

Installation Guide

SolarTerrace 2



// Introduction

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Clenergy PV-ezRack® SolarTerrace 2 is a pre-assembled ground mount system suitable for large scale commercial and utility scale installations. PV-ezRack® SolarTerrace 2 has been developed to fit any PV module. The innovative and patented SolarTerrace 2 T-Rails simplify and improve the accuracy of the installation. SolarTerrace 2 uses high quality engineered components, saving developers' and installers' time and money when delivering ground mount projects.

Please review this instruction guide thoroughly before installing PV-ezRack® SolarTerrace 2. This manual provides the supporting documentation for building permit applications relating to PV-ezRack® SolarTerrace 2 Universal PV Mounting System.

The PV-ezRack® SolarTerrace 2 components, when installed in accordance with this guide, will be structurally adequate and will meet the AS/NZS 1170.2:2021 standard. During installation and especially when working on the ground, you will need to comply with the appropriate occupational health and safety regulations. Please also check other regulations relevant to your local region. Make sure that you are using the latest version of the installation instruction guide, which you can do by contacting Clenergy by email on tech@clenergy.com.au or contacting your local distributor.

The installer is solely responsible for:

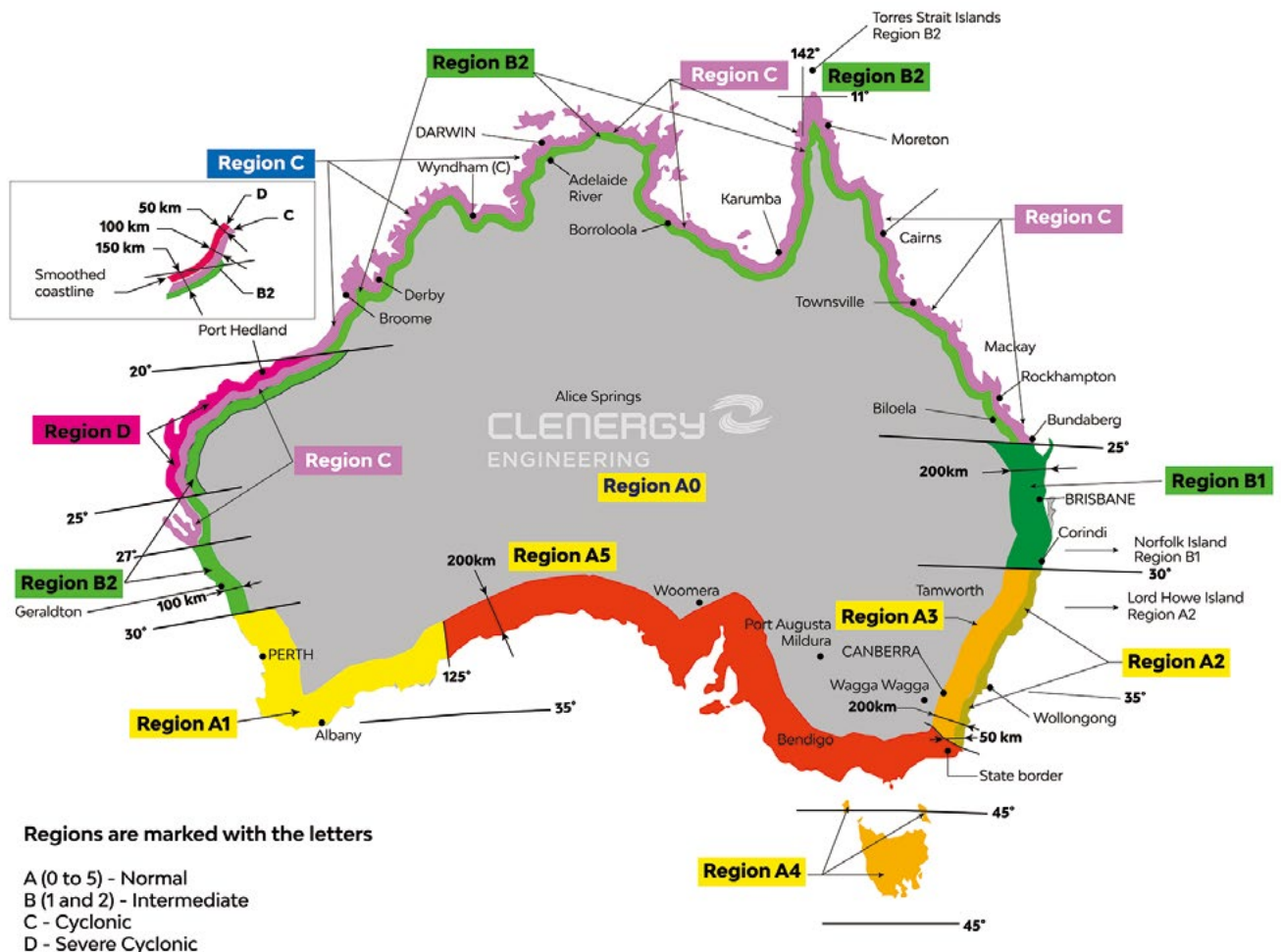
- Complying with all applicable local or national building codes, including any that may supersede this manual;
- Ensuring that PV-ezRack® and other products are appropriate for the particular installation and the installation environment;
- Using only PV-ezRack® parts and installer-supplied parts as specified by ezRack (substitution of parts may void the warranty and invalidate the letter of certification);
- Ensuring that the ground conditions are suitable;
- How to recycle: according to relation local regulations;
- How to disassemble: reverse installation process;
- Ensure that there are no fewer than two professionals working on the panel installation;
- Ensure the installation of the electrical equipment is performed by a professional and accredited electrician;
- Ensuring safe installation of all electrical aspects of the PV array including providing adequate earth bonding of the PV array and PV-ezRack® SolarTerrace 2 components as required in AS/NZS 5033: 2021.

Product Warranty:

Please refer [PV-ezRack® Product Warranty](#) on our website.

// Planning

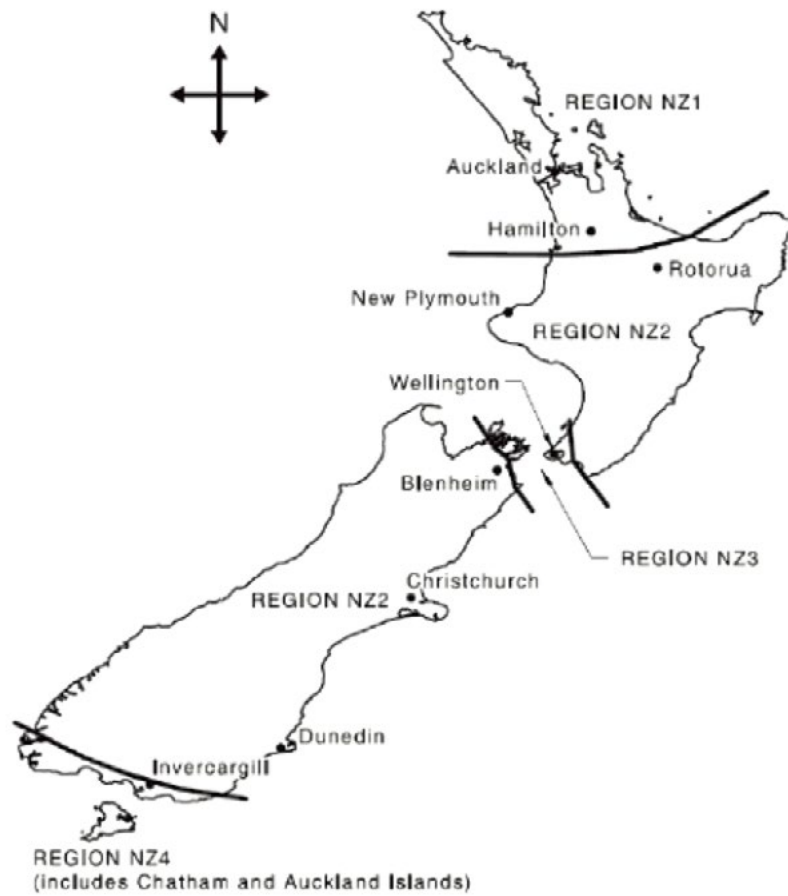
Determine the wind region of your installation site



Wind regions are pre-defined for the whole of Australia by the Australian Standard 1170.2:2021. Compared to 1170.2:2011, the 2021 version has many changes in wind regions.

- Central Australia is now classified as Wind Region A0 and Terrain Classification 2 instead of Wind Region A4.
- Region A1, previously most of the South coast of Australia, now is divided into Regions A1 and A5.
- Tasmania is now Region A4.
- Region B has been divided into regions B1 and B2. This will affect installations in Northern NSW, Gold Coast, Brisbane, Sunshine Coast, and Gladstone.
- Region B1 was expand to include more inland cities around Brisbane. This will likely mean extra structural requirements such as extra rails for installations.

Wind regions map below shows 4 different wind regions in New Zealand: NZ1, NZ2, NZ3 and NZ4.



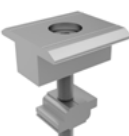
Wind Regions – New Zealand

// Tools and Components

Tools

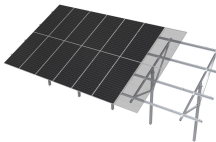
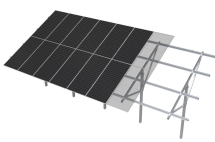
				
Drive Bit (M8 Hexagon Socket Screw)	Electric Drill (ST4.8x16 self-tapping screw & M8 Hexagon Socket Screw)	Torque Wrench	Socket Wrench with 19 mm socket	Measuring Tape
				
String	Marker Pen	Wrench	Electronic Total Station (optional)	Hydraulic Driver

Components

				
ER-EC-ST End Clamp	ER-IC-ST Inter Clamp	ER-R-T110 T-Rail 110	ER-SP-T110 Splice for T-110 Rail	ER-RC-T/G Rail Clamp for T-Rail w/ Gnd Pins
				
ER-PH-CP/A/B Post Head for C-Post W/ Gnd&Bush	ER-CP-2800/A C-Post, 2800mm	ER-PB-CP/A Post Brace for C-Post	ER-PB-CP/D/A Post Brace for C-Post on Dual Support	ER-S-ST2/S Support (pre-assembled)

				
ER-S-ST2/D Double Support (pre-assembled)	ER-CAP-T110 Cap for T-110 Rail	ER-CAP-G/A Cap for Square Girder	EZ-GC-ST Grounding Clip	EZ-GL-ST/UC Grounding Lug with CE Logo and U Channel
				
EZ-GL-AT The Austin -Commercial Grounding Lug	C-U/30/46-G Akashi Clamp 30-46mm -Gnd Clip	BR-R110/EW/G (Optional) Adjustable Bracket for T-110 (Gnd)	GE-STA/200 Girder Extension for ST-A 200	

Kits

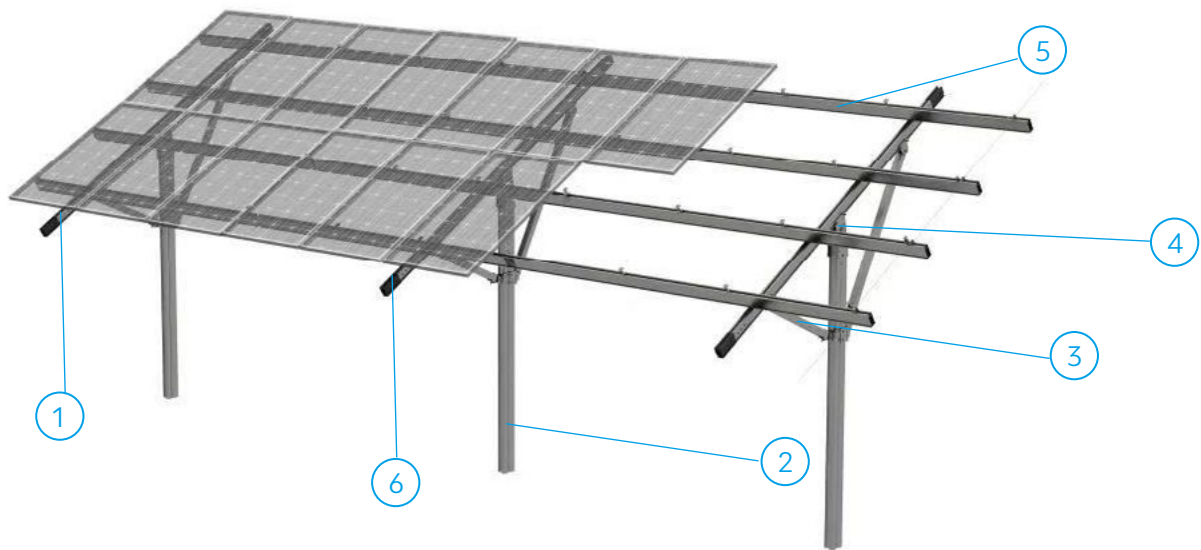
			
K-ST2-18/4CP/20/3.7 ST2 Kits for 18 panels with 4 C-Posts, 20° tilt and 3.7m girder	K-ST2-18/4CP/30/3.7 ST2 Kits for 18 panels with 4 C-Posts, 30° tilt and 3.7m girder	K-ST2-18/5CP/20/3.7 ST2 Kits for 18 panels with 5 C-Posts, 20° tilt and 3.7m girder	K-ST2-18/5CP/30/3.7 ST2 Kits for 18 panels with 5 C-Posts, 30° tilt and 3.7m girder

Note:

ER-PB-CP/D/A and ER-S-ST2/D only used on ST2 double support mounting system.

// System Overview

Overview of PV-ezRack® SolarTerrace 2



①Support (pre-assembled)

②C-Post

③Post Brace for C-Post

④Post Head for C-Post

⑤ T-Rail 110

⑥ Girder Extension

Precautions during Stainless Steel Fastener Installation

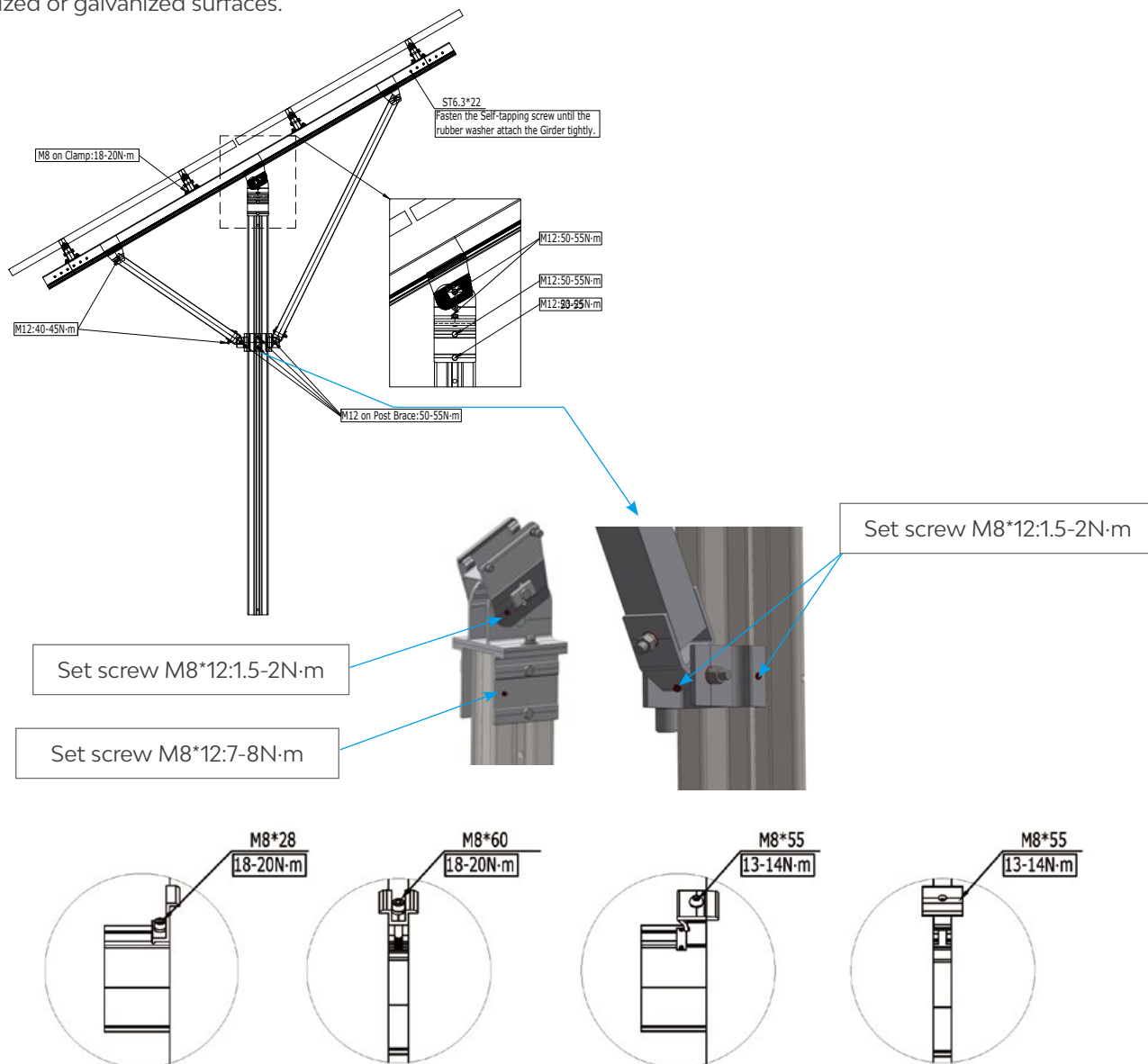
Improper operation may lead to galling of nuts and bolts. The steps below should be applied to stainless steel nut and bolt assembly to reduce this risk.

General installation instructions

- (1) Apply force to fasteners in the direction of thread.
- (2) Apply force uniformly, to maintain the required torque.
- (3) Professional tools and tool belts are recommended.
- (4) In some cases, fasteners could be seized over time. As an option, if want to avoid galling or seizing of the thread, apply lubricant (grease or 40# engine oil) to fasteners prior to tightening.

Safe Torques

Please refer to safe torques as shown on page 13. In case power tools are required, Clenergy recommends the use of low speed only. High speed and impact drivers increase the risk of bolt galling (deadlock). If dead lock occurs and you need to cut fasteners, please make sure that there is no load on the fastener before you cut it. Avoid damaging the anodized or galvanized surfaces.

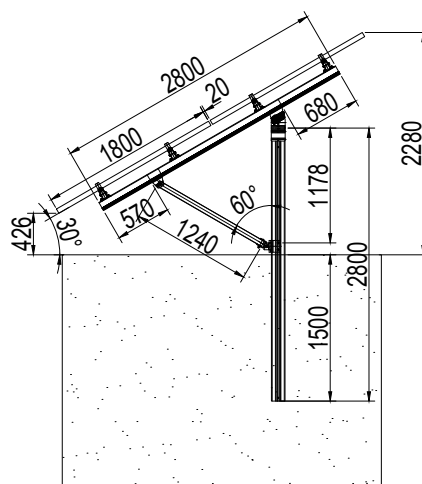
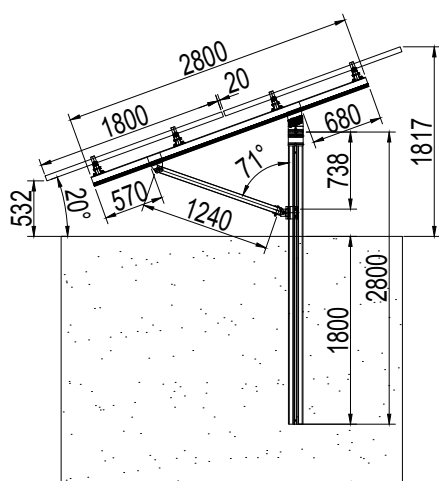


Installation Dimensions

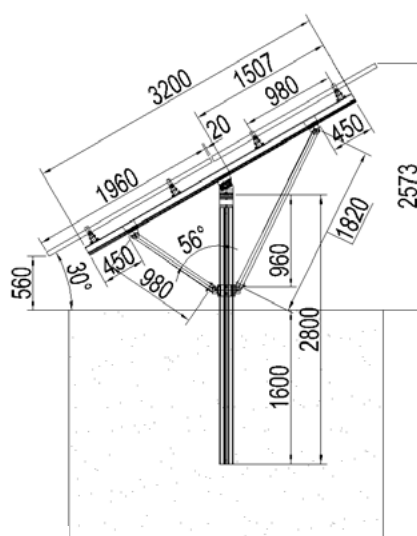
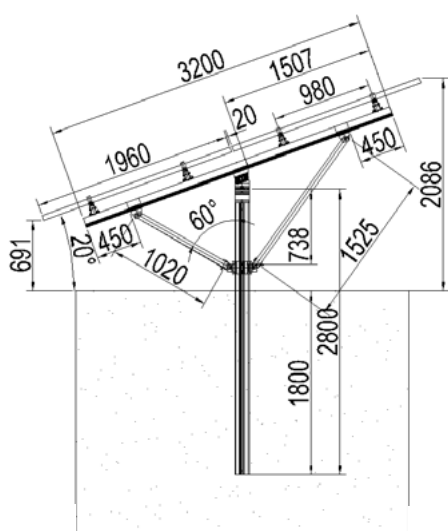
All drawings and dimensions in this installation guide are a generic reference only. PV-ezRack® SolarTerrace 2 is to be optimized to suit specific conditions for each project and documented in a construction drawing. As a result, major components of PV-ezRack® SolarTerrace 2 may be provided in section sizes and lengths that vary from those shown in this guide. The installation process detailed in this instruction guide remains the same regardless of the component size. In case you need to do any on-site modifications or alterations of the system in a way that would be different from the construction drawing please provide marked up drawings/sketches for Clenergy's review prior to modification for comment and approval.

