2021 Terrain Category: 2, 2.5 & 3

Client: Clenergy Australia

REF: 00766

Date: NOVEMBER 2024

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REF: 00766

Client: Clenergy Australia Clenergy reference: CL-1711-T-REV 1

Project: PV-ezRack SolarRoof SADL Bracket A3 (ER-I-75) to MetecnoSpan Roof Sheeting Interface spacing tables.

Australian Standards

AS/NZS 1170.0:2002 (R2016) AS/NZS 1170.1:2002 (R2016) AS/NZS 1170.2:2021 AS/NZS 1664.1:1997-Amdt 1:1999

General Principles Imposed Loadings Wind Loadings Aluminium

Wind Terrain Category: 2, 2.5 & 3 Wind average recurrence: 500 years

Designed: AE

Date: NOVEMBER 2024

Disclaimer: From the date of publication onwards, any amendment made to any of the above-mentioned Standards will make this report outdated and a new one will have to be released, unless the amendment has no implications on this certificate.





PV-ezRack SolarRoof Interface spacing tables

Type of Rail	ER-R-ECO & ER-R-ELT &CR-RT-TUN
Type of Interface	ER-I-75
Solar Panel Dimension	2.2 m x 1.2 m (Refer to Note 20 for other panel sizes)
Terrain Category	3

		Building Height (m)								
Wind	H	<u><</u> 5	5 < H	l <u><</u> 10	10 < 1	l <u>≤</u> I 5	5 <	H <u>≤</u> 20	20 < H	H <u><</u> 30
Region	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central
А	1562	1775	1562	1775	1486	1686	1286	1619	1128	1548
BI	1015	1469	1015	1469	877	1265	692	997	609	875
B2	916	1323	916	1323	792	4	625	899	550	790
С	597	859	518	744	448	643	300	430	264	378
D	348	499	348	499	226	324	203	289	179	255

Roof Angle - $0^{\circ} < \alpha \leq 30^{\circ}$

Type of Rail	ER-R-ECO & ER-R-ELT & CR-RT-TUN
Type of Interface	ER-I-75
Solar Panel Dimension	2.2 m x 1.2 m (Refer to Note 20 for other panel sizes)
Terrain Category	2.5

Roof Angle - $0^\circ < \alpha \le 30^\circ$

		Building Height (m)								
Wind	H	<u><</u> 5	5 < H	l <u><</u> 10	10 < 1	l <u>≤</u> I 5	5 <	H <u>≤</u> 20	20 < H	H <u><</u> 30
Region	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central
А	1510	1714	1457	1652	1384	1583	1104	1537	998	1443
BI	919	1328	828	1193	733	1055	596	857	540	775
B2	830	1197	748	1076	663	952	539	774	488	700
С	542	778	423	607	375	538	259	371	235	336
D	316	452	285	408	190	271	175	250	159	226





Type of Rail	ER-R-ECO & ER-R-ELT & CR-RT-TUN
Type of Interface	ER-I-75
Solar Panel Dimension	2.2 m x 1.2 m (Refer to Note 20 for other panel sizes)
Terrain Category	2

Roof Angle ° <	- 0α <u><</u> 30°
----------------	----------------------

		Building Height (m)								
Wind	H	<u><</u> 5	5 < H	l <u><</u> 10	10 < 1	1 <u><</u> 1 5	5 <	l <u>≤</u> 20	20 < H	H <u><</u> 30
Region	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central	U.W & D.W	Central
Α	1462	1658	1297	1548	1170	1495	959	1387	889	1283
BI	837	1207	688	989	622	893	519	745	482	691
B2	756	1089	622	893	563	807	470	673	436	624
С	494	708	353	505	319	456	226	323	210	300
D	289	412	238	340	162	231	153	218	142	202





General Notes

Note I. This engineering document was designed to cater for most common installation scenarios however, it does not cater for all of them. Contact Clenergy if you are unable to comply with any of the installation specifications listed on this document.