// Installation Instructions

Below are the side view drawings of support for panels up to 1800 x 1400 mm and panels up to 2000 x 1400 mm at 20° and 30° tilt angles.

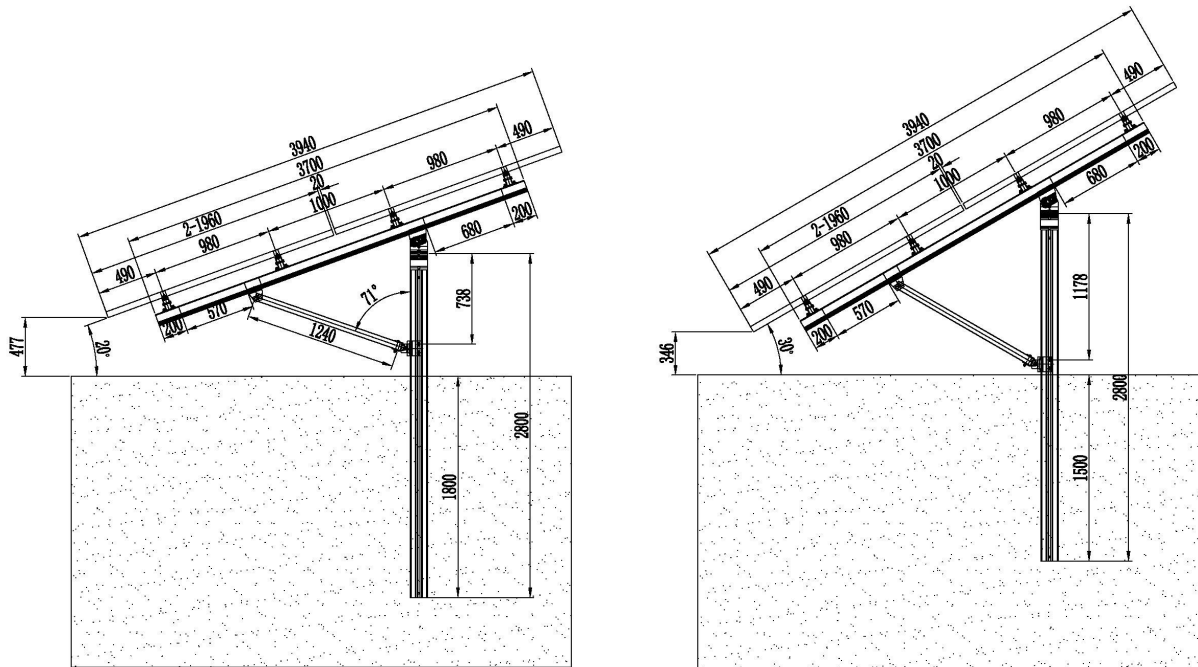


Side view drawings of support for panels up to 1800 x 1400 mm



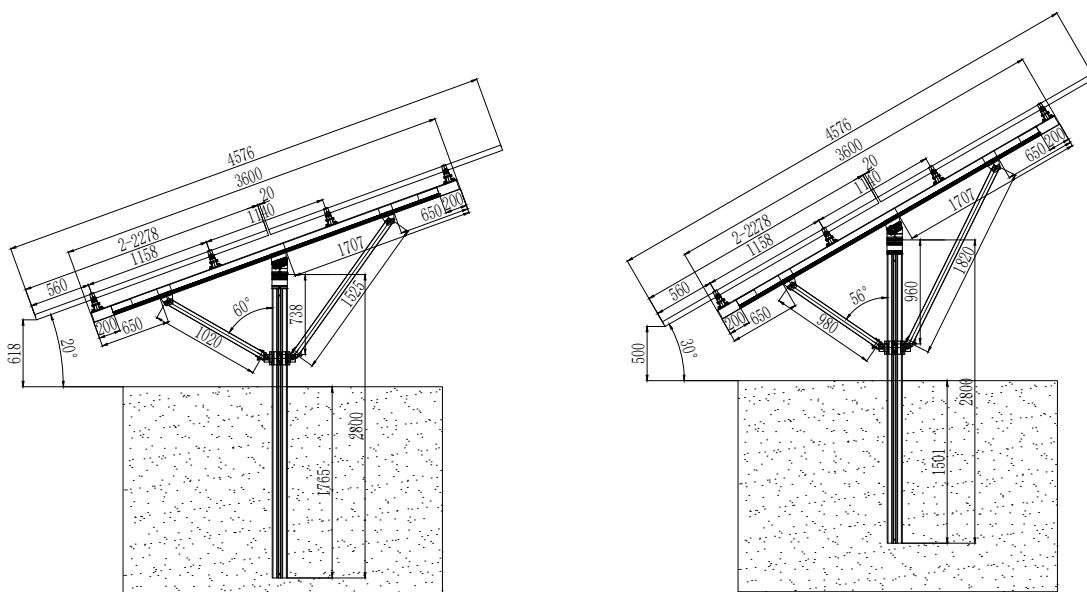
Side view drawings of support for panels up to 2000 x 1400mm

Below are the side view drawings of ST2 Single Support with Girder Extension for panels up to 2000 x 1400 mm at 20° and 30° tilt angle.



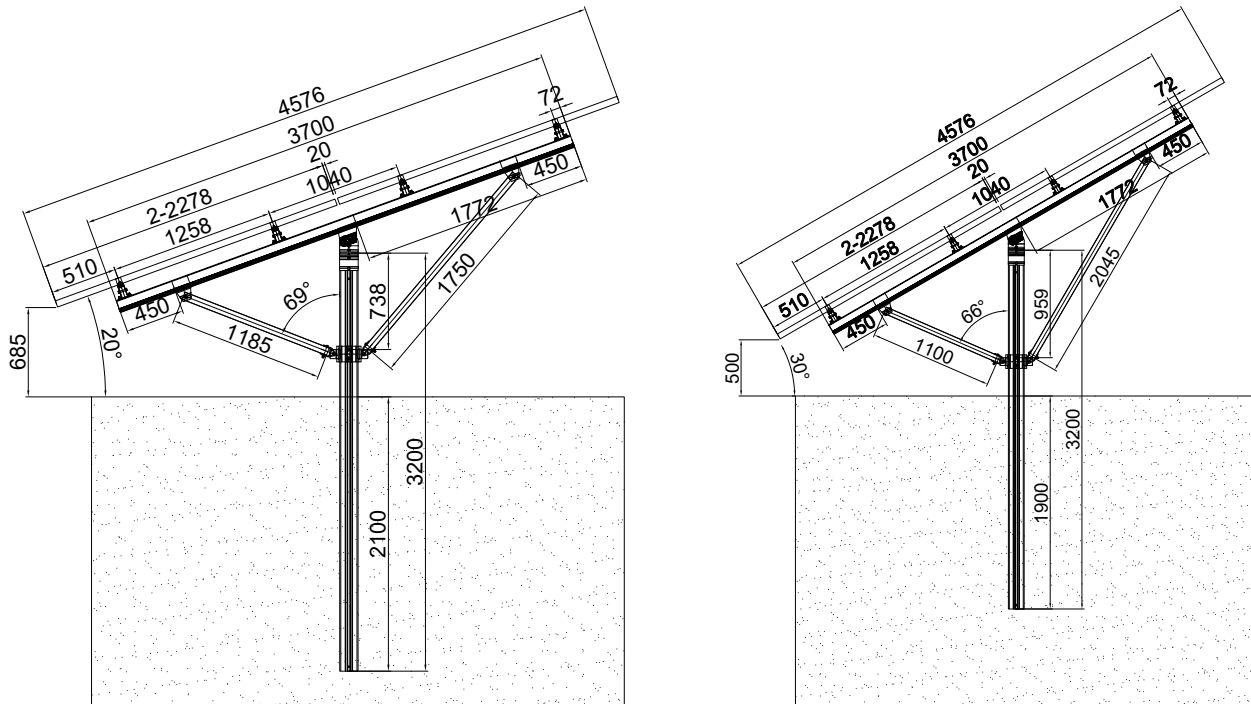
Side view drawings of support for panels up to 2400 x 1400mm

Below are the side view drawings of ST2 Double Support with Girder Extension for panels up to 2400 x 1400 mm at 20° and 30° tilt angle.

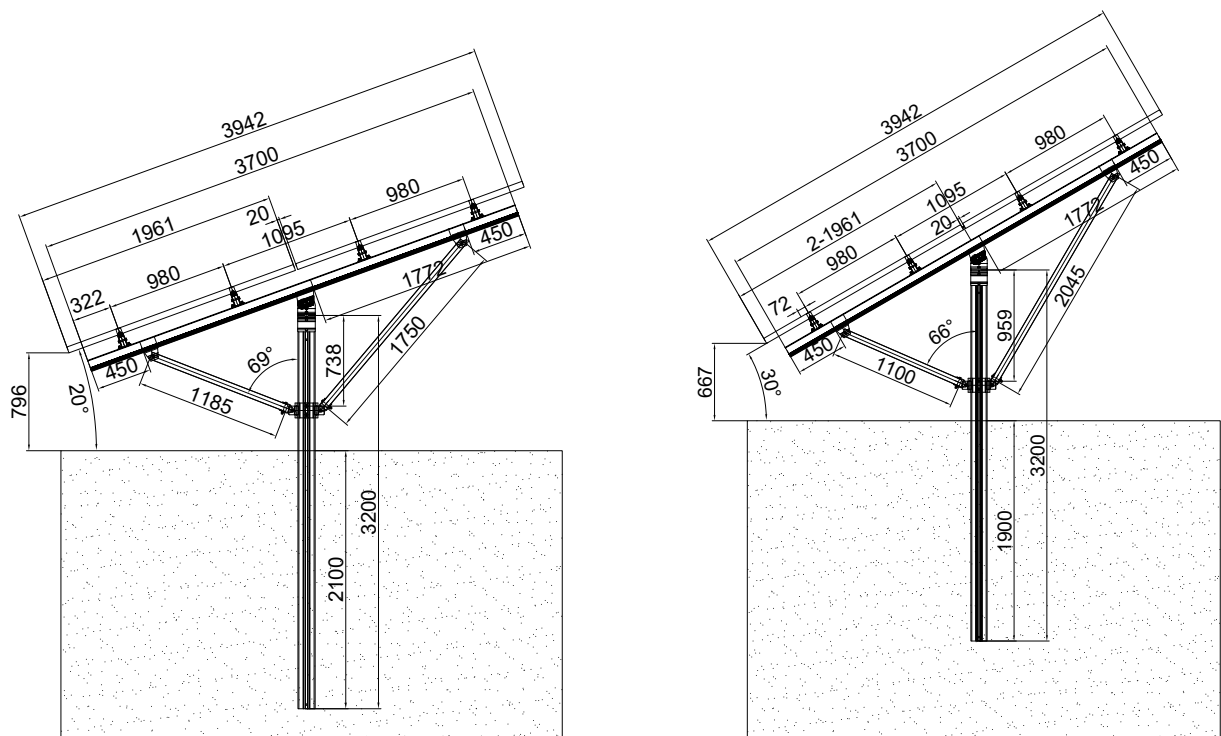


Side view drawings of support for panels up to 2400 x 1400mm

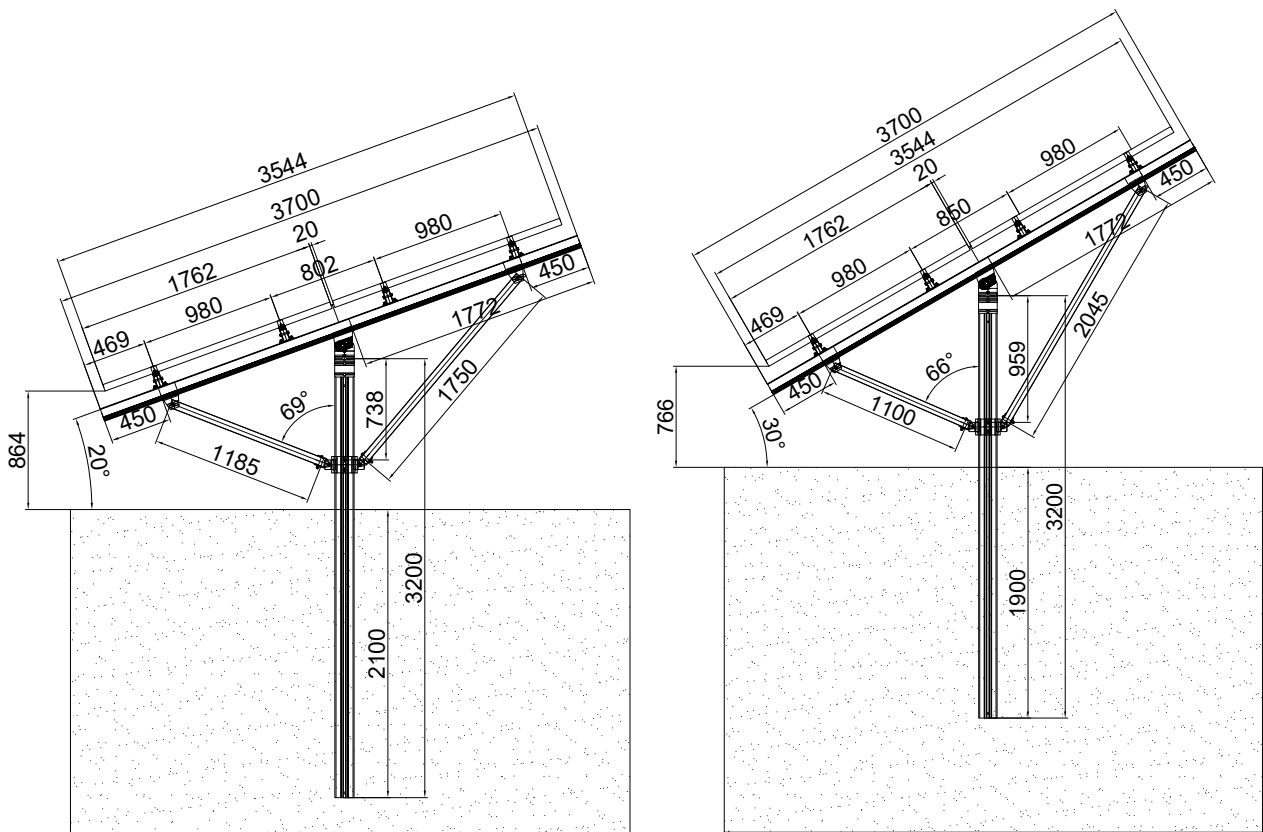
Below are side view drawings for the SolarTerrace 2 18-panel kit, supporting panels 2278 × 1134 mm, 1961 × 1134 mm and 1762 × 1134 mm at 20° and 30° tilt angles.



Side view drawings of support for panels 2278 x 1134mm



Side view drawings of support for panels 1961 x 1134mm

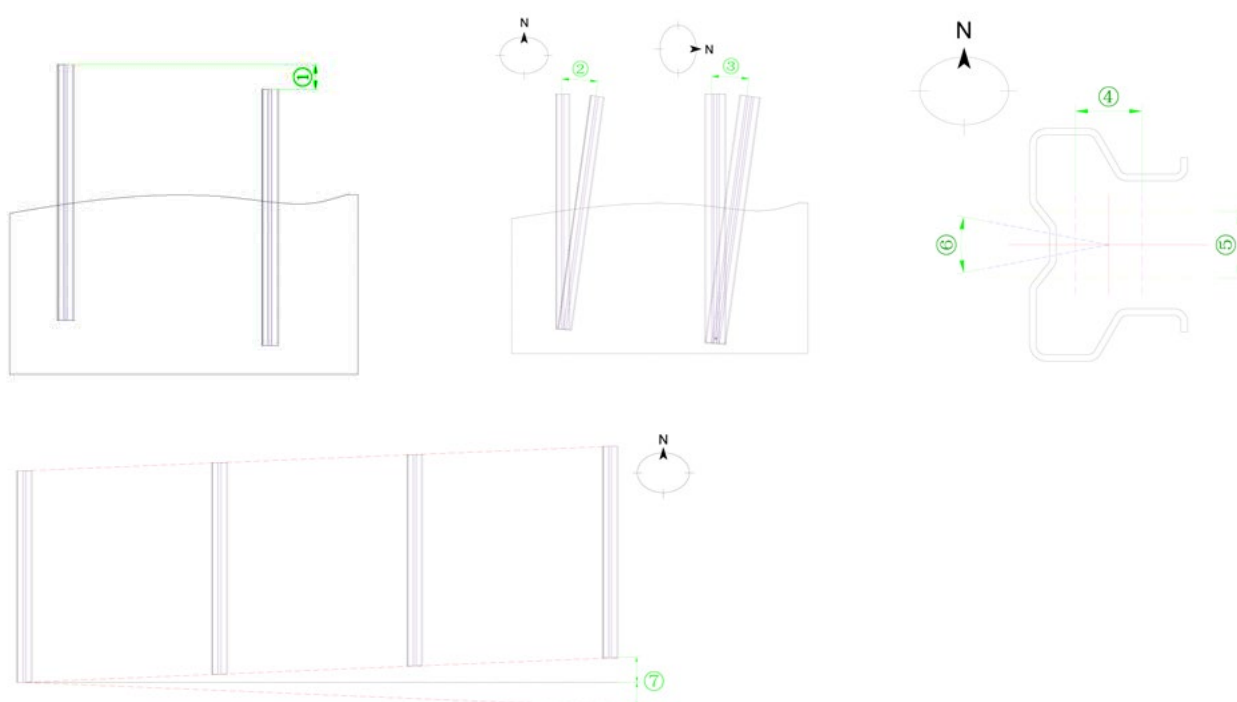


Side view drawings of support for panels 1762 x 1134mm

Range of Adjustment

The tolerances of ramming post are as follows,

- (1) Post height max: $\pm 15\text{mm}$ (based on planned height)
- (2) Inclination tolerance E-W max: $\pm 1^\circ$
- (3) Inclination tolerance N-S max: $\pm 1^\circ$
- (4) Position E-W max: $\pm 20\text{mm}$
- (5) Axis tolerance N-S max: $\pm 20\text{mm}$
- (6) Rotation of post max: $\pm 2^\circ$
- (7) E-W slope max: $\pm 2^\circ$



C-Post Installation

Before starting, check you have the installation tools needed. Position the required components close to the installation location. Make sure that the hydraulic pile driver equipment is suitable for your particular installation.

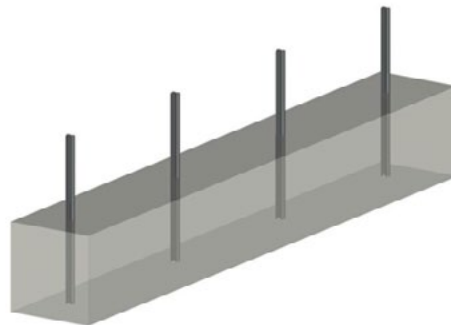
Mark the line of the post array.

Obtain the maximum allowed distance between posts and the minimum embedment length from the relevant engineering certificate and/or project drawing. If you don't have this document, please contact Clenergy technical support.

Mark the positions of the posts using a string and tape measure or GPS and drive the posts into the ground. Use a string or a laser tool to make sure all posts are in line and set to the correct height according to the drawing.



Apply Zinc Coating to upper section of C Post after ramming



Notes:

- Apply zinc coating to upper section (circled) of C-Post after piling to repair any damage to the galvanisation caused by ramming.
- The opening of the C-Post faces east or west if the panel faces the north. In case of slope ground installation, the opening of the C-Post is recommended to face the lower ground side to avoid catching the water.

Post Head Installation

Install the post head and fix it with the two M12 bolts and nuts supplied. Please cross-lock Bolt 1 and Bolt 2 until tight. To avoid stainless steel galling/seizing apply grease or lubricant if needed.

The spring-loaded clip opening of the Post Head faces the same direction as the solar panels.

Recommended torques:

Bolt 1 with 50-55 N·m

Bolt 2 with 50-55 N·m

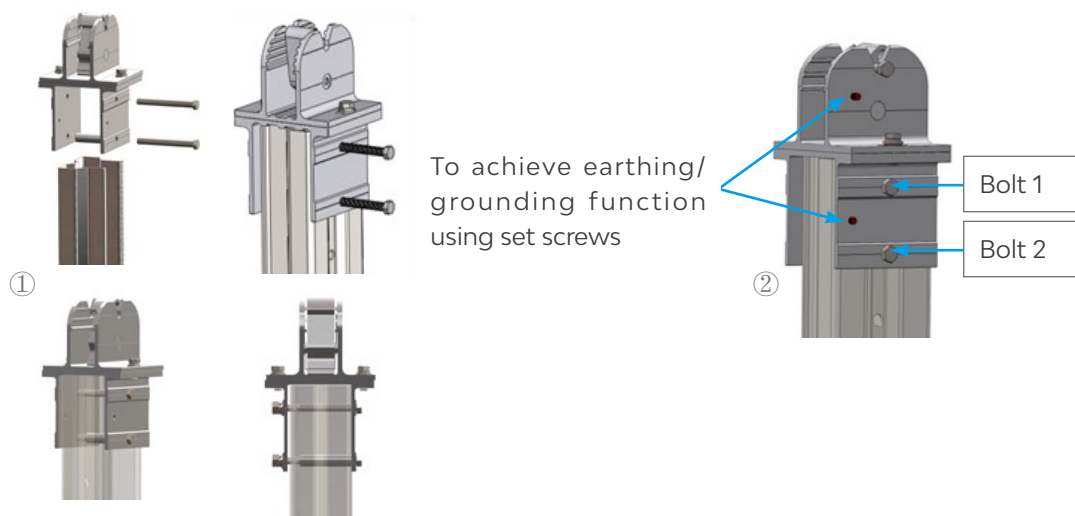


Fig. 1

Post Brace Installation

Click the Post brace into C-Post as shown and connect with the two M12 bolts and nuts supplied.

Recommended torque:

Bolt M12 50~55N·m

Notes:

Please refer to the diagram as shown and install the Post brace by aligning it with the holes from the required angles.

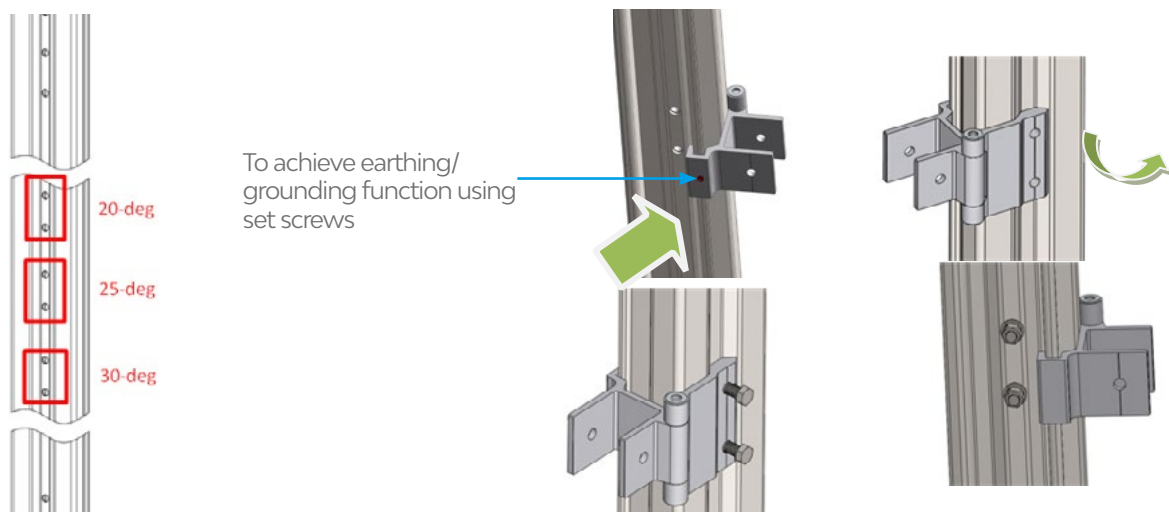


Fig. 2

Post brace on double support installation

Click two post braces into C-Post as shown and connect with the two M12 bolts and nuts supplied.

Recommended torque:

Bolt M12 50~55N·m



Fig. 3

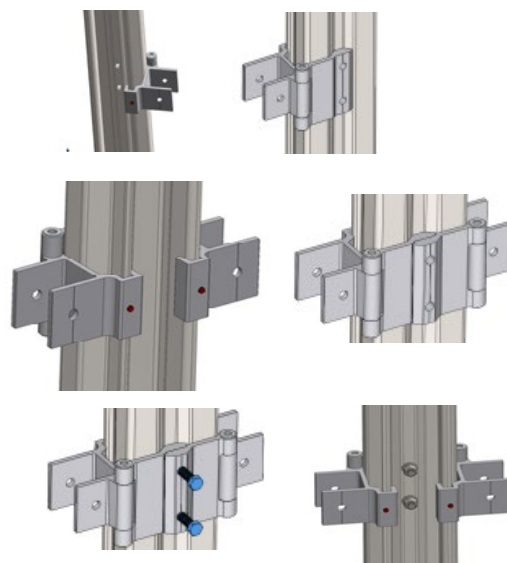


Fig. 4

Pre-assembled Support Installation

Place the (pre-assembled) support into post head as shown in Fig.5.

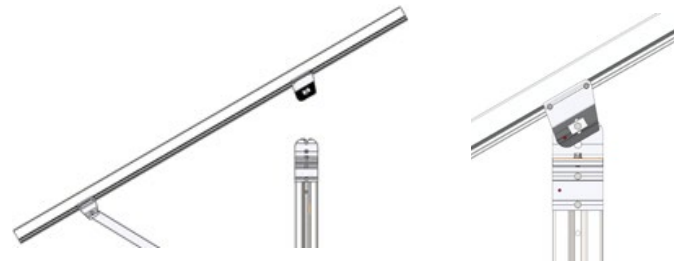


Fig. 5

Connect the brace to the post using the M12 bolt and nut supplied.

Recommended torque:
M12 : 50-55N·m

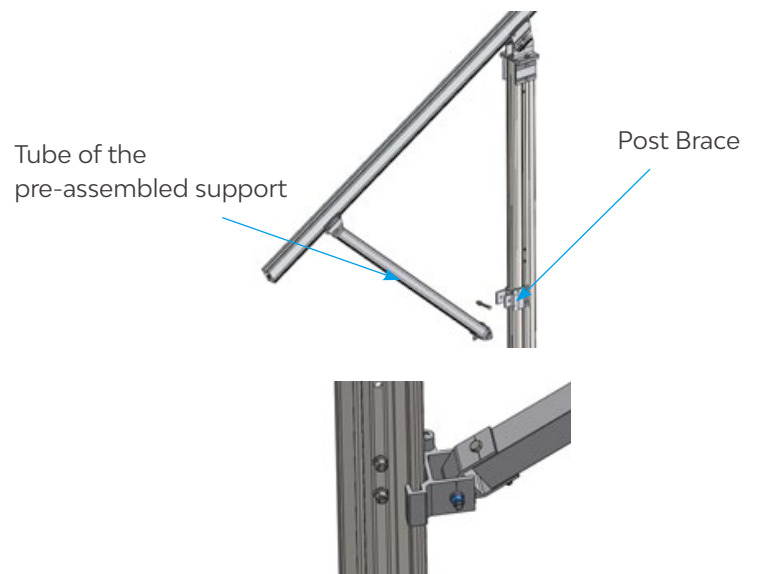


Fig. 6

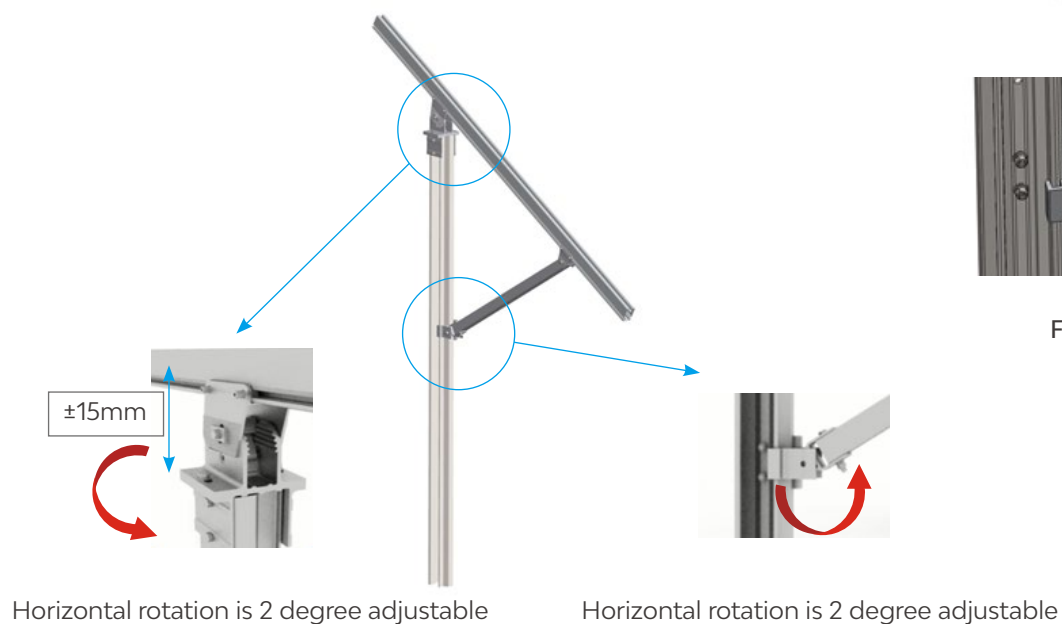


Fig. 7

Double Support Installation

Place the double support (pre-assembled) into post head. Connect the tubes of the support to the post braces on the post using the M12 bolt and nut supplied.

Recommended torque:
M12 : 50-55N·m



Fig. 8

Notes:

(1) The lengths of the two tubes are different. Make sure the shorter one is positioned at the lower part of the tilt as shown.

(2) Connect the shorter Tube Support to post brace.



Fig. 9

(3) Adjust the bolt position of T head to align the post brace with the Tube Support.



Fig. 10

(4) Rotate the orientation of T head to fit the Tube Support to the post brace.

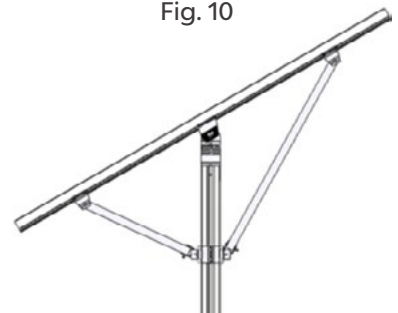


Fig. 11

System Adjusting

Make final adjustments to Racking System.

Adjust vertically: Loosen Bolt 1 and slide along ellipse hole.

Adjust Tri-groove beams to be parallel: Loosen Bolt 2 and Bolt 3, turn Post Head slightly, move the Al Tube left and right until parallel. Keep all of Tri-groove beams parallel at the same level.

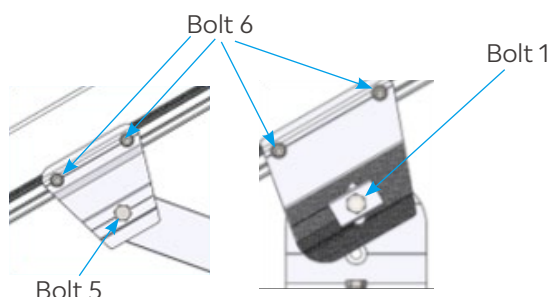


Fig. 12

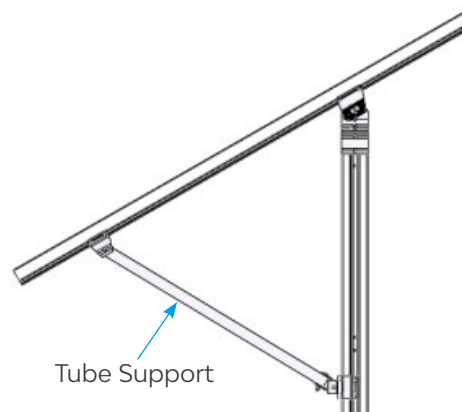


Fig. 13

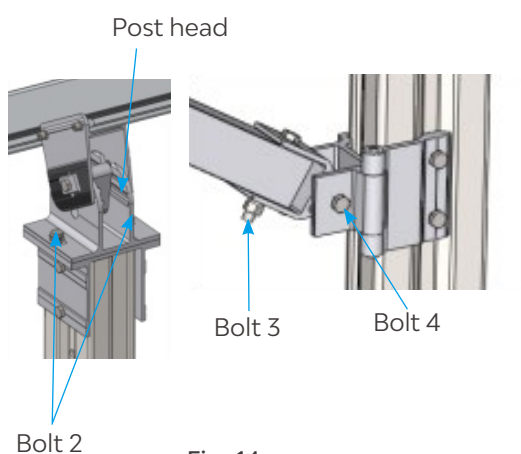


Fig. 14

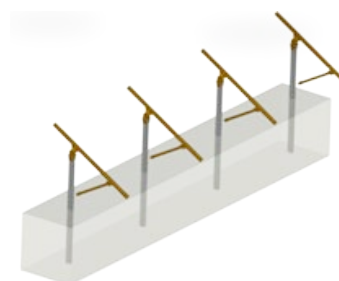


Fig. 15

Note:

Make sure all of Tri-groove beams are parallel prior to installation of T-Rails.

Check the torque value of bolt:

- Bolt 1 with 50-55 N·m
- Bolt 2 with 50-55 N·m
- Bolt 3 with 40-45 N·m
- Bolt 4 with 50-55 N·m
- Bolt 5 with 40-45 N·m
- Bolt 6 with 18-20 N·m

Girder Extension Installation

Insert half of the Splice for Tri-Groove Square Girder into one end of the Girder on the pre-assembled support.

Apply 6 sets of self-drilling screws ST6.3*22 in the connection position on both sides, the screws have to be fixed according to the figure with dimensions on the right. Fasten the screws until their rubber pads are slightly flattened.

Recommended torque for self-tapping screw ST6.3*22 is 12 N·m.

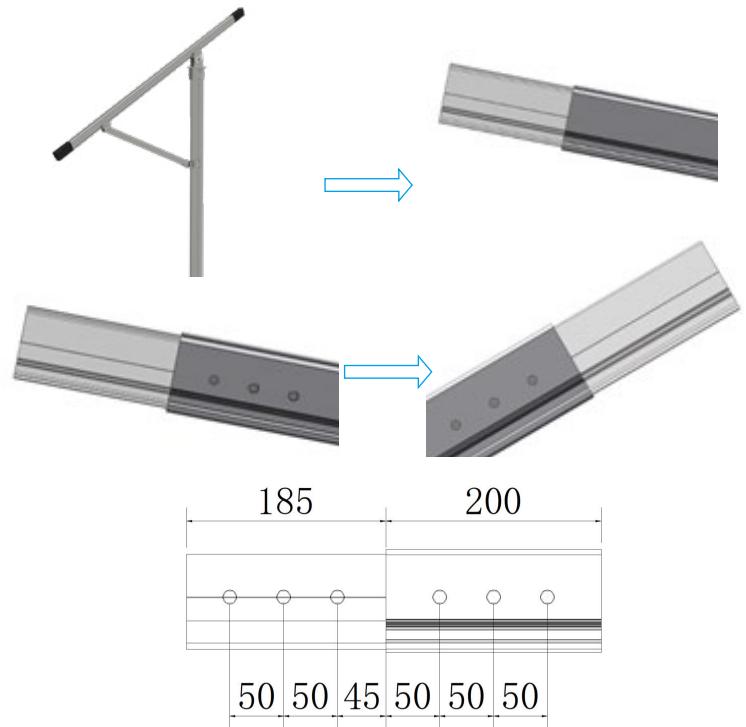


Fig. 16

Insert a 200mm long Tri-Groove Square Girder into Splice and ensure that it will be orientated in the same direction as the existing Tri-Groove Square Girder. Now apply 6 sets of self-tapping screws in the connection positions on both sides. Repeat the above step to fix the self-tapping screws.

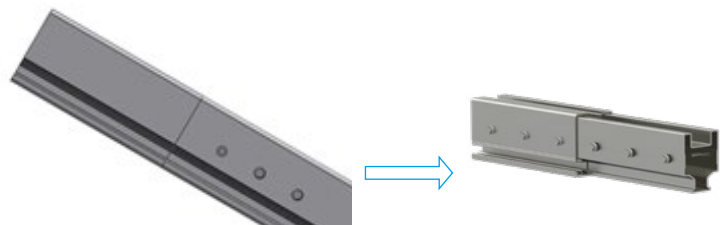


Fig. 17

The assembled Splice and Girder is shown on the right.



Fig. 18

Fix the Splice for Tri-Groove Square Girder at the other side of the Girder on the pre-assembled support according to the steps above.



Fig. 19

The Girder Extension installation on the pre-assembled support of PV-ezRack® SolarTerrace 2 is completed as shown on the right.



Fig. 20

Check the System and Fasten all Bolts with Recommended Torque (please refer to Page 6).

Recommended Torque:

M8 Bolt: 13N·m;

M8 Nut: 18~20N·m

M12: 40~45N·m

According to Engineering Drawing, Repeat the Above Operations to Install Other Preassembled Supports

Ensure all the Tri-Groove Beams of Pre-assembled Supports are aligned and all Pre-assembled Supports are parallel to each other.

Now fasten all bolts tightly.

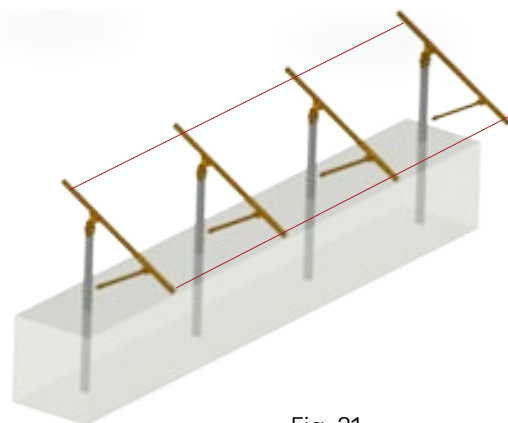


Fig. 21

T-Rail Installation

Direct Installation

Slide T-Rails into Pre-assembled rail clamp on Tri-groove beams and use a 6mm Allen key (Hex) to fasten on another side via Rail Clamp for T-Rail.

Recommended Torque:

M8: 18-20N·m

Note:

Rail clamps can work on both sides with no pre-assembled rail clamp.

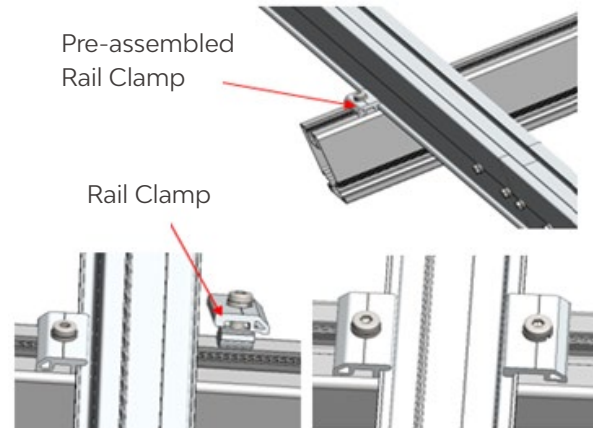


Fig. 22

Determine the necessary length of T-Rail prior to installation. The T-Rail isn't long enough. join two rails via Rail splice as shown before installing the T-Rail as directed in the above step.

Note:

Connecting Rails on Structure system is not recommended.