Note 2. Maximum roof pitch of 30°.

Note 3. Installation on lapjoints must be avoided. Being the lapjoints the intersection between 2 roof sheets.

Note 4. Clenergy ER-I-75 bracket to be installed only on Metecnospan roof panel manufactured by Bondor with a minimum roofing sheet thickness of 0.42 mm and a minimum panel thickness of 80 mm.

Note 5. This certificate <u>only</u> covers the assessment of Clenergy's PV mounting system, including the components listed on note 6 and 7. Assessment of the roof structure, PV panels and other fixings are to be checked by the installer/contractor.

Note 6. The SADL Bracket A3 (ER-I-75) shall be installed using $4 \times M6-11 \times 25$ Hex Head Roofzips with 16 mm ABW per clamp or screw with an equal or a higher capacity. Neither Clenergy nor MW Engineering is responsible for any damage or loss of warranty on the roofing sheet due to the installation of the bracket.

Note 7. The following components are satisfied for use according to AS/NZS 1664.1:1997-Amdt 1:1999 and AS/NZS 1170.2:2021.

Components	Part No.	Description
ECO-Rail	ER-R-ECO/XXXX	All ECO rails
Splice	ER-SP-ECO	PV-ezRack Splice for ECO rail
Elite Rail	ER-R-ELT/XXXX	Elite Rail
Elite Rail Splice	ER-SP-ELT	PV-ezRack Splice for ELT rail
TUNNAL Rail	CR-RT-TUN/XXXX	TUNNAL Rail
ECO Rail Black	ER-R-ECO/XXXX/BA	ECO Rail Black
Black Splice ECO Rail	ER-SP-ECO/BA	Splice ECO Rail Black
Black Splice ELT Rail	ER-SP-ELT/BA	Splice ELT Rail Black





Inter Clamp	ER-IC-STXX	Inter Clamp = clamp + Z- Module + Bolt.
End Clamp	ER-EC-STXX	End Clamp = clamp + Z- Module + bolt
Clamp	C-U/30/46-G	Akashi Clamp for Frame Height 30-46mm with Grounding Clip
Clamp	C-U/30/46	Akashi Clamp for Frame Height 30-46mm
End Clamp	ER-EC-DU35/40	End Clamp dual 35 or 40mm
End Clamp	ER-EC-DU40/46	End Clamp dual 40 or 46mm
Inter Security Clamp	ER-IC-STXX/S	Inter Clamp = Clamp + Z- Module + Security Bolt
End Security Clamp	ER-EC-STXX/S	End Clamp = Clamp + Z- Module + Security Bolt
Interface	ER-I-05	Tin Interface
Black Interface	ER-I-05/BA	Black Tin Interface
Interface	ER-I-05/CM	Tin Interface with Click Module
Interface	ER-I-05A/EZC/ECO	ezClick connection for ECO- Rail
Interface	ER-1-75	SADL Bracket A3
Interface	CRC-R/ECO	Cross connector clamp
End Clamp (*)	EC-FL/GE/XX/XX	End Clamp for Frameless Module (glued EPDM)





Inter Clamp (*)	IC-FL/GE/XX/XX	Inter Clamp for Frameless Module (glued EPDM)	
End Clamp (*)	ER-EC-FL/XX/XX	End Clamp for Frameless Module	
Inter Clamp (*)	ER-IC-FL/XX/XX	Inter Clamp for Frameless Module	
Black End Clamp (*)	EC-FL/GE/XX/XX/B	Black End Clamp for Frameless Module (glued EPDM)	
Black Inter Clamp (*)	IC-FL/GE/XX/XX/B	Black Inter Clamp for Frameless Module (glued EPDM)	
Mid Clamp XX Black	ER-IC-STXXB	Inter Clamp XX Black	
End Clamp XX Black	ER-EC-STXXB	End Clamp XX Black	
Black Akashi Clamp	C-U/30/46-BA	Black Akashi Clamp	
Black Akashi Clamp	C-U/30/46-G-BA	Black Akashi Clamp with grounding clip	
Zano End Clamp	ER-EC-28/42/L50	50mm length panel end clamp	
Zano Inter Clamp	ER-IC-28/42/L50/G	50mm length panel inter clamp	
Black Zano End Clamp	ER-EC-28/42/L50/BA	Black 50mm length panel end clamp	
Black Zano Inter Clamp	ER-IC-28/42/L50/G/BA	Black 50mm length panel inter clamp	

(*) Subject to the panel manufacturer's installation guide.