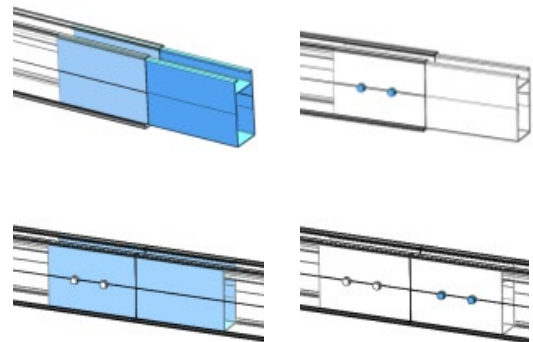


Fig. 23

Racking System installation is completed.



Fig. 24

East/West Adjustable Bracket Installation (Optional)

Click the pre-assembled East/West Adjustable Bracket into the Tri-Groove Square Girder and adjust properly as shown in Fig. 25. Fasten the M8 bolt slightly with the Allen key.

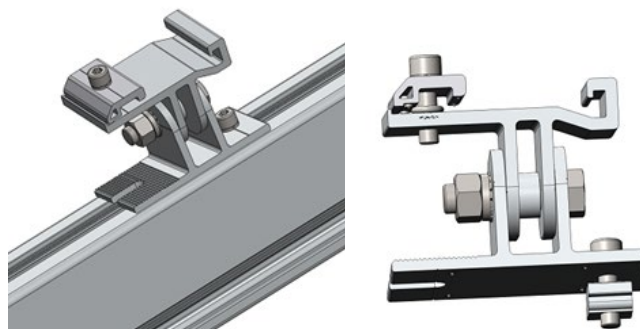


Fig. 25

Click the corrugated shim and Z Mould/ bolt into the Tri-Groove Square Girder and move them into the opening slot hole of East/West Adjustable Bracket. After the bolt is at the end of slot hole, fasten the M8 bolts slightly as shown in Fig. 26.

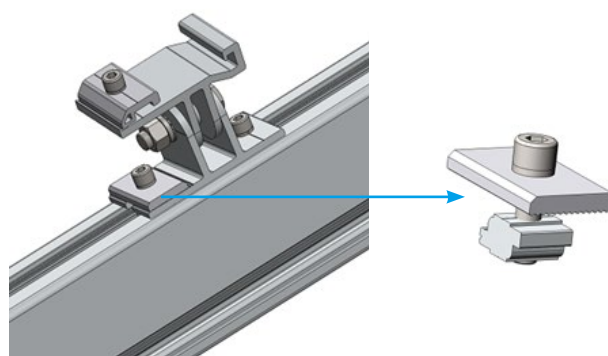


Fig. 26

Repeat above steps to install other East/ West Adjustable Brackets. Adjust all brackets and make the brackets sit at the right positions. Now fasten all M8 bolts tightly to 18~20 N·m as shown in Fig. 27.



Fig. 27

Tilt the T Rail to a certain angle and slide it into the groove of East/West Adjustable Brackets of the same height on the Tri-Groove Square Girder. Then use a 6mm Allen key (Hex) to fasten on another side via Rail Clamp for T-Rail. Fasten all the M12 bolts on the East/West Adjustable Brackets.

Recommended Torque:

M8: 18~20 N·m

M12: 50~55 N·m

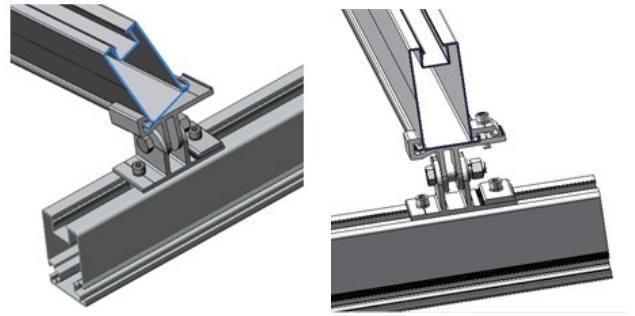


Fig. 28

Repeat the **T Rail Installation** to determine the necessary length of T-Rail prior to installation.

Racking System installation is completed.

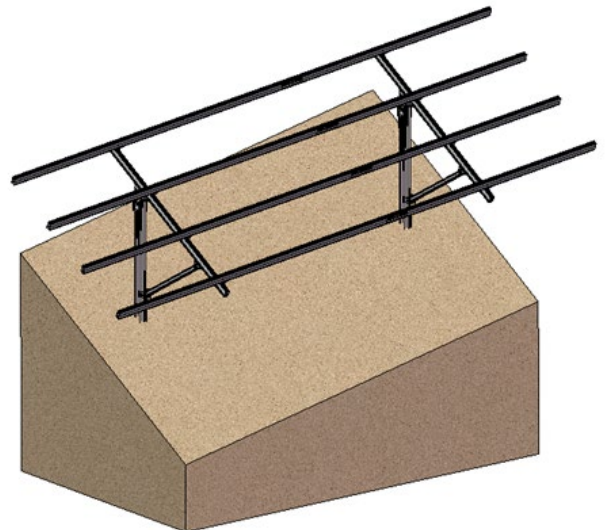


Fig.29

PV Module Installation

PV Module Clamps Installation

The guide below is for PV module clamps installation. For PV Module installation, please follow manual provided by the manufacturer.

Before module and clamps installation, it is important to arrange how to position grounding clips to achieve earthing continuity between each PV module and the rails. The Clenergy recommends three different methods for Grounding Clips Layout Arrangement.

Method 1: "Even and Odd"

- When there is an even number of PV Modules in each row, install the grounding clips at the positions marked X in Fig. 30, where the number of Grounding Clips = the number of PV Modules. Figure shows 4 x PV Modules requiring 4 x grounding clips.

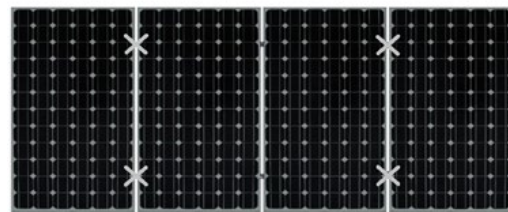


Fig. 30

- When there is an odd number of PV Modules in each row, install grounding clips at positions marked X in Fig. 31, where the number of Grounding Clips = number of PV Modules + 1. Figure shows 5 x PV Modules requiring 6 x grounding clips.

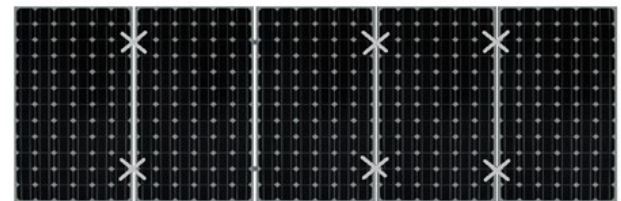


Fig. 31

Method 2: "Zig Zag"

Install the grounding clips at the positions marked X in Fig. 32, where the number of Grounding Clips = number of PV Modules + 1. Figure shows 5 x PV Modules requiring 6 x grounding clips.

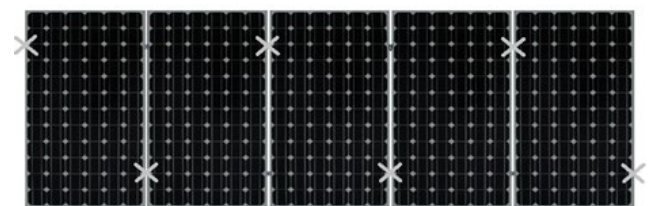


Fig. 32 "Zig Zag" Grounding Clips Layout

Notes:

- Please consult a local PV Module supplier to check whether "Zig Zag" grounding clips layout has any effect on PV modules.
- Grounding clips are not suitable for Dual End Clamp.

Method 3: "All Inter Clamps"

Install the grounding clips at the positions marked X in Fig. 33, where the number of Grounding Clips = (number of PV Modules - 1) x 2. Figure shows 5 x PV Modules requiring 8 x grounding clips.

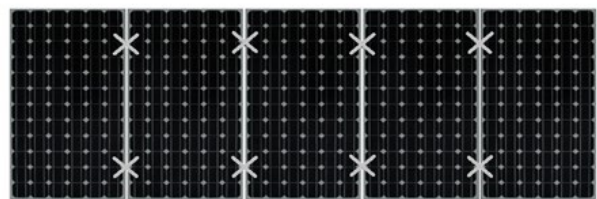


Fig. 33 "All Inter Clamps" Grounding Clips Layout

Important Notes for any of the method above:

- When replacing defective PV Modules, it is required to replace the grounding clips under the defective PV Modules;
- When removing defective PV Modules, it is required to keep sufficient grounding clips to maintain all other PV modules' earthing continuity with the rail. It is required to install grounding clips under end clamps when necessary to achieve this;
- For an array requiring more than 2 rows of rails, the layout and quantity of grounding clips are the same as those for 2 rows of rails.

There are two types of clamps for PV module installation.

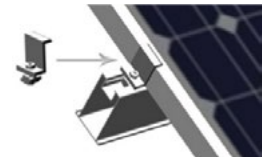


Fig. 34

Option 1: Standard Inter and End Clamps

Place the first PV Module on the Rail according to your plan, and fix it in place using the End Clamps. Then fasten lightly as shown in Fig. 34. If arranging grounding clips using "Zig Zag" layout method above, a grounding clip needs to be installed under an end clamp as shown in Fig. 35.



Fig. 35

Slightly lift the PV Module and slide Inter Clamps and Grounding Clips into position. The teeth on Grounding Clip will automatically align when the Inter Clamp is properly installed as shown in Fig. 36.

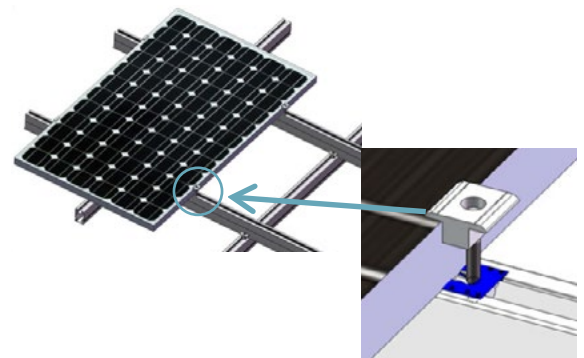


Fig. 36

Loosely place the next framed PV Module into the other side of the Inter Clamp and Grounding Clip as shown in Fig. 37.

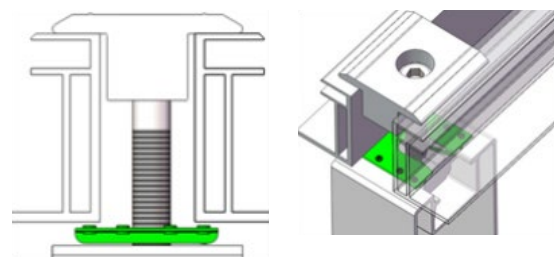


Fig. 37

Important Notes:

- To fix the Grounding Clip properly, ensure the frames of PV Modules are completely pressed against End and Inter Clamps and Grounding Clips. Visually check that Grounding Clips are positioned properly;
- Grounding Clips are intended for SINGLE USE ONLY! Only fasten the bolts down with recommended torque of 16~20 N·m when the position of the PV Module is finalized. (Only slightly tighten bolts to keep PV Modules in place prior to the final check).

When using End and Inter clamps, maintain an 18mm vertical and horizontal gap between the two adjacent rows of PV Modules. You can use two Inter Clamps as separation between two PV Modules to achieve this and remove

them after the installation is completed as shown in Fig. 38

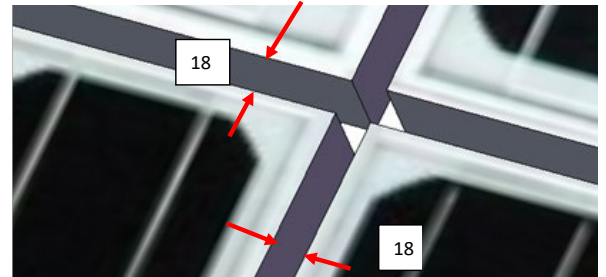


Fig. 38

Option 2: Akashi Clamps

Turn the top plate of the Akashi Clamp to switch the functionality between End and Inter Clamp as shown in Fig. 39

Note: Akashi Clamp with part number of C-U/30/46 has no pre-fitted grounding clip and Akashi Clamp with part number of C-U/30/46-G has pre-fitted grounding clip. Please use one of the grounding clip layout arrangement methods above to position them correctly.

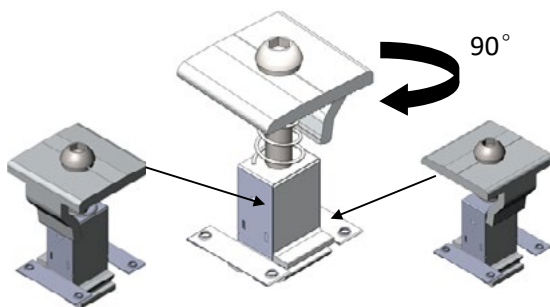


Fig. 39

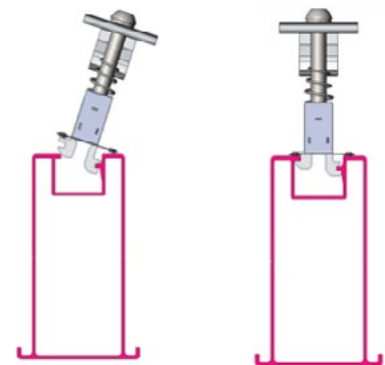


Fig. 40

Note: Before clicking in, make sure there is enough room between two "claws" of the module otherwise the bolt needs to be loosened/unscrewed as shown in Fig. 41.

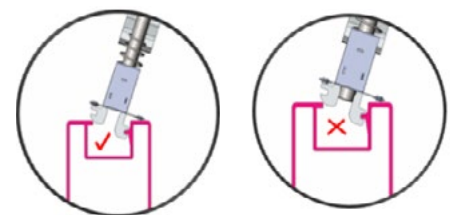


Fig. 41

Place the first PV Module on the Rails and apply the Akashi Clamp as the End Clamp and fasten slightly. Make sure the frame of the PV Module is fully in contact with the Akashi Clamp as shown in Figs. 42 and 43. Visually check the Akashi Clamp and PV module are properly installed.

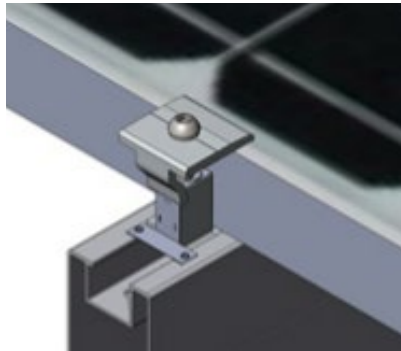


Fig. 42

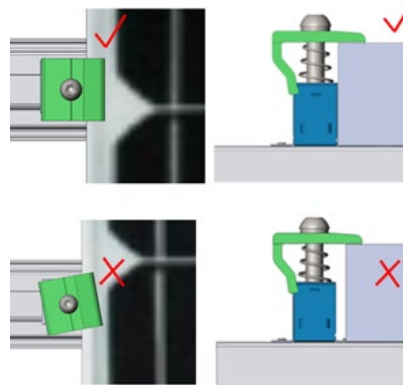


Fig. 43

When using as an Inter Clamp, click the Akashi Clamp into the rail channel and slightly lift the framed PV Module to ensure the Grounding Clip is properly positioned as shown in Fig. 44.

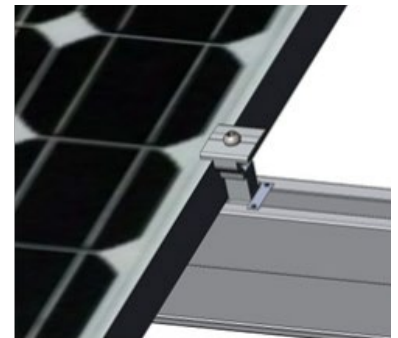


Fig. 44

Loosely place the next framed PV Module into the other side of the Akashi Clamp. Ensure the Grounding Clip is properly positioned, and the frame of the PV Module is in proper contact with Akashi Clamp as shown in Fig. 45 and 46.



Fig. 45

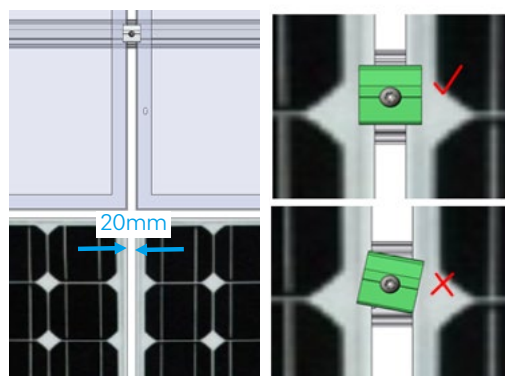


Figure 46

Note: The gap between two adjacent PV Modules generated by Akashi Clamp is 20mm. The recommended torque for Akashi Clamp as Inter and End Clamp is 13~14 N·m.

Grounding Lug Installation

Clenergy provides two types of grounding lugs to meet different installation requirements, such as required earthing cable sizes. In order to meet the minimum earthing electrical resistance requirement by AS/NZS 5033:2021, it is required to install one Grounding Lug per row of rails.

A. Grounding Lug with U-shape Copper Channel (EZ-GL-ST/UC)

The recommended fastening torque of the bolt M8*25 is 16~20 N·m.

Once grounding lug is fixed to the rail, insert U-Shape Copper Channel into the grounding lug as shown in Figure 47. Strip the earthing cable (the maximum size is 10 mm²), insert the conductor into the Copper Channel and tighten the bolt M6*14 with 5~6 N·m to ensure the earthing cable is tight.

Note: Please check the electrical resistance between rail and earthing cable conductor to ensure the bonding is made.

There are three options for Grounding Lug installation.

Option 1

Fix the Grounding Lug into the top channel of Rail as shown in Fig. 48.

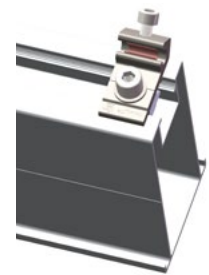


Fig. 47

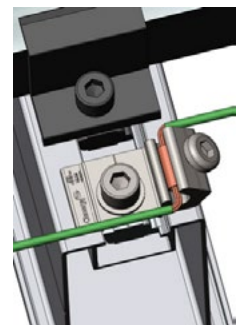


Fig. 48

Option 2

Fix the Grounding Lug into the top channel of Rail where just under the PV Module as shown in Fig. 49. Total height of grounding lug allows installation under 30 mm high PV module.

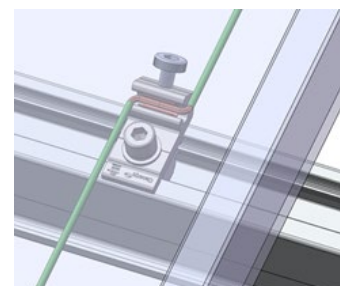


Fig. 49

B. The Austin – Commercial Grounding Lug (EZ-GL-AT)

Place the grounding lug on top of the rail and ensure the Z module is in the right position and lug sits flush on the rail surface as shown in Fig. 50. Do not fully tighten the bolt.

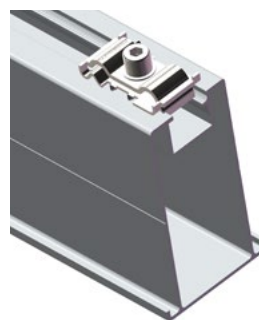


Fig. 50

There are two channels to fit different earthing cables.

Channel one is for earthing cables of 4, 6, 10 and 16 mm² and channel two is for earthing cable of 25, 35 and 50 mm².

Lift up one side of the top plate of the lug, insert the conductor of the earthing cable into the channel and tighten the bolt to ensure lug is well fixed on the rail and earthing cable is tight.

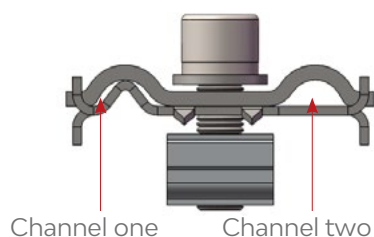


Fig. 51

Note:

Please check the electrical resistance between rail and earthing cable conductor to ensure the bonding is made.

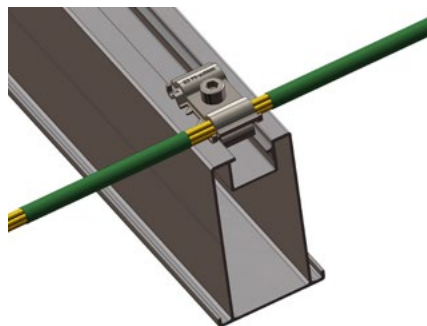


Fig. 52

There are two options for Grounding Lug installation.

Option 1

Fix the Commercial Grounding Lug into the top channel of Rail as shown in Fig. 53a and b.

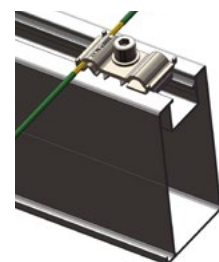


Fig. 53a Installed in channel one

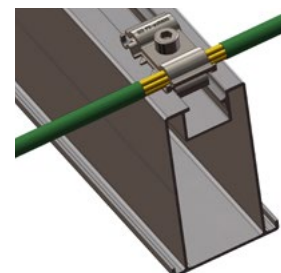


Fig. 53b Installed in channel two

Option 2

Fix the Commercial Grounding Lug into the top channel of Rail , which is under the PV Module, as shown in Fig. 54. The height of grounding lug above the rail is less than 20 mm.

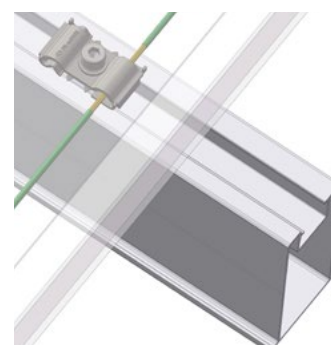


Fig. 54

Now the installation is completed as shown in Fig. 55. Please recheck all Bolts and fasten them tightly according to the recommended torque. The PV Modules should be aligned correctly with 18mm gaps when using End and Inter Clamps and 20mm gaps when using Akashi Clamps.

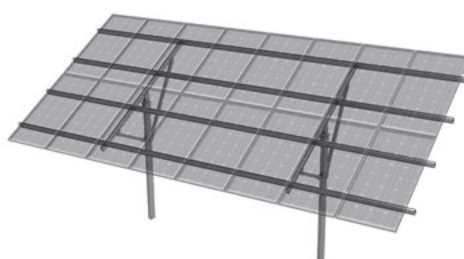
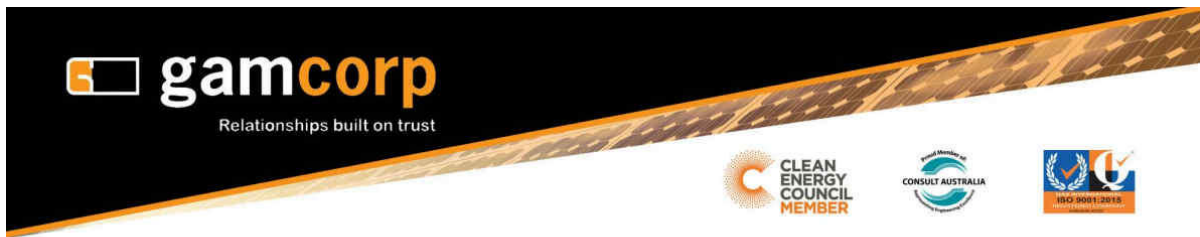


Fig. 55

AU Certification



Structural Certification Cleenergy PV-ezRack SolarTerrace 2 (ST2)

Within Australia

For Cleenergy Australia

Cleenergy Reference Number: CL-997-Y

Job No. 11398-1
Date: 28/09/2026

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Document Control						
Report Title		General Compliance Letter ST2				
Document ID		11398-1/LvS		Job No.	11398-1	
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Client		Clenergy Australia PTY LTD		Client Contact	Tim Weng	
Rev	Date	Revision Details	Prepared By	Author	Verifier	Approver
0	28/03/2023	First Issue	NK/LvS	LvS	AA	LvS
1	25/05/2023	Client’s comments	LvS	LvS	-	LvS
2	25/08/2023	References, titles, Gamcorp name, Reference to NCC etc	LvS	LvS	-	LvS
3	10/09/2023	Textual item detail (post)	LvS	LvS	-	LvS
4	05/06/2025	Validity renewed	KK	KK	LvS	LvS
5 (T1702)	05/06/2026	Table for girder 3700mm added	LvS	LvS	-	LvS
6	25/08/2026	Girder 3700mm	LvS	LvS	-	LvS
7	15/09/2026	Validity renewed & name updated	KK	KK	LvS	LvS
8	28/09/2026	Amended span WR-B1 in Table 2 and added figures frame with 3700mm girder	KK	KK	LvS	LvS
Current Revision		8				

Approval			
Author Signature		Approver Signature	
Name	Kazim Karakurt	Name	L. Van Spaandonk
Title	Structural Engineer	Title	Principal Engineer

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PV Array Frame Structural Certification

SolarTerrace 2 Installation in Australia

Gamcorp Pty Ltd, being Structural Engineers within the meaning of Australian Building Regulations, have carried out a structural design check of the PV-ezRack SolarTerrace 2 with single support, double supports, single support with extended girder, and double support with extended girder - for installation within Australia. The design check has been based on the information in the *PV-ezRack SolarTerrace 2 Planning and Installation Guide* and schematic drawings of the system components, provided by Clenergy Australia.

Component Description	Part Number
T-Rail 110	ER-R-T110/XX
PV-ezRack SolarTerrace 2, Single Support (Pre-assembled) adjustable 20°/25°/30°, with 2800mm Girder	ER-S-ST2/S30
PV-ezRack SolarTerrace 2, Double Support (Pre-assembled) adjustable 20°/30°, with 3200mm Girder	ER-S-ST2/D20 or 30
PV-ezRack SolarTerrace 2, Double Support (Pre-assembled) adjustable 20°/30°, with 3700mm Girder	ER-S-ST2/D20 or 30
PV-ezRack SolarTerrace 2, C-Post	ER-CP-XXXX/A
Splice for T-Rail 110	ER-SP-T110
PV-ezRack SolarTerrace 2, Post Head for C-post	ER-PH-CP/A, ER-PH-CP/A/B
PV-ezRack SolarTerrace 2, Post Brace for C-Post on Single Support	ER-PB-CP/A, ER-PB-CP/A
PV-ezRack SolarTerrace 2, Post Brace for C-Post on Double Support	ER-PB-CP/D/A, ER-PB-CP/D/A
PV-ezRack Inter Clamp	ER-IC-STXX
PV-ezRack End Clamp	ER-EC-STXX
PV-ezRack Akashi Clamp for Frame Height 30-46mm with Grounding Clip	C-U/30/46-G
PV-ezRack Akashi Clamp for Frame Height 30-46mm	C-U/30/46
PV-ezRack T-Rail Clamp with Grounding	ER-RC-T/G
PV-ezRack Girder Extension for SolarTerrace 2 200mm	GE-STA/200
East/West Adjustable - Bracket for T-Rail 110	BR-R110/EW, BR-R110/EW/G

We find the SolarTerrace 2 to be structurally adequate and compliant with NCC 2022 and all relevant Australian Standards listed below for installation in Australia, provided the conditions listed within this certificate are adhered to:

- NCC and relevant standards:
 - Section B of Vol1, NCC 2022;
 - AS/NZS1170.0:2002 – Structural design actions, Part 0: General principles;
 - AS/NZS1170.1:2002 (R2016) – Structural design actions, Part 1: Permanent, imposed, and other actions;
 - AS/NZS1170.2:2021 – Structural design actions, Part 2: Wind actions:
 - Wind Terrain Category 2;
 - Wind average recurrence interval of 100 years (ultimate), 25 years (serviceability);
 - Wind regions A, B1, B2, C & D;
 - $M_s=1$, $M_t=1$, $M_d=1$;
- PV panels width up to 1400mm, length (L_p) refer to further pages, mass 15kg/m²;
- Tilt angles considered: 20 and 30 degrees for wind regions A and B1, and only 20 degrees for wind regions B2, C, and D. Other tilt angles are also possible but with other frame dimensions;
- Material strength calculated: steel post 400MPa (Q355B), aluminium members 240MPa (AL6005-T5).

CONTENT

Part 1.

SolarTerrace 2 (**Single** Support) installation in Australia (solar panels **up to 1800 mm** long) (**superseding** letter **6396-1**)

Part 2.

SolarTerrace 2 (**Double** Support, with a girder **3200 mm** or **3700 mm**) installation in Australia (solar panels **up to 2000 mm** long) (**superseding** letter **6396-2**)

Part 3.

SolarTerrace 2 (**Double** Support with **Extended** Girder or with a Girder **3700mm** long) installation in Australia (solar panels **2001 - 2400 mm** long) (**superseding** letter **7375-1**)

Part 4.

SolarTerrace 2 (**Single** Support with **Extension**) installation in Australia (solar panels **up to 2000 mm** long) (**superseding** letter **7802-1**)

Tables

Table 1.

Maximum Frame Spacing (S) and Footing Options for Standard ST2 (Single Support) with solar panels up to 1800 mm long.

Table 2.

Maximum Frame Spacing (S) and Footing Options for Standard ST2 (Double Support, with a girder 3200 mm or 3700 mm) with solar panels up to 2000 mm long.

Table 3.

Factors (to multiply values S and D from Table 2) for Installation of ST2 (Double Support, with extended girder = $200+3200+200=3600\text{mm}$ or with a girder 3700mm) with solar panels 2001 - 2400 mm long.

Example of finding maximum spacing and footing option, using Table 3.

Table 4.

Factors (to multiply values S and D from Table 1) for Installation of ST2 (Single Support, with extended girder = $200+2800+200\text{mm}$) with solar panels up to 2000 mm long.

Table 5.

Explanation of the adopted soil classes.

Pictures

Fig. 1. Example Cross Frame for Table 1, tilt 20 degrees, driven post

Fig. 2. As Fig. 1, but the post is embedded in the concrete pier

Fig. 3. As Fig. 1, but 30 degrees tilt

Fig. 4. As Fig. 2, but 30 degrees tilt

Fig. 5. Example Cross Frame for Table 2, tilt 20 degrees, driven post

Fig. 6. As Fig. 5, but the post is embedded in the concrete pier

Fig. 7. As Fig. 5, but 30 degrees tilt

Fig. 8. As Fig. 6, but 30 degrees tilt

Fig. 9. Example Cross Frame for Table 4, tilt 20 degrees, driven post

Fig. 10. As Fig. 9, but 30 degrees tilt

Fig. 11-16. Examples Cross Frame with girder 3700mm long

Appendices

A1. Explanation of Importance Levels

A2. Map of Australian Wind Regions

Part 1. SolarTerrace 2 (Single Support) installation in Australia (solar panels up to 1800 mm long)

Table 1. Maximum Frame Spacing (S) and Footing Options for Standard ST2 (Single Support) with solar panels up to 1800 mm long.

Wind Region	Region A		Region B1		Region B2	Region C	Region D
Panel tilt angle, degrees	20	30	20	30	20	20	20
Wind speed, m/s	41		48			56	66
Panel clearance (Cp), mm, max/min	532 / 395	600 / 426	532 / 395	600 / 426	532 / 395	532 / 395	532 / 395
Max/Min post height above the ground, mm, from Clenergy	1000 / 863	1399 / 1300	1000 / 863	1399 / 1300	1000 / 863	1000 / 863	1000 / 863
Spacing (S), m	3.50	3.30	3.40	2.70	3.30	2.95	1.95
Max Vertical Uplift Reaction, kN	10.4	14.3	14.5	16.6	15.7	19.6	18.4
Max Vertical Down Reaction, kN	11.3	14.1	14.3	15.1	15.0	17.6	15.6
Max Horizontal Reaction, kN	4.4	9.3	5.9	10.4	6.3	7.7	7.1
Max Moment at GL, kNm	10.1	17.9	13.4	20.0	14.3	17.4	15.9
Soil Class	Driven post minimum depth (D), m						
Compact sand	1.45	N/A	1.63	N/A	1.68	1.82	1.75
Medium dense sand	1.90	N/A	N/A	N/A	N/A	N/A	N/A
Very Stiff to Hard clays	1.50	N/A	1.69	N/A	1.74	1.90	1.83
Firm to Stiff Clays	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Driven post maximum depth: based on a standard 2800 mm long post (m), from Clenergy	1.937	1.500	1.937	1.500	1.937	1.937	1.937
Soil Class	Post embedded in concrete pier: 300 mm diameter concrete piers, minimum depth (D), m						
Compact sand	0.95	1.20	1.05	1.25	1.10	1.15	1.10
Medium dense sand	1.20	1.50	1.35	1.60	1.35	1.50	1.45
Very Stiff to Hard clays	0.95	1.20	1.05	1.25	1.10	1.15	1.15
Firm to Stiff Clays	1.30	1.75	1.50	1.85	1.55	1.70	1.60

Notes:

1.1. This certification is applicable for Standard ST2 (single support) with dimensions as shown in Figures 1-4 and the panel clearance above the ground (Cp) as mentioned in Table 1. Contact Gamcorp for customised ST2 or if the site conditions are not covered by the soil classes considered in this assessment;

1.2. The length of the T-Rails overhang shall be up to 0.4x installed spacing;

1.3. For **25** degrees tilt angle, the spacing and footing options can be interpolated between 20° and 30°. Cp = 411-589 mm, post height = 1200-1085 mm AG, post depth 1715 mm maximum;

1.4. For concrete pier foundations, we recommend using 25 MPa strength plain concrete;

1.5. The post shall be embedded in the pier for approximately 0.6-0.9 of the pier depth;

1.6. Other pier sizes are possible. In the case of a ø250 mm concrete pier, the pier depth will increase approx. 20% compared to the ø300mm pier. Contact Gamcorp for the pier depths of other pier diameters.

Part 2. SolarTerrace 2 (Double Support, with a girder 3200 mm or 3700 mm) installation in Australia (solar panels up to 2000 mm long)

Table 2. Maximum Frame Spacing (S) and Footing Options for Standard ST2 (Double Support, with a girder 3200 mm or 3700 mm) with solar panels up to 2000 mm long.

Wind Region	Region A		Region B1		Region B2	Region C	Region D
Panel tilt angle, degrees	20	30	20	30	20	20	20
Wind speed, m/s	41		48			56	66
Panel clearance (Cp), mm, max/min	691 / 554	560 / 445	691 / 554	560 / 445	691 / 554	691 / 554	691 / 554
Max/Min post height above the ground, mm, from Clenergy	1000 / 863	1200 / 1085	1000 / 863	1200 / 1085	1000 / 863	1000 / 863	1000 / 863
Spacing (S), m	3.30	2.80	3.20	2.20	3.10	2.60	1.85 (1.80*)
Max Vertical Uplift Reaction, kN	11.1	13.7	15.3	14.5	16.5	19.3	19.5
Max Vertical Down Reaction, kN	11.6	13.1	14.7	12.9	15.4	17.0	16.3
Max Horizontal Reaction, kN	4.6	8.8	6.2	9.0	6.6	7.5	7.4
Max Moment at GL, kNm	12.1	19.4	16.0	19.9	17.1	19.5	19.2
Soil Class	Driven post minimum depth (D), m						
Compact sand	1.55	N/A	1.75	N/A	1.79	1.89	1.88
Medium dense sand	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Very Stiff to Hard clays	1.60	N/A	1.85	N/A	1.87	N/A	N/A
Firm to Stiff Clays	N/A	N/A	N/A	N/A	N/A	N/A	N/A
<i>Driven post maximum depth: based on a standard 2800 mm long post (m), from Clenergy</i>	1.937	1.715	1.937	1.715	1.937	1.937	1.937
Soil Class	Post embedded in concrete pier: 300 mm diameter concrete piers, minimum depth (D), m						
Compact sand	1.00	1.20	1.10	1.20	1.15	1.20	1.20
Medium dense sand	1.25	1.55	1.40	1.55	1.45	1.55	1.55
Very Stiff to Hard clays	1.00	1.25	1.15	1.25	1.15	1.20	1.20
Firm to Stiff Clays	1.40	1.75	1.60	1.80	1.65	1.75	1.75

Notes.

2.1. This certification is applicable for Standard ST2 (double support) with dimensions as shown in Figures 5-8 and the panel clearance above the ground (Cp) as mentioned in Table 2. Contact Gamcorp for customised ST2 or if the site conditions are not covered by the soil classes considered in this assessment;

2.2. Refer to Note 1.2;

2.3. (*) in the table applicable for the cases when using the Clenergy East-West adaptor (if different from the spacing without adaptor);

2.4. Refer to Note 1.4;

2.5. Refer to Note 1.5;

2.6. Refer to Note 1.6.

Part 3. SolarTerrace 2 (Double Support with Extended Girder or with a Girder 3700mm long) installation in Australia (solar panels 2001 - 2400 mm long)

Table 3. Factors (to multiply values S and D from Table 2) for Installation of ST2 (Double Support, with extended girder = 200+3200+200=3600mm or with a girder 3700mm) with solar panels 2001 - 2400 mm long.

panel dimensions 1400mm x (mm)			Wind region A, 20 degrees tilt	Wind region A, 30 degrees tilt	Wind region B1, 20 degrees tilt	Wind region B1, 30 degrees tilt	Wind region B2, 20 degrees tilt	Wind region C, 20 degrees tilt	Wind region D, 20 degrees tilt
Reduction factor for frame spacing	2001-2100		1.00	0.93	1.00	0.90	1.00	0.92	0.92
	2101-2200		0.97	0.86	0.97	0.81	0.95	0.85	0.84
	2201-2300		0.94	0.79	0.92	0.71	0.90	0.77	0.76
	2301-2400		0.91	0.71	0.88	0.62	0.82	0.67	0.68
Increasing factor for minimum rammed post depth*	2001-2100	Compact sand	1.04	N/A	1.03	N/A	1.04	1.01	1.00
	2101-2200		1.06	N/A	1.05	N/A	1.05	1.00	0.99
	2201-2300		1.08	N/A	1.06	N/A	1.06	0.99	0.98
	2301-2400		1.10	N/A	1.07	N/A	1.05	0.97	0.97
Increasing factor for minimum concrete pier depth*	2001-2100	Compact sand	1.00	1.00	1.09	1.00	1.04	1.00	1.00
		Medium dense sand	1.12	1.03	1.07	1.03	1.03	0.97	0.97
		Very Stiff to Hard clays	1.10	0.96	1.04	0.96	1.04	1.00	1.00
		Firm to Stiff Clays	1.14	1.03	1.06	0.94	1.03	0.97	0.97
	2101-2200	Compact sand	1.00	1.00	1.09	1.00	1.04	1.00	1.00
		Medium dense sand	1.12	1.03	1.07	1.03	1.03	0.97	0.97
		Very Stiff to Hard clays	1.10	0.96	1.04	0.96	1.04	1.00	1.00
		Firm to Stiff Clays	1.14	1.03	1.06	0.94	1.03	0.97	0.97
	2201-2300	Compact sand	1.00	1.00	1.09	1.00	1.04	1.00	1.00
		Medium dense sand	1.12	1.03	1.07	1.03	1.03	0.97	0.97
		Very Stiff to Hard clays	1.10	0.96	1.04	0.96	1.04	1.00	1.00
		Firm to Stiff Clays	1.14	1.03	1.06	0.94	1.03	0.97	0.97
	2301-2400	Compact sand	1.00	1.00	1.09	1.00	1.04	1.00	1.00
		Medium dense sand	1.12	1.03	1.07	1.03	1.03	0.97	0.97
		Very Stiff to Hard clays	1.10	0.96	1.04	0.96	1.04	1.00	1.00
		Firm to Stiff Clays	1.14	1.03	1.06	0.94	1.03	0.97	0.97

Note(*): In some cases, the pier depth is decreased as a result of the smaller spacing.

For example, see the next page.

Example of finding maximum spacing and footing option, using Table 3.