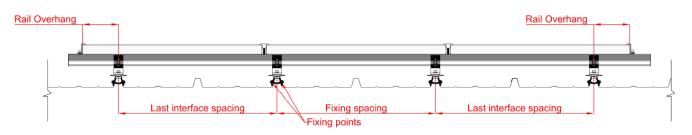
Note 8. Clamping zone of the PV panels shall be according to the manufacturer's specifications.

Note 9. Capacities checked and compared against testing data from test report No. 24-0563 by MTS (NATA certified).





Note 10. Rail overhang ends where the panel finishes and this should be less than 40% of the last installed interface spacing.



Note 11. From the date of publication onwards, any amendment made to any of the above-mentioned Standards will make this report outdated and a new one will have to be released.

Note 12. All components from Clenergy must be installed according to manufacturer's specification and the instructions shown in the relevant installation manual. Please check the Clenergy Australia website or contact them for access to the most recent installation manuals.

Note 13. No consideration has been taken on the effect of snow loads. In case the roof is located in a snow prone area, a special design must be made.

Note 14. No consideration has been taken on the effect of earthquake loads.

Note 15. For Terrain Category (TC) definition. Refer to clause 4.2.1 of AS/NZS 1170.2:2021 for more information.

Note 16. For Topographic Multiplier (Mt) more than 1.0 (installations on a mountain, hilly or sloped terrain) please refer to clause 4.4 of AS/NZS 1170.2:2021 to define appropriate topographic multiplier value.

The below table provides a reduction factor applied for topographic multipliers greater than 1 (installation on a slope, hill on mountain). To achieve a more accurate and cost-effective design and installations on wind region C & D, please contact Clenergy Engineering department.

	A, BI, B2		
Mt	U.W & D. W	Central	
I	I	I	
1.01	1.00	1.00	
1.02	1.00	1.00	
1.03	0.92	0.94	
1.04	0.92	0.94	
1.06	0.92	0.88	
1.08	0.85	0.88	
1.09	0.85	0.81	
1.1	0.85	0.81	
1.2	0.69	0.69	
1.3	0.54	0.56	
1.4	0.46	0.50	





Note 17. Shielding Multiplier (Ms) taken as 1.0. Refer to clause 4.3 of AS/NZS 1170.2:2021 for more information.

Note 18. Wind Direction Multiplier (Md) taken as 1.0. Refer to clause 3.3 of AS/NZS 1170.2:2021 for more information.

Note 19. Contact Clenergy if you are planning to install on a curved, multi-span (pitched and saw-tooth), mansard, circular bin, silo, tank, pitched free, troughed free, hypar free, canopy, awning or cantilivered roofs.

Note 20. This Engineering report is based on 2.2 m \times 1.2 m panels and two rails per panel. However, a percentage increase could be applied on all interface spacings as shown on the following table.