Case:	Wind Region	Region A
	Panel length, mm	2300
	Tilt, degrees	20
	Soil	Compact sand

Find in Table 2:

Spacing, m	3.30
Driven post depth, m	1.55
Pier ø300 depth, m	1.00

Find in Table 3:

panel dimensions 1400mm x (mm)		Wind region A, 20 degrees tilt	From Table 2	Result for 2300mm panel
Reduction factor for frame spacing	2001-2100	1.00		
	2101-2200	0.97		
	2201- 2300	0.94	3.30	3.10
	2301-2400	0.91		
Increasing factor for minimum rammed post depth	2001-2100	Compact sand	1.04	
	2101-2200		1.06	
	2201- 2300		1.08	1.55
	2301-2400		1.10	
Increasing factor for minimum concrete pier depth	2001-2100	Compact sand	1.00	
		Medium dense sand	1.12	
		Very Stiff to Hard clays	1.10	
		Firm to Stiff Clays	1.14	
	2101-2200	Compact sand	1.00	
		Medium dense sand	1.12	
		Very Stiff to Hard clays	1.10	
		Firm to Stiff Clays	1.14	
	2201- 2300	Compact sand	1.00	1.00
		Medium dense sand	1.12	
		Very Stiff to Hard clays	1.10	
		Firm to Stiff Clays	1.14	
	2301-2400	Compact sand	1.00	
		Medium dense sand	1.12	
		Very Stiff to Hard clays	1.10	
		Firm to Stiff Clays	1.14	

Part 4. SolarTerrace 2 (Single Support with Extension) installation in Australia (solar panels up to 2000 mm long)

Table 4. Factors (to multiply values S and D from Table 1) for Installation of ST2 (Single Support, with extended girder = 200+2800+200=3200mm) with solar panels up to 2000 mm long.

panel dimensions 2000x1400		Wind region A, 20 degrees tilt	Wind region A, 30 degrees tilt	Wind region B1, 20 degrees tilt	Wind region B1, 30 degrees tilt	Wind region B2, 20 degrees tilt	Wind region C, 20 degrees tilt	Wind region D, 20 degrees tilt
Reduction factor for frame spacing		0.71	0.55	0.74	0.59	0.7	0.53	0.62
Increasing factor for minimum rammed post depth*	Compact sand	0.92	N/A	0.93	N/A	0.91	0.81	0.86
Increasing factor for minimum concrete pier depth*	Compact sand	0.95	0.83	0.95	0.88	0.87	0.91	0.91
	Medium dense sand	0.92	0.87	0.96	0.88	0.87	0.83	0.90
	Very Stiff to Hard clays	0.95	0.83	0.95	0.88	0.87	0.87	0.87
	Firm to Stiff Clays	0.92	0.86	0.93	0.86	0.82	0.88	0.88

Note(): In some cases, the footing depth is decreased as a result of the required smaller spacing. Other pier sizes are possible. In the case of a ø250 mm concrete pier, the pier depth will increase approx. 20% compared with the ø300mm pier. Contact Gamcorp for the pier depths of other pier diameters.*

Table 5. Explanation of the adopted soil classes

	ABC (Allowable Bearing Capacity), kPa
Compact sand	≥ 300
Medium dense sand	150 - 300
Very Stiff to Hard clays	300 - 600
Firm to Stiff Clays	100 - 150

Note: Adhesion adopted as 10% of ABC

The maximum frame spacing is based on the structural capacity of the frame in the perimeter zone of an array. We recommend performing tests on-site for the geotechnical capacity of the driven post. The spacing may need to be decreased to achieve the available geotechnical capacity of the driven post following the test results.

Construction is to be carried out strictly in accordance with the instruction manual. This work was designed in accordance with the provisions of Australian Building Regulations and in accordance with sound, widely accepted engineering principles. This certification **excludes** assessment of the members' durability/corrosion and PV panels. This certification is valid till **30 September 2028**, unless any of the relevant Australian Standards are updated before the due date.

Yours faithfully,
Gamcorp Pty Ltd



L. Van Spaandonk
Principal Engineer
FIEAust CPENG NER 5038980

Frame pictures (examples) (Not to scale):

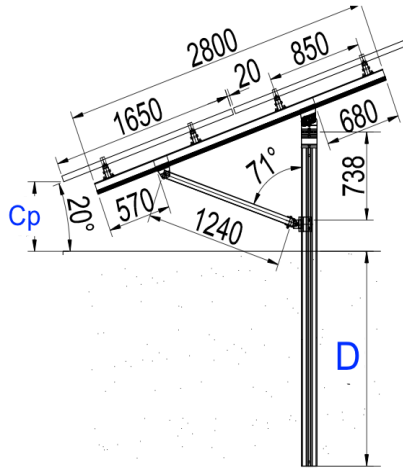


Fig. 1

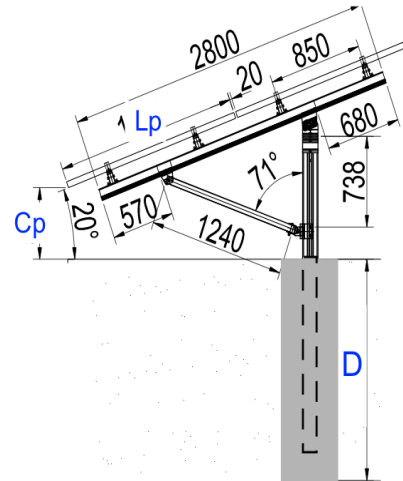


Fig. 2

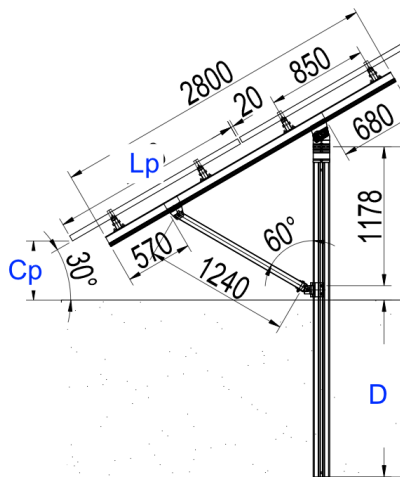


Fig. 3

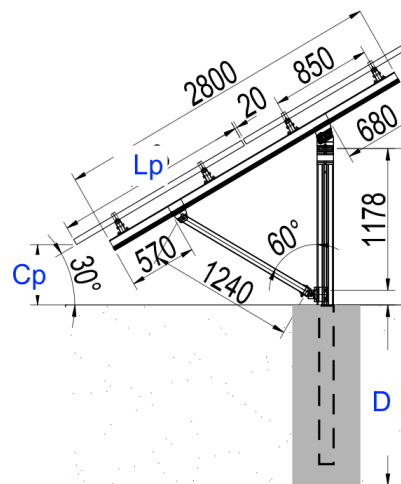


Fig. 4

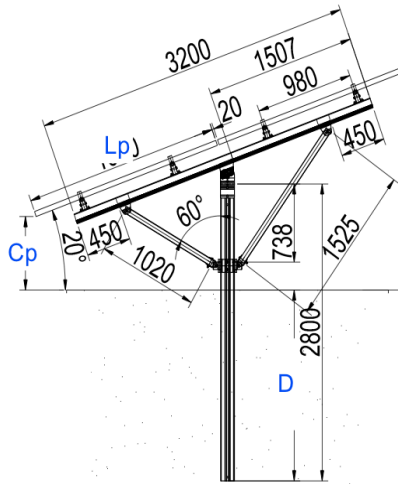


Fig. 5

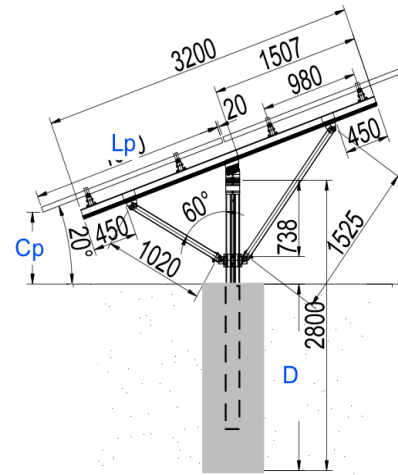


Fig. 6

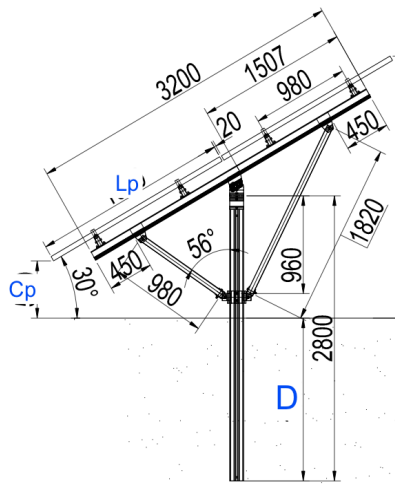


Fig. 7

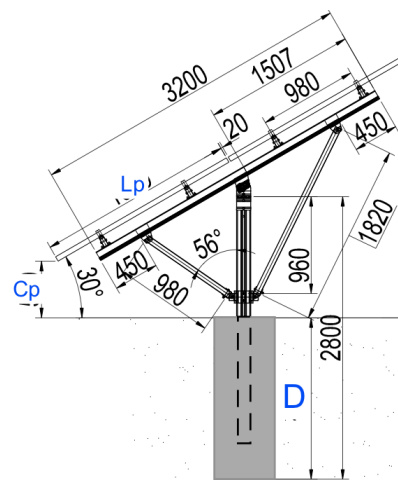


Fig. 8

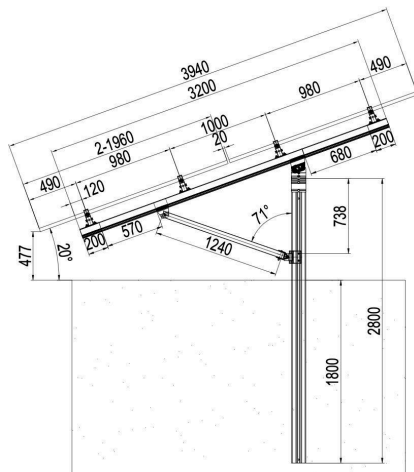


Fig. 9

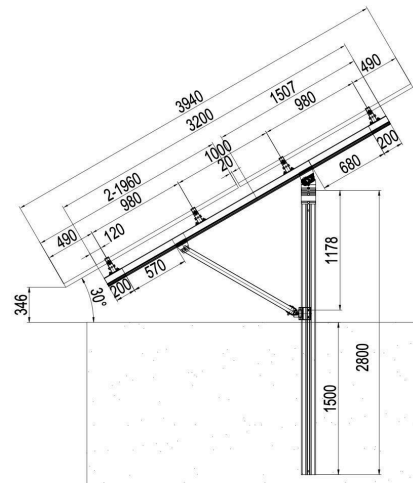


Fig. 10

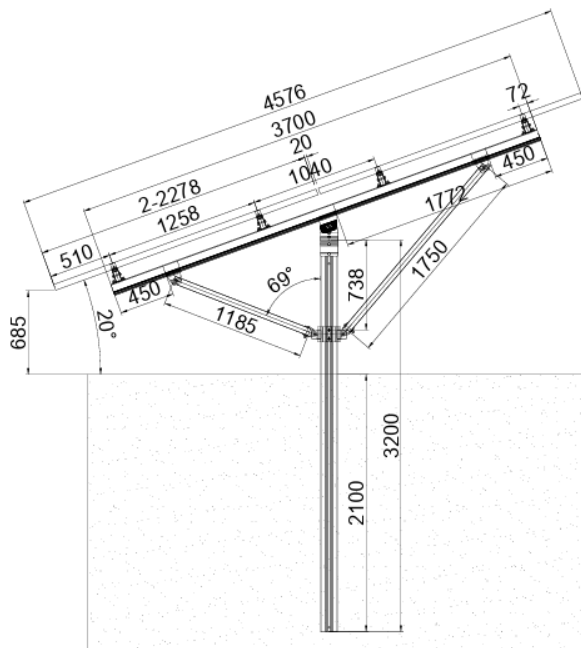


Fig. 11

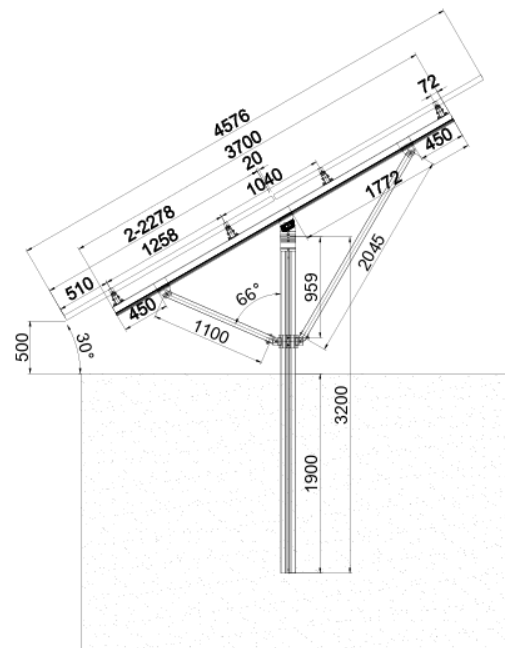


Fig. 12

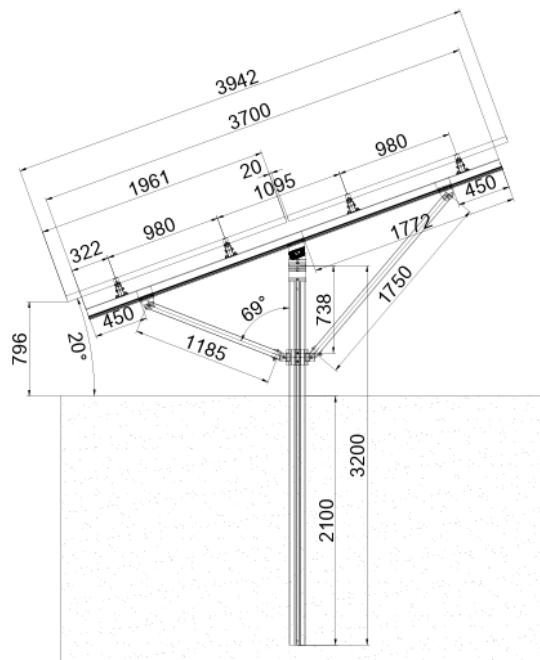


Fig. 13

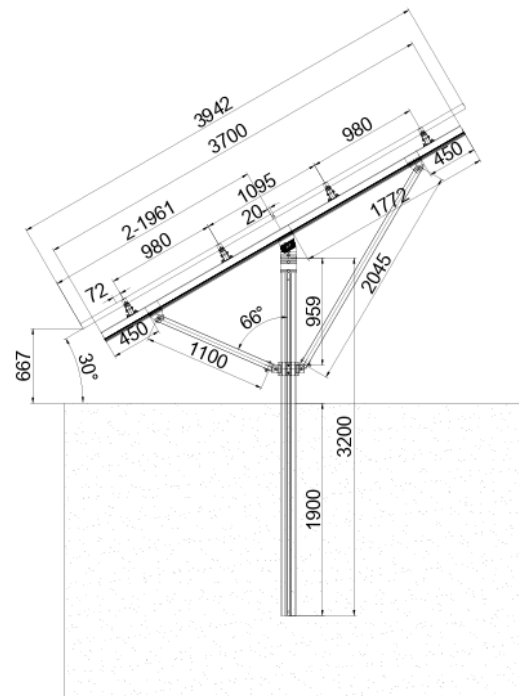


Fig. 14

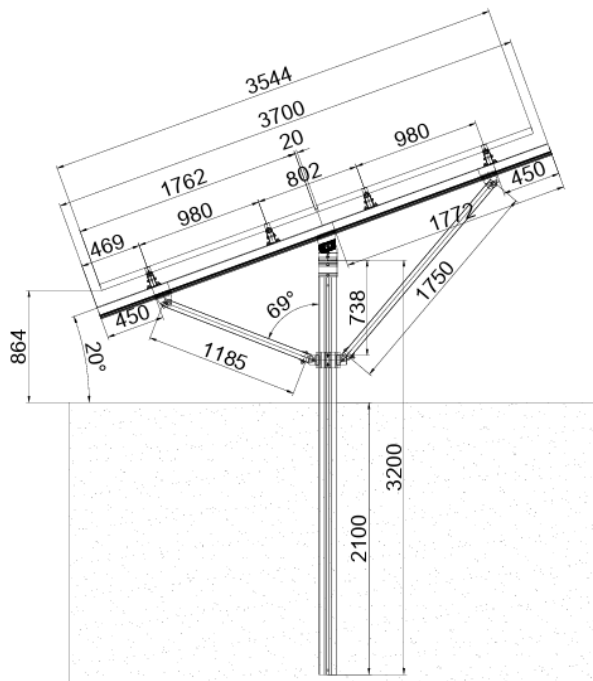


Fig. 15

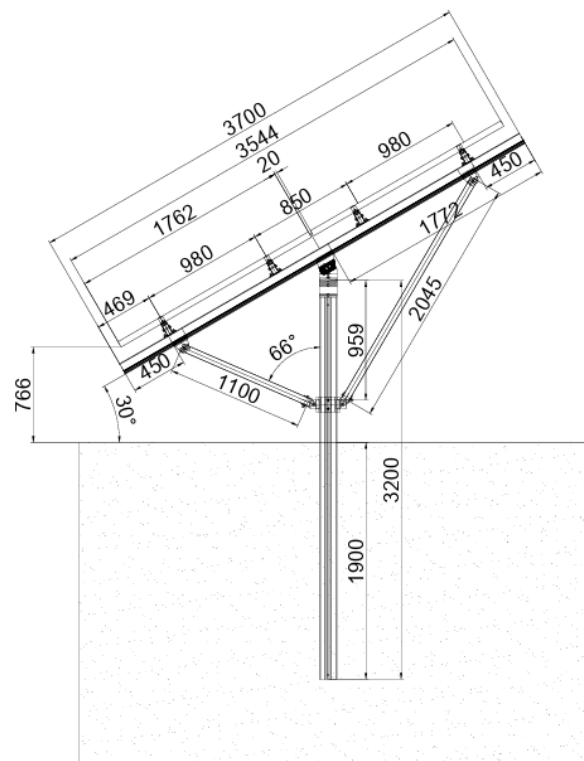


Fig. 16

Appendices

A1. Explanation of Importance Level

(from AS/NZS-1170_0-2002 - Structural design actions - General principles - amendments 1-5 incorporated)

TABLE F1
STRUCTURE TYPES FOR IMPORTANCE LEVELS

Consequences of failure	Description	Importance level	Comment
Low	Low consequence for loss of human life, <i>or small or moderate</i> economic, social <i>or</i> environmental consequences	1	Minor structures (failure not likely to endanger human life)
Ordinary	Medium consequence for loss of human life, <i>or considerable</i> economic, social <i>or</i> environmental consequences	2	Normal structures and structures not falling into other levels
High	High consequence for loss of human life, <i>or very great</i> economic, social or environmental consequences	3	Major structures (affecting crowds)
		4	Post-disaster structures (post-disaster functions or dangerous activities)
Exceptional	Circumstances where reliability must be set on a case by case basis	5	Exceptional structures

TABLE F2
ANNUAL PROBABILITY OF EXCEEDANCE OF THE DESIGN EVENTS FOR ULTIMATE LIMIT STATES

Design working life	Importance level	Design events for safety in terms of annual probability of exceedance		
		Wind	Snow	Earthquake (see Note 1)
Construction equipment (e.g. props, scaffolding, braces and similar)	2	1/100	1/50	Not required (see Note 3)
5 years or less (only for structures whose failure presents no risk to human life, see Note 2)	1	1/25	1/25	Not required (see Note 3)
	2	1/50	1/50	
	3	1/100	1/100	
25 years	1	1/100	1/25	Not required (see Note 3)
	2	1/200	1/50	
	3	1/500	1/100	
	4	1/1000	1/250	
50 years	1	1/100 (non-cyclonic) 1/200 (cyclonic)	1/100	1/250
	1			
	2		1/150	1/500
	3		1/200	1/1000
	4		1/500	1/2500
100 years or more	1	1/500	1/200	1/250
	2	1/1000	1/250	1/1000
	3	1/2500	1/500	1/2500
	4	(see Paragraph F3)	(see Paragraph F3)	(see Paragraph F3)

(from AS/NZS-1170_2-2021 - Structural design actions - Part 2: Wind actions)

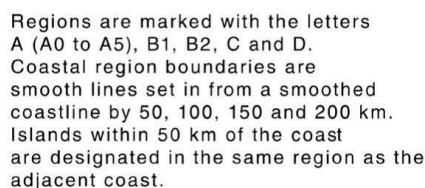
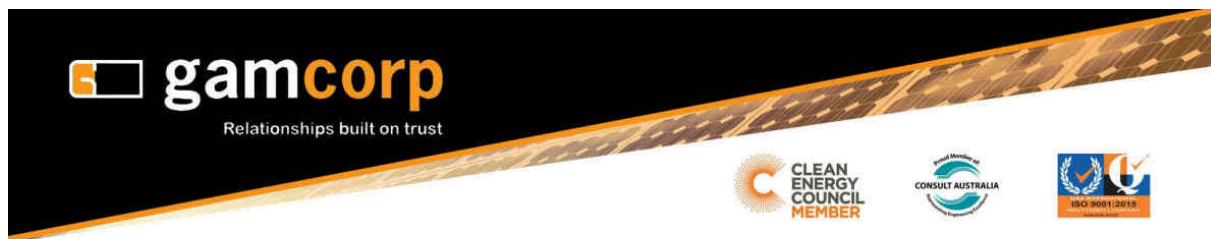


Figure 3.1(A) — Wind regions — Australia

NZ Certification



Structural Certification Clenergy PV-ezRack SolarTerrace 2 (ST2)

Within New Zealand

For Clenergy Australia

Clenergy Reference Number: CL-997-Y

Job No. 12822-1
Date: 28/09/2026

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0	11/05/2023	Draft	LvS	LvS	AA/YK	-
1	25/08/2023	Comments to 11398, Gamcorp name	LvS	LvS	-	LvS
2	10/09/2024	Textual item detail (post)	LvS	LvS	-	LvS
3	05/06/2025	Validity renewed	KK	KK	LvS	LvS
4 (T1702)	05/06/2026	Table for girder 3700mm added	LvS	LvS	-	LvS
5	28/09/2026	Amended span WR-NZ3/4 in Table 2, added figures frame with 3700mm girder, extended validity	KK	KK	LvS	LvS
Current Revision		5				

Approval			
Author Signature		Approver Signature	
Name	Kazim Karakurt	Name	L. Van Spaandonk
Title	Structural Engineer	Title	Principal Engineer

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PV Array Frame Structural Certification

SolarTerrace 2 Installation in New Zealand

Gamcorp Pty Ltd, being Structural Engineers within the meaning of New Zealand's Building Regulations, have carried out a structural design check of the PV-ezRack SolarTerrace 2 with single supports, double supports, and single supports with extensions within New Zealand. The design check has been based on the information in the *PV-ezRack SolarTerrace 2 Planning and Installation Guide* and schematic drawings of the system components, provided by Clenergy Australia.