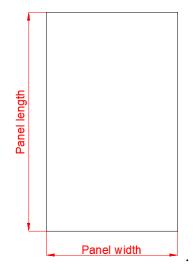
Number of	Panel length Spacing +/-	Spacing +/-		
rails per panel	(mm)	W.R – A & BI	W.R –B2, C & D	
2 rails	<u><</u> 1700	12%	15%	
3 rails	<u><</u> 1700	18%	25%	
4 rails	<u><</u> 1700	20%	30%	
2 rails	<u><</u> 1800	10%	12%	
3 rails	<u><</u> 1800	15%	20%	
4 rails	<u><</u> 1800	17%	26%	
2 rails	<u><</u> 2000	8%	13%	
3 rails	<u><</u> 2000	13%	18%	
4 rails	<u><</u> 2000	15%	24%	
2 rails	<u><</u> 2100	5%	10%	
3 rails	<u><</u> 2100	10%	15%	
4 rails	<u><</u> 2100	12%	20%	
2 rails	<u><</u> 2200	0%	0%	
3 rails	<u><</u> 2200	10%	18%	
4 rails	<u><</u> 2200	18%	25%	
2 rails	<u><</u> 2300	-5%	-25%	
3 rails	<u><</u> 2300	10%	15%	
4 rails	<u><</u> 2300	15%	20%	
2 rails	<u><</u> 2400	-8%	-28%	
3 rails	<u><</u> 2400	10%	12%	
4 rails	<u><</u> 2400	12%	18%	

Note 21. Panel width cannot exceed 1.20 m for any of the above panel length dimensions and panel weight cannot exceed 15 kg/m².

Panel width is defined as the shortest side of the panel, as per the below picture depicts.





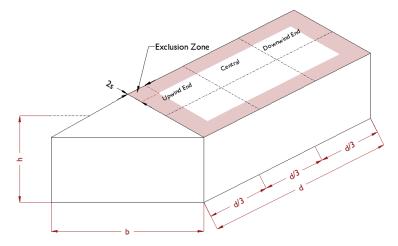


Note 22. This document does not cover the building frame capacity. It has been assumed that the building frame will be able to resist the additional loadings imposed by the installation of the solar panels in conjunction with the Clenergy mounting system.

Note 23. The most conservative spacing has to be used if one panel or panel row fall between two roof zones.

Note 24. Conditions for flush mounted systems installed on flat and pitched roofs according to the B6 Appendix of the AS/NZS 1170.2:2021.

- Roof pitch to be between 1° and 30°.
- $h/d \le 0.5$ and $h/b \le 0.5$. Being h= height, b= width and d= length of the building as per the below picture.
- Gap between the underside of the panel and the roof to be no less than 50mm and no more than 300mm.



Note 25. Exclusion zone for flush installation to be the minimum distance from the edge of the roof "2s", where "s" is the gap between the underside of the panel and the roof.

Note 26. Roof Zone definition when the installation doesn't meet the parameter on Appendix B6 of the AS/NZS 1170.2:2021 standard for roof angle is between 1° to 30°.

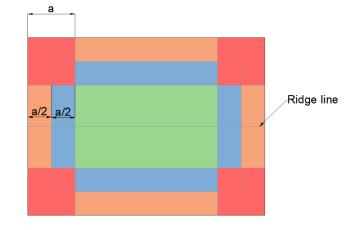
Step I. Determine building height (h), width (b) and length (d).

Step 2. "a" equates to the lowest value between "b x 0.2" and "d x 0.2", if "h/b" and "h/d" \geq 0.2.

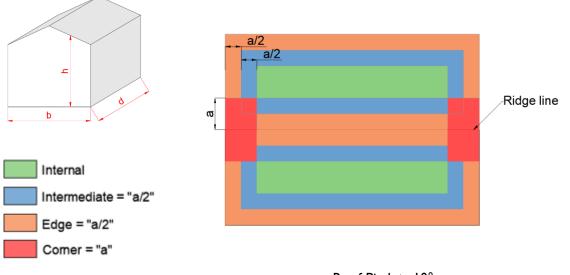
Step 3. If Step 2 is not met and "h/b" and "h/d" < 0.2, "a" equates to "2h".













Note 27. Zone reduction factors to be the following:

Internal: Use the same spacings as central zone.
Intermediate: Divide central zone spacings by 1.5.
Edge: Divide central zone spacings by 2.
Corner: Divide central zone spacings by 3.