Component Description	Part Number
T-Rail 110	ER-R-T110/XX
PV-ezRack SolarTerrace 2, Single Support (Pre-assembled) adjustable 20°/25°/30°, with 2800mm Girder	ER-S-ST2/S30
PV-ezRack SolarTerrace 2, Double Support (Pre-assembled) adjustable 20°/30°, with 3200mm Girder	ER-S-ST2/D20 or 30
PV-ezRack SolarTerrace 2, C-Post	ER-CP-XXXX/A
Splice for T-Rail 110	ER-SP-T110
PV-ezRack SolarTerrace 2, Post Head for C-post	ER-PH-CP/A, ER-PH-CP/A/B
PV-ezRack SolarTerrace 2, Post Brace for C-Post on Single Support	ER-PB-CP/A, ER-PB-CP/A
PV-ezRack SolarTerrace 2, Post Brace for C-Post on Double Support	ER-PB-CP/D/A, ER-PB-CP/D/A
PV-ezRack Inter Clamp	ER-IC-STXX
PV-ezRack End Clamp	ER-EC-STXX
PV-ezRack Akashi Clamp for Frame Height 30-46mm with Grounding Clip	C-U/30/46-G
PV-ezRack Akashi Clamp for Frame Height 30-46mm	C-U/30/46
PV-ezRack T-Rail Clamp with Grounding	ER-RC-T/G
PV-ezRack Girder Extension for SolarTerrace 2 200mm	GE-STA/200
East/West Adjustable - Bracket for T-Rail 110	BR-R110/EW, BR-R110/EW/G

We find the SolarTerrace 2 to be structurally sufficient for installation in New Zealand, based on the following conditions:

- Wind Loads to **AS/NZS 1170.2:2021**;
 - Wind Terrain Category **2**;
 - Wind average recurrence interval of **50** years (ultimate), **25** years (serviceability);
 - Wind regions **NZ1, NZ2, NZ3, NZ4**;
 - $M_s=1$, $M_t=1$, $M_d=1$, $M_{lee}=1$;
- PV panels width up to **1400mm**, length (L_p) refer further pages, mass **15kg/m²**;
- Tilt angles considered **20** and **30** degrees. Other tilt angles are also possible but with other frame dimensions;
- Materials Strength calculated: steel post 400MPa (Q355B), aluminium members 240MPa (AL6005-T5).

CONTENT

Part 1.

SolarTerrace 2 (**Single** Support) installation in New Zealand (solar panels **up to 1800 mm** long) (**superseding** letter **6396-1**)

Part 2.

SolarTerrace 2 (**Double** Support with a girder **3200 mm** or **3700 mm**) installation in New Zealand (solar panels **up to 2000 mm** long) (**superseding** letter **6396-2**)

Part 3.

SolarTerrace 2 (**Double** Support with **Extended** Girder or with a Girder **3700mm** long) installation in New Zealand (solar panels **2001 - 2400 mm** long) (**superseding** letter **7375-1**)

Part 4.

SolarTerrace 2 (**Single** Support with **Extension**) installation in New Zealand (solar panels **up to 2000 mm** long) (**superseding** letter **7802-1**)

Tables

Table 1.

Maximum Frame Spacing (S) and Footing Options for Standard ST2 (Single Support) with solar panels up to 1800 mm long.

Table 2.

Maximum Frame Spacing (S) and Footing Options for Standard ST2 (Double Support, with a girder 3200 mm or 3700mm) with solar panels up to 2000 mm long.

Table 3.

Factors (to multiply values S and D from table 2) for Installation of ST2 (Double Support, with extended girder = $200+3200+200\text{mm}=3600\text{mm}$ or with a girder 3700mm) with solar panels 2001 - 2400 mm long.

Example of finding maximum spacing and footing option, using Table 3.

Table 4.

Factors (to multiply values S and D from table 1) for Installation of ST2 (Single Support, with extended girder = $200+2800+200\text{mm}$) with solar panels up to 2000 mm long.

Table 5.

Explanation of the adopted soil classes.

Pictures

Fig. 1. Example Cross Frame for table 1, tilt 20 degrees, driven post

Fig. 2. As Fig. 1, but post embedded in concrete pier

Fig. 3. As Fig. 1, but tilt 30 degrees

Fig. 4. As Fig. 2, but tilt 30 degrees

Fig. 5. Example Cross Frame for table 2, tilt 20 degrees, driven post

Fig. 6. As Fig. 5, but post embedded in concrete pier

Fig. 7. As Fig. 5, but tilt 30 degrees

Fig. 8. As Fig. 6, but tilt 30 degrees

Fig. 9. Example Cross Frame for table 4, tilt 20 degrees, driven post

Fig. 10. As Fig. 9, but tilt 30 degrees

Fig. 11-16. Examples Cross Frame with girder 3700mm long

Appendices

A1. Explanation of Importance Levels

A2. Map of Wind Regions in New Zealand

Part 1. SolarTerrace 2 (Single Support) installation in New Zealand (solar panels up to 1800 mm long)

Table 1. Maximum Frame Spacing (S) and Footing Options for Standard ST2 (Single Support) with solar panels up to 1800 mm long.

Wind Region	NZ1 & NZ2		NZ3 & NZ4	
Panels tilt angle, degrees	20	30	20	30
Wind speed, m/s	41		48 & 46	
Panel clearance (Cp), mm, max/min	532 / 395	600 / 426	532 / 395	600 / 426
Max/Min post height above the ground, mm, from Clenergy	1000 / 863	1399 / 1300	1000 / 863	1399 / 1300
Spacing (S), m	3.50	3.30	3.40	2.70
Max Vertical Uplift Reaction, kN	10.4	14.3	14.5	16.6
Max Vertical Down Reaction, kN	11.3	14.1	14.3	15.1
Max Horizontal Reaction, kN	4.4	9.3	5.9	10.4
Max Moment at GL, kNm	10.1	17.9	13.4	20.0
Soil Class	Driven post minimum depth (D), m			
Compact sand	1.45	N/A	1.63	N/A
Medium dense sand	1.90	N/A	N/A	N/A
Very Stiff to Hard clays	1.50	N/A	1.69	N/A
Firm to Stiff Clays	N/A	N/A	N/A	N/A
Driven post maximum depth: based on a standard 2800 mm long post (m), from Clenergy	1.937	1.500	1.937	1.500
Soil Class	Post embedded in concrete pier: 300 mm diameter concrete piers, minimum depth (D), m			
Compact sand	0.95	1.20	1.05	1.25
Medium dense sand	1.20	1.50	1.35	1.60
Very Stiff to Hard clays	0.95	1.20	1.05	1.25
Firm to Stiff Clays	1.30	1.75	1.50	1.85

Notes:

1.1. This certification is applicable for Standard ST2 (single support) with dimensions as shown in Figures 1-4 and the panel clearance above the ground (Cp) as mentioned in Table 1. Contact Gamcorp for customised ST2 or if the site conditions are not covered by the soil classes considered in this assessment;

1.2. The length of the T-Rails overhang shall be up to 0.4x installed spacing;

1.3. For **25** degrees tilt angle, the spacing and footing options can be interpolated between 20° and 30°. Cp = 411-589 mm, post height = 1200-1085 mm AG, post depth 1715 mm maximum;

1.4. For concrete piers foundation, we recommend using 25 MPa strength plain concrete;

1.5. The post shall be embedded in the pier for approximately 0.6-0.9 of the pier depth;

1.6. Other pier sizes are possible. In the case of ø250mm concrete pier, the pier depth will increase approx. 20% compared to the ø300mm pier. Contact Gamcorp for the pier depths of other pier diameters.

Part 2. SolarTerrace 2 (Double Support with a girder 3200 mm or 3700 mm) installation in New Zealand (solar panels 1801 - 2000 mm long)

Table 2. Maximum Frame Spacing (S) and Footing Options for Standard ST2 (Double Support, with a girder 3200 mm or 3700 mm) with solar panels up to 2000 mm long.

Wind Region	NZ1 & NZ2		NZ3 & NZ4	
Panels tilt angle, degrees	20	30	20	30
Wind speed, m/s	41		48 & 46	
Panel clearance (Cp), mm, max/min	691 / 554	560 / 445	691 / 554	560 / 445
Max/Min post height above the ground, mm, from Clenergy	1000 / 863	1200 / 1085	1000 / 863	1200 / 1085
Spacing (S), m	3.30	2.80	3.20	2.20
Max Vertical Uplift Reaction, kN	11.1	13.7	15.3	14.5
Max Vertical Down Reaction, kN	11.6	13.1	14.7	12.9
Max Horizontal Reaction, kN	4.6	8.8	6.2	9.0
Max Moment at GL, kNm	12.1	19.4	16.0	19.9
Soil Class	Driven post minimum depth (D), m			
Compact sand	1.55	N/A	1.75	N/A
Medium dense sand	N/A	N/A	N/A	N/A
Very Stiff to Hard clays	1.60	N/A	1.85	N/A
Firm to Stiff Clays	N/A	N/A	N/A	N/A
<i>Driven post maximum depth: based on a standard 2800 mm long post (m), from Clenergy</i>	<i>1.937</i>	<i>1.715</i>	<i>1.937</i>	<i>1.715</i>
Soil Class	Post embedded in concrete pier: 300 mm diameter concrete piers, minimum depth (D), m			
Compact sand	1.00	1.20	1.10	1.20
Medium dense sand	1.25	1.55	1.40	1.55
Very Stiff to Hard clays	1.00	1.25	1.15	1.25
Firm to Stiff Clays	1.40	1.75	1.60	1.80

Notes.

2.1. This certification is applicable for Standard ST2 (double support) with dimensions as shown in Figures 5-8 and the panel clearance above the ground (Cp) as mentioned in Table 2. Contact Gamcorp for customised ST2 or if the site conditions are not covered by the soil classes considered in this assessment;

2.2. Refer Note 1.2;

2.3. (*) in the table applicable for the cases when using the Clenergy East-West adaptor (if different from the spacing without adaptor);

2.4. Refer Note 1.4;

2.5. Refer Note 1.5;

2.6. Refer Note 1.6.

Part 3. SolarTerrace 2 (Double Support with Extended Girder or with Girder 3700mm long) installation in New Zealand (solar panels 2001 - 2400 mm long)

Table 3. Factors (to multiply values S and D from table 2) for Installation of ST2 (Double Support, with extended girder = 200+3200+200mm=3600mm or with a girder 3700mm) with solar panels 2001 - 2400 mm long.

panel dimensions 1400mm x (mm)			wind NZ1 & NZ2, 20 degree	wind NZ1 & NZ2, 30 degree	wind NZ3 & NZ4, 20 degree	wind NZ3 & NZ4, 30 degree
Reduction factor for frame spacing	2001-2100		1.00	0.93	1.00	0.90
	2101-2200		0.97	0.86	0.97	0.81
	2201-2300		0.94	0.79	0.92	0.71
	2301-2400		0.91	0.71	0.88	0.62
Increasing factor for minimum post ramming depth*	2001-2100	Compact sand	1.04	N/A	1.03	N/A
	2101-2200		1.06	N/A	1.05	N/A
	2201-2300		1.08	N/A	1.06	N/A
	2301-2400		1.10	N/A	1.07	N/A
Increasing factor for minimum concrete pier depth*	2001-2100	Compact sand	1.00	1.00	1.09	1.00
		Medium dense sand	1.12	1.03	1.07	1.03
		Very Stiff to Hard clays	1.10	0.96	1.04	0.96
		Firm to Stiff Clays	1.14	1.03	1.06	0.94
	2101-2200	Compact sand	1.00	1.00	1.09	1.00
		Medium dense sand	1.12	1.03	1.07	1.03
		Very Stiff to Hard clays	1.10	0.96	1.04	0.96
		Firm to Stiff Clays	1.14	1.03	1.06	0.94
	2201-2300	Compact sand	1.00	1.00	1.09	1.00
		Medium dense sand	1.12	1.03	1.07	1.03
		Very Stiff to Hard clays	1.10	0.96	1.04	0.96
		Firm to Stiff Clays	1.14	1.03	1.06	0.94
	2301-2400	Compact sand	1.00	1.00	1.09	1.00
		Medium dense sand	1.12	1.03	1.07	1.03
		Very Stiff to Hard clays	1.10	0.96	1.04	0.96
		Firm to Stiff Clays	1.14	1.03	1.06	0.94

Note(*): In some cases, the pier depth is decreased as a result of the smaller spacing.

For example, see the next page.

Example of finding maximum spacing and footing option, using Table 3.

Case:

Wind Region	Region NZ1
Panel length, mm	2300
Tilt, degrees	20
Soil	Compact sand

Find in Table 2:

Spacing, m	3.30
Driven post depth, m	1.55
Pier ø300 depth, m	1.00

Find in Table 3:

panel dimensions 1400mm x (mm)		wind NZ1&NZ2, 20 degree	From Table 2	Result for 2300mm panel
Reduction factor for frame spacing	2001-2100	1.00		
	2101-2200	0.97		
	2201- 2300	0.94	3.30	3.10
	2301-2400	0.91		
Increasing factor for minimum post ramming depth	2001-2100	Compact sand	1.04	
	2101-2200		1.06	
	2201- 2300		1.08	1.55
	2301-2400		1.10	
Increasing factor for minimum concrete pier depth	2001-2100	Compact sand	1.00	
		Medium dense sand	1.12	
		Very Stiff to Hard clays	1.10	
		Firm to Stiff Clays	1.14	
	2101-2200	Compact sand	1.00	
		Medium dense sand	1.12	
		Very Stiff to Hard clays	1.10	
		Firm to Stiff Clays	1.14	
	2201- 2300	Compact sand	1.00	1.00
		Medium dense sand	1.12	
		Very Stiff to Hard clays	1.10	
		Firm to Stiff Clays	1.14	
	2301-2400	Compact sand	1.00	
		Medium dense sand	1.12	
		Very Stiff to Hard clays	1.10	
		Firm to Stiff Clays	1.14	

Part 4. SolarTerrace 2 (Single Support with Extension) installation in New Zealand (solar panels up to 2000 mm long)

Table 4. Factors (to multiply values S and D from table 1) for Installation of ST2 (Single Support, with extended girder = 200+2800+200mm) with solar panels up to 2000 mm long.

panel dimensions 2000x1400		wind NZ1 & NZ2, 20 degree	wind NZ1 & NZ2, 30 degree	wind NZ3 & NZ4, 20 degree	wind NZ3 & NZ4, 30 degree
Reduction factor for frame spacing		0.71	0.55	0.74	0.59
Increasing factor for minimum post ramming depth*	Compact sand	0.92	N/A	0.93	N/A
Increasing factor for minimum concrete pier depth*	Compact sand	0.95	0.83	0.95	0.88
	Medium dense sand	0.92	0.87	0.96	0.88
	Very Stiff to Hard clays	0.95	0.83	0.95	0.88
	Firm to Stiff Clays	0.92	0.86	0.93	0.86

Note(): In some cases, the footing depth is decreased as a result of the required smaller spacing. Other pier sizes are possible. In the case of ø250mm concrete pier, the pier depth will increase approx. 20% comparing with the ø300mm pier. Contact Gamcorp for the pier depths of other pier diameters.*

Table 5. Explanation of the adopted soil classes

	ABC (Allowable Bearing Capacity), kPa
Compact sand	≥300
Medium dense sand	150 – 300
Very Stiff to Hard clays	300 – 600
Firm to Stiff Clays	100 – 150

Note: Adhesion adopted as 10% of ABC

The maximum frame spacing is based on the structural capacity of the frame in the perimeter zone of an array. We recommend performing tests on-site for the geotechnical capacity of the driven post. The spacing may need to be decreased to achieve the available geotechnical capacity of the driven post, following the test results.

Construction is to be carried out strictly in accordance with the instruction manual. This work was designed in accordance with the provisions of New Zealand's Building Regulations and in accordance with sound, widely accepted engineering principles. This certification **excludes** assessment of the members' durability/corrosion and PV panels. This certification is valid till **30 September 2028**, unless any of the relevant Standards or regulations are updated before the due date.

Yours faithfully,
Gamcorp Pty Ltd


L. Van Spaandonk
 Principal Engineer
 CMEngNZ CPEng(NZ) 2003796
 FIEAust CPEng(Aus) NER(Aus) APEC Engineer IntPE(Aus)

Frame pictures (examples):

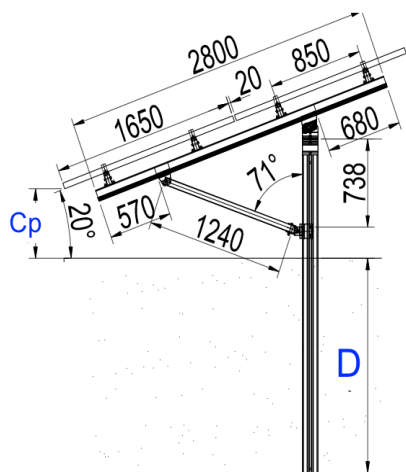


Fig. 1

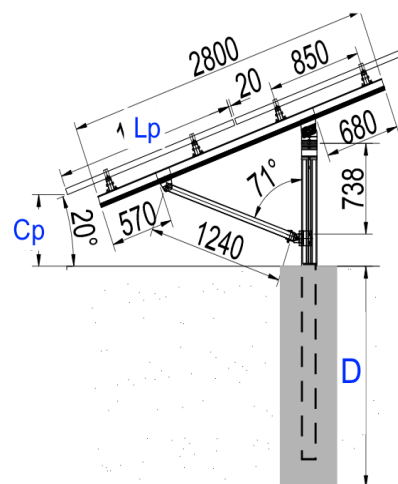


Fig. 2

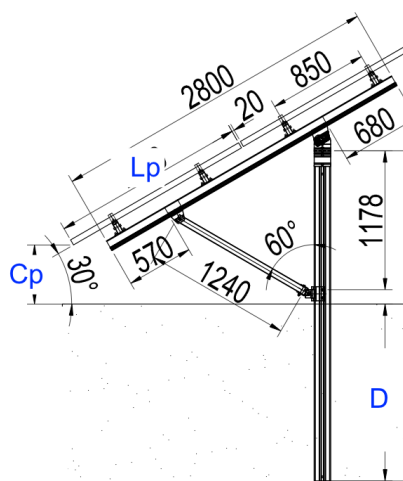


Fig. 3

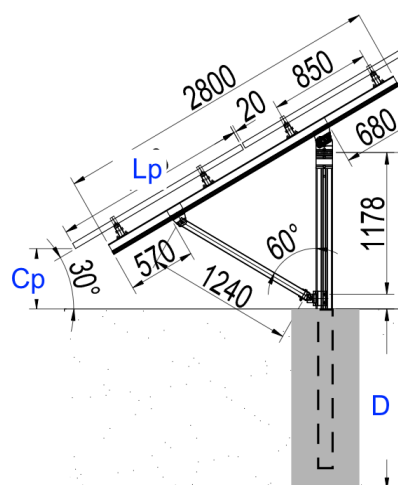


Fig. 4

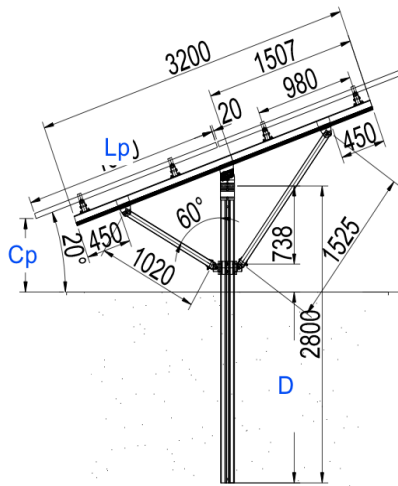


Fig. 5

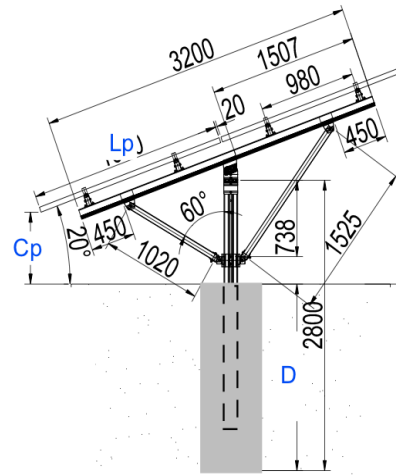


Fig. 6

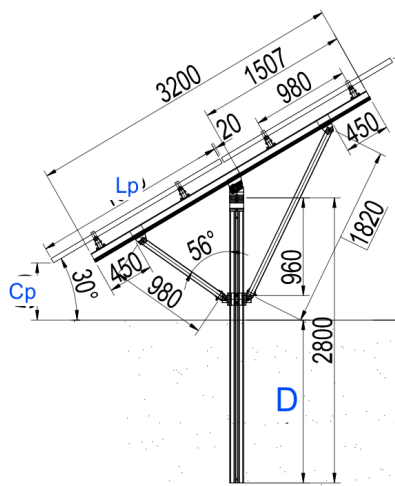


Fig. 7

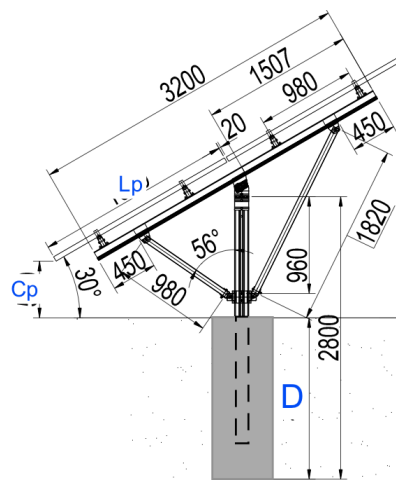


Fig. 8

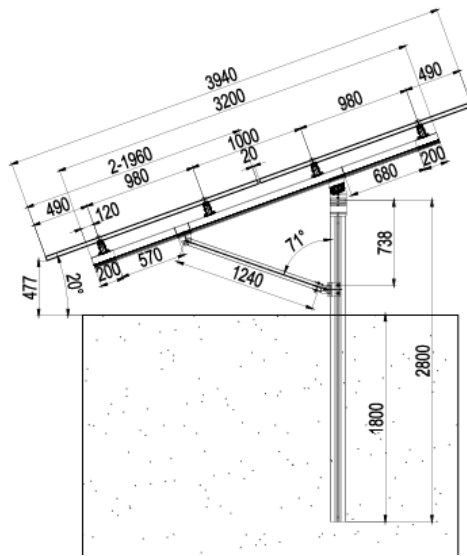


Fig. 9

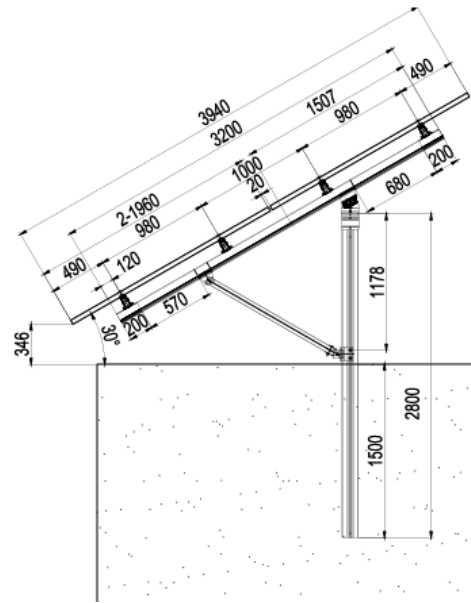


Fig. 10

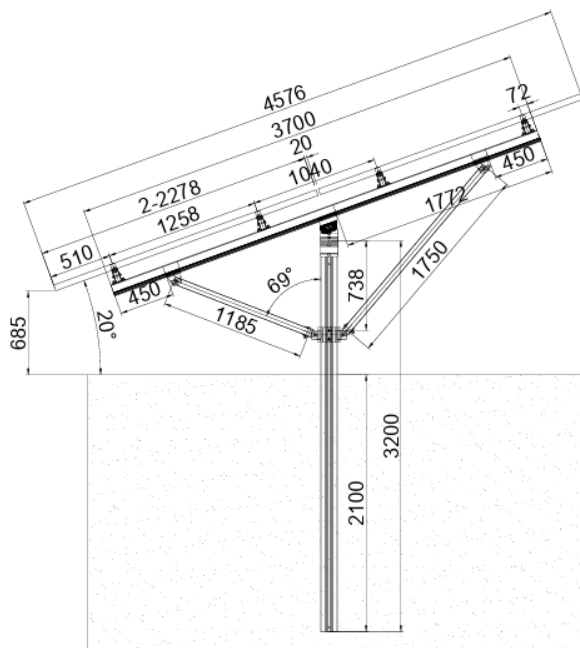


Fig. 11

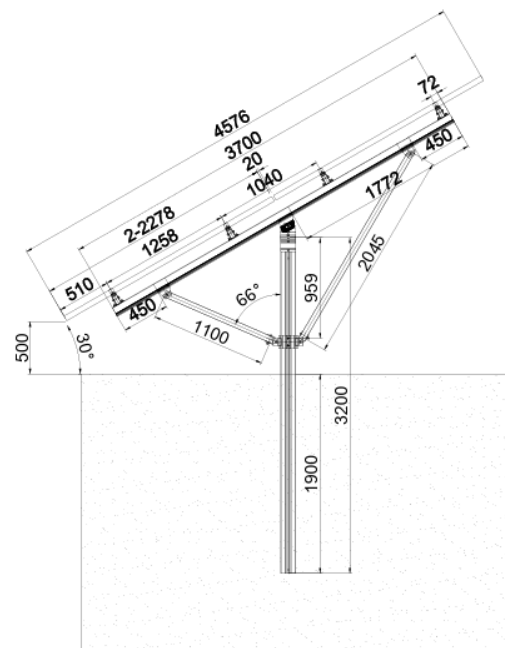


Fig. 12

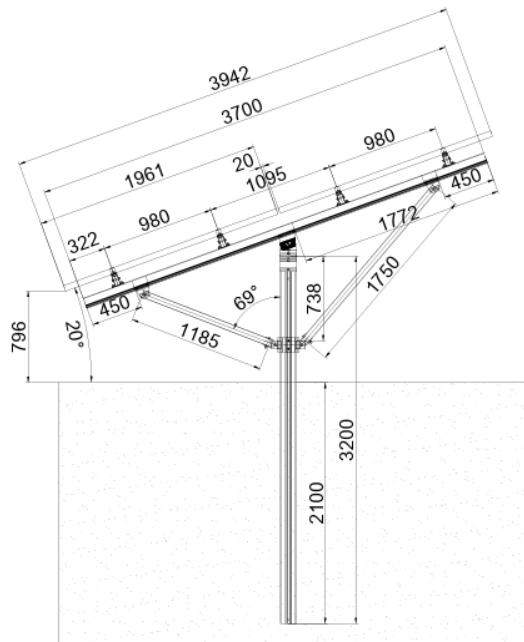


Fig. 13

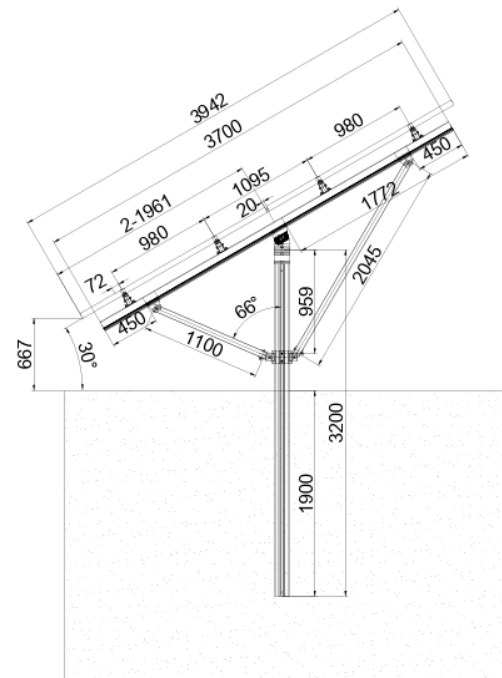


Fig. 14

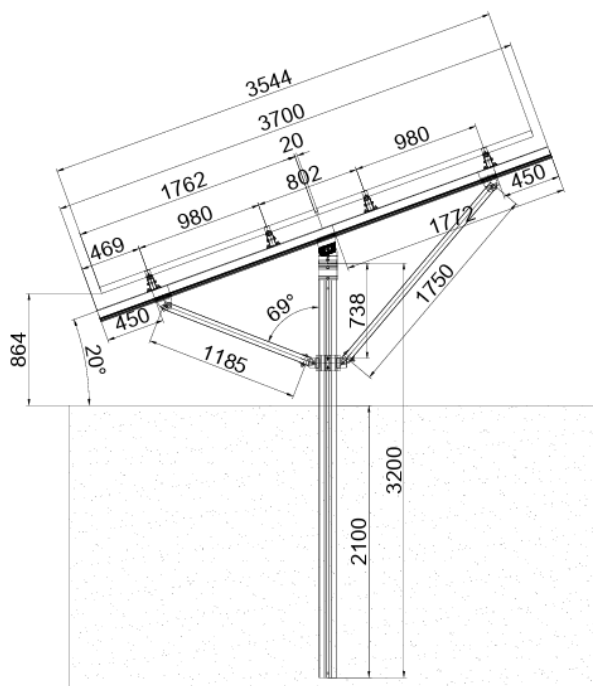


Fig. 15

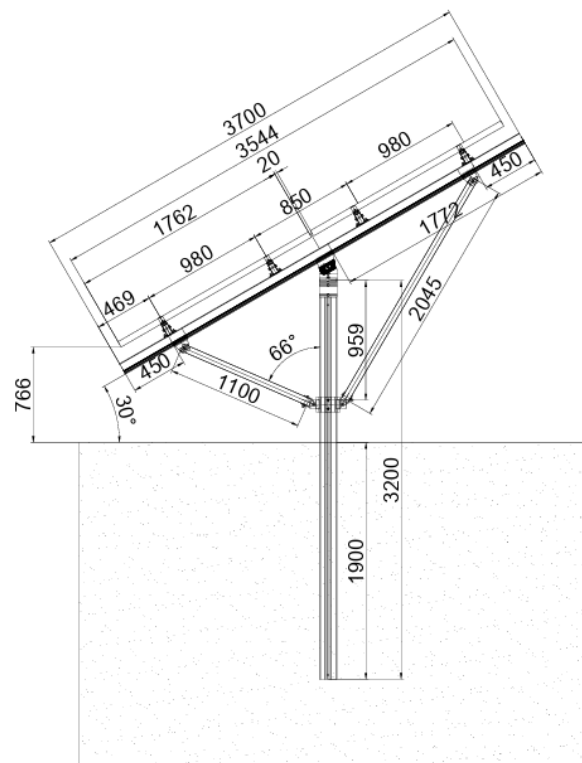


Fig. 16

Appendices

A1. Explanation of Importance Level

(Tables 3.1, 3.3 from AS/NZS-1170_0-2002 - Structural design actions - General principles - amendments 1-5 incorporated)

TABLE 3.1

CONSEQUENCES OF FAILURE FOR IMPORTANCE LEVELS

Consequences of failure	Description	Importance level	Comment
Low	Low consequence for loss of human life, <i>or</i> small or moderate economic, social or environmental consequences	1	Minor structures (failure not likely to endanger human life)
Ordinary	Medium consequence for loss of human life, <i>or</i> considerable economic, social or environmental consequences	2	Normal structures and structures not falling into other levels
High	High consequence for loss of human life, <i>or</i> very great economic, social or environmental consequences	3	Major structures (affecting crowds)
		4	Post-disaster structures (post disaster functions or dangerous activities)
Exceptional	Circumstances where reliability must be set on a case by case basis	5	Exceptional structures

New Zealand only

TABLE 3.3

12b

ANNUAL PROBABILITY OF EXCEEDANCE

Design working life	Importance level	Annual probability of exceedance for ultimate limit states			Annual probability of exceedance for serviceability limit states	
		Wind	Snow	Earthquake	SLS1	SLS2 Importance level 4 only
Construction equipment, e.g., props, scaffolding, braces and similar	2	1/100	1/50	1/100	1/25	
Less than 6 months	1	1/25	1/25	1/25	—	
	2	1/100	1/50	1/100	1/25	
	3	1/250	1/100	1/250	1/25	
	4	1/1000	1/250	1/1000	1/25	
5 years	1	1/25	1/25	1/25	—	—
	2	1/250	1/50	1/250	1/25	—
	3	1/500	1/100	1/500	1/25	—
	4	1/1000	1/250	1/1000	1/25	1/250
25 years	1	1/50	1/25	1/50	—	—
	2	1/250	1/50	1/250	1/25	—
	3	1/500	1/100	1/500	1/25	—
	4	1/1000	1/250	1/1000	1/25	1/250
50 years	1	1/100	1/50	1/100	—	—
	2	1/500	1/150	1/500	1/25	—
	3	1/1000	1/250	1/1000	1/25	—
	4	1/2500	1/500	1/2500	1/25	1/500
100 years or more	1	1/250	1/150	1/250	—	—
	2	1/1000	1/250	1/1000	1/25	—
	3	1/2500	1/500	1/2500	1/25	—
	4	*	*	*	1/25	*

A1. Explanation of Importance Level (continued)

(Table 3.2 from AS/NZS-1170_0-2002 - Structural design actions - General principles - amendments 1-5 incorporated)

TABLE 3.2

IMPORTANCE LEVELS FOR BUILDING TYPES—NEW ZEALAND STRUCTURES

Importance level	Comment	Examples
1	Structures presenting a low degree of hazard to life and other property	Structures with a total floor area of <30 m ² Farm buildings, isolated structures, towers in rural situations Fences, masts, walls, in-ground swimming pools
2	Normal structures and structures not in other importance levels	Buildings not included in Importance Levels 1, 3 or 4 Single family dwellings Car parking buildings
3	Structures that as a whole may contain people in crowds or contents of high value to the community or pose risks to people in crowds	Buildings and facilities as follows: (a) Where more than 300 people can congregate in one area (b) Day care facilities with a capacity greater than 150 (c) Primary school or secondary school facilities with a capacity greater than 250 (d) Colleges or adult education facilities with a capacity greater than 500 (e) Health care facilities with a capacity of 50 or more resident patients but not having surgery or emergency treatment facilities (f) Airport terminals, principal railway stations with a capacity greater than 250 (g) Correctional institutions (h) Multi-occupancy residential, commercial (including shops), industrial, office and retailing buildings designed to accommodate more than 5000 people and with a gross area greater than 10 000 m ² (i) Public assembly buildings, theatres and cinemas of greater than 1000 m ² Emergency medical and other emergency facilities not designated as post-disaster Power-generating facilities, water treatment and waste water treatment facilities and other public utilities not designated as post-disaster Buildings and facilities not designated as post-disaster containing hazardous materials capable of causing hazardous conditions that do not extend beyond the property boundaries
4	Structures with special post-disaster functions	Buildings and facilities designated as essential facilities Buildings and facilities with special post-disaster function Medical emergency or surgical facilities Emergency service facilities such as fire, police stations and emergency vehicle garages Utilities or emergency supplies or installations required as backup for buildings and facilities of Importance Level 4 Designated emergency shelters, designated emergency centres and ancillary facilities Buildings and facilities containing hazardous materials capable of causing hazardous conditions that extend beyond the property boundaries
5	Special structures (outside the scope of this Standard—acceptable probability of failure to be determined by special study)	Structures that have special functions or whose failure poses catastrophic risk to a large area (e.g. 100 km ²) or a large number of people (e.g., 100 000) Major dams, extreme hazard facilities

A2. Map of Wind Regions in New Zealand

(from AS/NZS-1170_2-2021 - Structural design actions - Part 2: Wind actions)

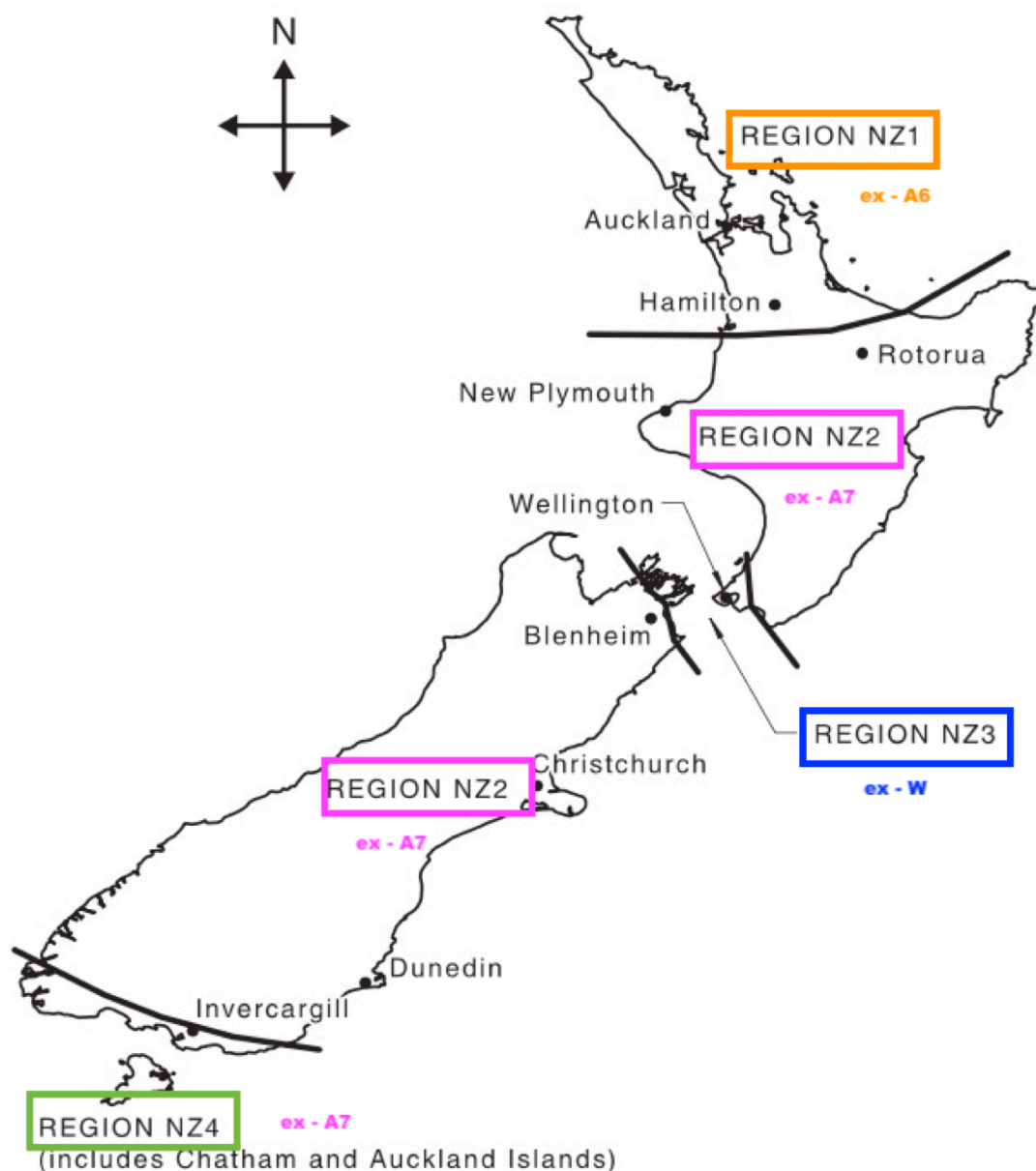


Figure 3.1(B) — Wind regions — New Zealand



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