Example 1. When building parameters fall outside Appendix B6 of the AS/NZS 1170.2:2021 standard (Refer to **Note 24** and **Note 26**)

Wind Region: A Terrain Category: 3 Building height: 5m Roof pitch: less than 10° Panel dimension: 2.2 m x 1.2 m Fixing spacings obtained from the table:

• Central zone: 1775 mm

Final fixing spacings calculated using zone reduction factors based on Note 27.

- Internal zone: 1775 mm
- Intermediate zone: 1775 / 1.5 = 1183 mm
- Edge zone: 1775 / 2 = 887 mm
- Corner zone: 1775 / 3 = 591 mm

Example 2. When the conditions need to apply Note 16 and Note 20.

Wind region: A Terrain category: 2.5 Topographic multiplier: 1.04 (Refer to **Note 16**) Building height: 10 m Roof pitch: less than 10° Panel dimensions: 1.8 m x 1.2 m (Refer to **Note 20**) Number of rails per panel: 2 Fixing spacings obtained from the table:

- U.W and D.W zone: 1457 mm
- Central zone: 1652 mm

Final fixing spacings after applying factors based on **Note 16** and **Note 20**.

- U.W and D.W zone: $1457 \times 0.92 \times (1+10\%) = 1474 \text{ mm}$
- Central zone: 1652 x 0.94 x (1+10%) = 1708 mm



Elite Rail Splice Certification Letter



Clenergy Australia

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info@mwengineering.melbourne Phone: 1300 MWENG-0 (1300 69364-0) www.mwengineering.melbourne ABN 37 605 815 585

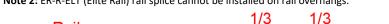
Date: 18 / 06 /2024

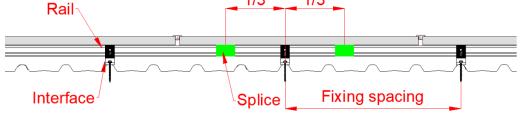
ER-SP-ELT & ER-SP-ELT/BA CERTIFICATION LETTER

MW Engineering Melbourne, being Structural Engineers within the meaning of Australian regulations, have assessed and certified ER-SP-ELT & ER-SP-ELT/BA splice component to be used with the following documents:

Ref. Number	Certificate	
CL-563-S	PV-ezRack SolarRoof Adjustable Tile (ECO & ELITE rails)	Rev.2
CL-688-S	PV-ezRack SADL Bracket Flush Mounting Interface spacing for Kingspan roof	Rev.1
CL-1151-Y	PV-ezRack Corrugated Profile Roof Adaptor Interface (ECO and Elite rails)	Rev.1
CL-1168-Y	PV-ezRack SolarRoof Penetrative Flush and Tilt interface	Rev.1
CL-1171-Y	PV-ezRack SolarRoof Tin and Tile penetrative Flush interface	Rev.1
CL-1172-Y	PV-ezRack SolarRoof Klip-lok Flush interface	Rev.1
CL-1173-Y	PV-ezRack SolarRoof Klip-lok Flush and Tilt interface	Rev.1

Note 1: ER-R-Elite rail splice can only be installed within 1/3 of the fixing spacing (center to center) from the nearest interface when fixing spacing is over 1500 mm. **Note 2:** ER-R-ELT (Elite Rail) rail splice cannot be installed on rail overhangs.





The certificates will be valid unless an amendment is issued on any of the following codes:

- AS/NZS 1170.0- 2002 AMDT 4 2016
 - AS/NZS 1170.1- 2002 AMDT 4-2016
- AS/NZS 1170.2- 2021
- AS/NZS 1664.1- 1997 AMDT 1:1999

General Principles Imposed Loadings Wind Loadings Aluminium Code

Should you have any queries, do not hesitate to contact us.

Best Regards,

Alberto Escobar Civil/Structural Engineer **MEng MIEAust NER CPEng** PE 0003615 RPEQ 18759 BDC 3134 BPB (NT) 262228ES BSP (TAS) 845530344 info@mwengineering.melbourne



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